

AUTECTM

CAR WASH SYSTEMS

OWNER'S MANUAL

MODEL AES-220 SERIES CARWASH SYSTEM



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Highest Quality Wash • Lowest Operating Costs • Profits Without Problems

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Section 1 – General Specifications

Table 1.1 lists the general specifications for the Carwash.

Figure 99-005-MM shows the overall dimensions and general mass of the Carwash.

Table 1-1 General Specifications

Table 1.1 - General Specifications		
1	Structural Members	3"x3" and 2"x4" stainless steel tubing
2	Hydraulic Reservoir	27 gallon capacity
3	Hydraulic Fluid	Exxon Nuto H32 Hydraulic Fluid or AUTEC H2O Hydraulic Fluid (water-based fluid)
4	Hydraulic Hose 3/8"--1/2"-3/4"	2250--1750--1250 PSI rated operating pressure
5	Hydraulic Pressure	Factory set at 1000 PSI
6	Hydraulic Motors – Drive	CharLynn 2000 series (2)
7	Hydraulic Motor – Mitter	Parker TEO195 Series (1)
8	Hydraulic Motors – Side Brush Rotate	Parker TEO100 Series (4)
9	Hydraulic Motor – Blower Oscillate	Parker TEO195 Series (1)
10	Hydraulic Safety Switch	Low-level and temperature sensing switches
11	Electric Motor - Gantry	10 hp, 3 phase (1)
12	Electrical Requirements - Gantry	208/230 volts, 3 phase, 60 amps or 460 volts, 3 phase, 30 amps
13	Water Requirements - Friction	Minimum of 22 Gallons per min. @ 40 PSI
14	Air Pressure Requirement	Minimum of 100 PSI
15	Air Consumption	Minimum of 5 cubic ft. per min. at 75 PSI
16	Air Cylinder-Side Brush	2" bore x 10-3/4" stroke (4)
17	Pneumatic Valve	Wabco – 1/4" – 4-way
18	Pneumatic Regulator-	3/8" with filter and automatic drain system
19	Pneumatic Regulator-Side Brush	1/4" heavy duty (5)
20	Pneumatic Oil Lubricator	3/8" adjustable with clear bowl
21	Bearings - Side Brush	1-1/4" Heavy duty Pillow Block
22	Bearings - Mitter	1-1/2" Heavy duty Pillow Block
23	Wheels Idler and Drive	solid steel (4)
24	Control Unit	Siemens S7-1200 Programmable PLC in main panel, and B&R Coupler in Gantry control panel

25	Washing Pads	Non-woven polyester felt or PolyFlex Foam
26	Height of Side Washing Cloth	70" (80" above finished floor)
27	Double Mitter Rack	44 pc. Cloth 12" wide
28	Height of vehicle	Maximum of 84"
29	Track	Solid steel (6" wide X 1" tall)
30	Safety Listed	ETL & CETL

AUTEC Soft Cloth EV-1 Evolution Vehicle Washer



Section 2 – Safety

A. WARNING

EQUIPMENT MISUSE HAZARD

Equipment misuse can cause the equipment to malfunction resulting in serious injury to persons and or property.



- **CAUTION:** Risk of Electric Shock. This appliance has more than one connection to the source of supply. Disconnect all such connections before servicing.
- This equipment should be serviced, adjusted and repaired by trained personnel only
- Read all instruction manuals, tags and labels before operating equipment
- Use equipment only for its intended purpose. If you are not sure, call AUTECH at USA 704-871-9141
- Do not alter or modify this equipment
- Check equipment daily. Repair or replace damaged or worn parts immediately.
- Use only recommended fluids and chemicals or equivalent. Read all fluid and chemical manufacturer's warnings

Comply with all applicable local, state and national fire, electrical and safety regulations

B. SAFETY

1. EMERGENCY STOPS:

The washer is equipped with an Emergency Stop (E-Stop) Switch mounted on the front of the main control panel. Additional E-Stop switches may be placed in other locations if desired. If at any time an E-Stop is depressed, the washer will stop all operations

immediately by program logic and by removing power to all PLC outputs and the red Fault Light on the Main Control Panel will illuminate. The washer cannot be restarted without first resetting the system once the condition that necessitated the emergency stop has been corrected. To reset the washer, the E-stop that was depressed must be reset (twist right 1/4 turn) first and the reset button on Main Control Panel must be depressed. The wash cycle that was in progress when the E-Stop was depressed will be lost

2. MACHINE FAULTS:

In addition to the E-Stop above, the Washer is equipped with six sensors that will cause a fault condition and shut down the machine. All faults, which shut down the machine, are referred to as Fatal Faults.

- a. **Low Air Pressure Switch** (input B4) – Normally open switch held closed by air pressure. If the system air pressure falls below 65 PSI, the Washer will shut down until air pressure is restored and the machine reset. Low Air Pressure is indicated by a single flash of the Stop Light and Fault Light followed by a single flash of the enter light.
- b. **Hydraulic Fluid Over-Temp Switch** (input B5) – Normally closed switch that opens at high temperature. If the hydraulic fluid exceeds 170° F (130° F for Water Based Hydraulic Fluid), the Washer will shut down until the temperature drops below 170° F (130° F for Water Based Hydraulic Fluid) and the machine is reset. Hydraulic Over-Temp is indicated by two flashes of the Stop Light and Fault Light followed by a single flash of the Enter Light.
- c. **Hydraulic Motor Starter** (input A1) – If the motor starter for the main hydraulic pump fails to engage within approximately one second after called for, the Washer will shut down until reset. A Motor Starter Fault is indicated by three flashes of the Stop Light and Fault Light followed by a single flash of the Enter Light.
- d. **Communication Fault** – If at any time the PLC in the main control panel loses communications with the Coupler that is on the machine (called the Gantry), the Washer will shut down until communications are re-established and the machine is reset. A Communication Fault is indicated by four flashes of the Stop Light and Fault Light followed by a single flash of the Enter Light.
- e. **Hydraulic Fluid Level Switch** (input B7) – Normally open switch held closed by full hydraulic tank. If the Washer loses more than approximately 5 gallons of hydraulic fluid, the Washer will shut down until the hydraulic fluid is replenished and the machine is reset. Hydraulic Low Level is indicated by five flashes of the Stop Light and Fault Light followed by a single flash of the Enter Light.
- f. **Treadle Switch Fault** – If the machine sees a continuous input from the Treadle Switch (input A15) for five minutes anytime the wash is not in use, a Treadle Switch Fault will be generated and the machine will shut down. The machine will not restart until the Treadle is repaired and the machine is reset. A Treadle Switch Fault is

indicated by seven flashes of the Stop Light and Fault Light followed by a single flash of the Enter Light.

- g. **Low Water Fault** – The Machine will shut down any time the PLC in the main control panel loses the input from the Low Water Level Switch in the High-pressure Holding Tank. Once the PLC receives an input from the High Water Level Switch in the High-pressure Holding Tank (A36), the machine will automatically restart. A Low Water Fault is indicated by eight flashes of the Stop Light and Fault Light followed by a single flash of the Enter Light.
- h. **Entry System Fault** – The Machine will shut down anytime an Entry System Fault Signal is received (input A41). The Machine cannot be reset until the Entry System Fault is cleared and the Machine is reset. An Entry System Fault is indicated by nine flashes of the Stop Light and Fault Light followed by a single flash of the Enter Light.
- i. **Proximity Switch Fault** – The Machine will shut down anytime both the forward and reverse travel proximity switches (inputs B2 & B3) are made simultaneously and produce a Proximity Switch Fault. The machine cannot be reset until at least one of the proximity switch inputs are cleared and the machine is reset. A Proximity Switch Fault is indicated by ten flashes of the Stop Light and Fault Light followed by a single flash of the Enter Light.
- j. **Travel Time Out** – When the machine fails to reach the travel prox switch in the allotted time per registers the machine stops for Travel Time Out.

3. ADJUSTMENTS:

Never attempt to ride the washer to make adjustments. There is a severe risk of injury from the mitter retracting and crushing anything in its way. ***All speed adjustments should be made from a ladder.***

4. DRIVE OFFS:

If at any time after the washer starts operating, the vehicle moves off the treadle, one of two things will happen depending on programming.

- a. Washer will stop drive, and turn off all spray functions. That wash cycle is lost and washer will not restart until that car leaves wash bay and entry system notifies washer to start a new cycle.
- b. Washer will turn off all spray functions and drive to the home position. Washer will not restart until entry system notifies washer to start a new cycle.

5. CRUSHING HAZARDS:

During normal operation no one should be allowed in the bay area due to several crushing hazards.

- a. A crushing hazard is present if feet or hands are on track when washer is in operation.

- b. A crushing hazard may exist between the Washer and other structures within the wash bay.

6. LOOSE CLOTHING:

There is a danger of loose clothing becoming entangled in rotating objects. Make sure shirt tails or any other loose clothing is tucked in when working around Washer.

7. SERVICE:

All service should be performed by factory-trained technicians.

Section 3 – General Operating Sequence

The washer is intended to wash passenger cars and light trucks. **After the vehicle enters the wash bay you should never attempt to get out of vehicle. Severe personal injury and/or vehicle damage may result.** The washer will start automatically when the vehicle is in the correct position. Depending on the options and type of wash purchased the washer will make one or more passes over the vehicle. When the wash cycle is complete the washer will stop and an exit light will come on directing the vehicle to exit the wash bay.

The washer should be installed in an enclosed building with minimum 10'x10' doors on each end to allow vehicles to enter from one end and exit the opposite end. The washer is intended to operate year-round. If the washer is to be operated in temperatures below freezing, damage to the washer and vehicles may result unless the washer is enclosed in a heated wash bay with automatic doors installed on both ends. The washer can also be protected from freezing with the optional freeze protection package. The freeze protection package closes the washer and removes the water from all water lines on the washer, by injecting air into the water lines, to prevent them from freezing. The freeze protection package and/or the automatic door package is activated when the temperature falls below the low temperature set point for a continuous five minutes. If a vehicle is being washed when the five-minute verification timer expires, the washer will complete the wash in progress and then shut down.

AUTEC supplies an instruction sign with each vehicle washer. This sign should be mounted on the outside of the wash bay clearly visible from the entry system. A typical instruction sign will read: 1. Lower antennas. Remove CB or cellular antennas. 2. Enter slowly. STOP when red light comes on. Place vehicle in park. Set brake. 3. Exit SLOWLY when EXIT light comes on. The sign also has a DANGER section that states: DO NOT WASH 1. Vehicles with non-standard factory accessories. 2. Vehicles with body damage or loose parts. 3. Elevated or modified pickups or vans. If these instructions are not followed, then damage to the vehicle may occur.

For proper operation of the vehicle washer and the ultimate in cleaning quality, using only AUTEC Automatic concentrated carwash chemicals is recommended. They are non-corrosive, non-hazardous, and biodegradable. **When handling the highly concentrated chemicals, it is recommended you always wear eye and hand protection.**

The AUTECH Soft Cloth Vehicle Washer is capable of parking at two locations, at the exit end and the entrance end. This position is determined by the "Home at Exit" button located on the HMI (Human Machine Interface or Display) under the menu option, "Machine Configure" screen. If the "Home at Exit" is selected, then the machine will be parked at the exit end of the bay; if the "Home at Exit" is not selected, then the machine will be parked at the entrance end of the bay. Normally, the machine will be positioned at the entrance end of the bay at the start of all operating cycles. This is referred to as the "Home" position.

OPERATING CYCLES

A. Pre-Wash Cycle

1. The Pre-Wash cycle begins when the computer receives a signal from the entry system. The green enter light turns on and the entrance door opens. As the vehicle enters the bay it activates a bell hose and/or Photoeyes turning on pre-soak functions plus undercarriage wash and remote chemical tire applicator.
2. When the front tire is positioned on the treadle switch, the red stoplight will light, the optional treadle buzzer will sound and, after approximately 4 seconds, the washer will start.
3. If the "Home at Exit" button is de-selected the machine will then travel backward until the Gantry reaches the Rear Travel Proximity switch. If the "Home at Exit" button is selected the machine will then travel Forward until the Gantry reaches the Front Travel Proximity switch.

B. Wash Cycle

1. The machine will make up to eight passes over the vehicle. A Pass is defined as one complete cycle, forward and reverse over the vehicle.
2. The machine will make a friction pass with wash water plus any combination of chemicals and/or water programmed. If PolyFlex material is used, the soap pump will run to supply soap to the wash water manifold. This is required to lubricate the PolyFlex Material anytime the side brushes engage the vehicle. A friction pass is as follows:
 - a. Machine will close Mitter, turn on brush rotation and Mitter oscillation, turn on wash water, close arms, and travel toward the front of the vehicle. As the washer moves, all side brushes press against the side of the vehicle.
 - b. As the front side brushes wrap around the vehicle, the Front Arm Proximity Switch is activated to slow the machine to creep speed to allow additional time cleaning the front grill and headlights.

- c. When the washer reaches the end of the track, the Forward Travel Proximity Switch is activated. The washer will reverse direction and all side brushes will rotate in the opposite direction.
 - d. Throughout the entire wash cycle the overhead Mitter racks will move fore and aft.
 - e. As the washer continues to move from the front to the rear, all side brushes will continue to rotate. When the rear arms start to wrap the back of the vehicle, the Rear Arm Proximity Switch is activated to initiate the Rear Jog process. The carriage will stop and the rear arms will alternately open to allow the opposite arm to clean across the rear centerline of the vehicle. The machine will then continue moving to the rear.
 - f. The washer will continue moving to the rear until the Reverse Travel Proximity Switch is activated, the travel after rear jog timer expires, or the reverse travel timer expires, at which time the Friction Pass is complete.
3. If "Home at Exit End" is selected, the sequence starts from the exit end of the track.

C. Post Wash

After the wash cycles are complete, the following will occur depending on options chosen:

1. The exit light will turn on and the exit door will open.
2. The freestanding final rinse, spot free rinse and/or rinse wax will start.
3. 5 seconds after the vehicle leaves the treadle switch, any existing external blower units will start.
4. After the exit bell switch has been activated twice, the rinse and/or blower functions will be shut off and the exit door closure timer will start
5. After a 15 second delay the exit door will close.
6. The washer is ready for the next wash cycle.

Section 4 – General Maintenance and Operation Inspection

A. General Maintenance



CAUTION: Maintenance should be performed by factory-trained personnel only. Be sure to disconnect and lock out power prior to lubricating and inspecting washer.

1. Bearing Inspection and Lubrication

Bearings should routinely be visually inspected for excessive wear. Most of the bearings are sealed and require no additional lubrication however some must be re-lubricated. If required, grease bearings slowly with Molyube No. 2, or equivalent waterproof grease, until fresh grease appears at seal. **THE IMPORTANCE OF USING THE PROPER GREASE CANNOT BE OVER-EMPHASIZED.**

Bearing Inspection / Lubrication Schedule

<u>Location</u>	<u>Type of Bearing</u>	<u>Frequency</u>
Side Brushes (4)	2 Brush shaft bearings - 8 Total 2 Pivot shaft bearings - 8 Total	<i>Bi-Weekly</i>
Mitter Curtain	4 Rod end bearings on driver arms 4 Pivot shaft bearings	<i>Bi-Weekly</i>
Track Wheels	4 Idler wheel bearings 4 Drive wheels bearings	<i>Bi-Weekly</i>
Umbilical Boom (Optional)	2 Post bearings 2 Machine bearings	<i>Bi-Weekly</i>

REMOVE EXCESS GREASE TO PREVENT CONTAMINATION OF CLOTH!

2. Routine Inspection

There is no better way to prevent downtimes and avoid unnecessary repairs than to carefully inspect the carwash regularly to discover potential problems at an early stage.

- a. Check all bearings for excessive wear.
- b. Check all hydraulic motors for signs of leakage. Evidenced by moistness or presence of fresh fluid around motor shaft or hose fittings.
- c. Check all hydraulic hoses for loose mounting clamps. Evidenced by clean or worn areas on sides of hoses.
- d. Check tightness of hydraulic motor securing bolts.
- e. Check tightness of shaft coupler connecting motor and brush center shaft.
- f. Check tightness of bolts securing side brush bearing housing.
- g. Check tightness of bolts securing side brush pivot bearing to frame.
- h. Check all wash brushes for loose securing bolts.
- i. Check all four wheels for loose mounting bolts or misalignment.
- j. Check tightness of drive wheel coupler.
- k. Check air filter for presence of water and drain as required.
- l. Check oil level in air system lubricator. Add Marvel Mystery Oil (TM) or 10W non-detergent oil and adjust as necessary.
- m. Check airlines for leaks.
- n. Check inside side panels for hydraulic leaks.



- o. Check fluid level in hydraulic reservoir. **Caution – Verify type of hydraulic fluid used before adding additional fluid.** Add Exxon Nuto H32 Hydraulic Fluid or, if water based, add H₂O Hydraulic Fluid from AUTEC as required.
- p. Check gauge on oil filter housing on top of hydraulic reservoir. Change filter annually or if gauge reads above 18 psi.
- q. Inspect all proximity switches for proper adjustment. Recommended clearance is 3/8" for 30mm switches and 1/4" for 18mm switches.
- r. Examine washing cloth for foreign objects and remove as required.
- s. Check all water hoses for signs of abrasion.
- t. Check all water nozzles for evidence of plugging from water-born debris.
- u. Check level of chemicals (soap, wax, etc.) in tanks and fill as required. Recommend use of AUTEC chemicals only.
- v. Check curtain drive assembly for loose bolts and misalignment.
- w. Clean bay area including washing the floor and track. Remove any foreign materials.
- x. Check blower electrical cord and blower mounting bolts for loose or worn parts.
- y. Check high-pressure water pump oil level.
- z. Check high-pressure water pump pressure (not to exceed 500 PSI).
 - aa. Check high-pressure strainer and clean as required.

3. Operational Inspection



CAUTION: Moving Equipment hazard!!

Machine motion during wash/rinse cycle includes travel along floor tracks between stop blocks with automatic direction reversal. Do not enter carwash bay during machine operation or attempt machine adjustments and/or repairs unless you are aware of all programmed machine movements to avoid possible personal injury. No loose fitting clothes or jewelry, which may become entangled in machinery, should be worn.

After completion of lubrication and routine inspections, trained service personnel should operate the washer and the following operational checks should be made while the washer is running.

- a. Observe system air pressure (95 to 100 PSI). Adjust if necessary by turning adjustment knob on the main air regulator clockwise to increase, counter-clockwise to decrease. System air pressure is controlled by the regulator portion of the filter-regulator-lubricator assembly mounted at the top of the air panel located in the driver's side cabinet.
- b. Observe hydraulic system pressure (1000 PSI) **FACTORY SET - DO NOT ADJUST.**
- c. Observe the following speeds:
 1. The side brushes should be turning at 80-85 RPM in each direction when brushes are wet, retracted and clear of all obstacles. These speeds are controlled by the flow control valves mounted on each side brush motor. There is a separate flow control valve for each direction of rotation.
 2. The mitter curtain should be moving at 28-30 RPM. This speed is determined by counting the revolutions on the gearbox and is controlled by the flow control valves on the distribution manifolds located in the passenger side cabinet. There is a separate flow control valve for each direction of travel.
 3. The Mitter Curtain should take approximately 1-2 seconds to either retract or extend. These speeds are controlled by the pneumatic flow control valves located on the air panel. There are separate flow control valves for each mitter rack for both retract and extend functions.

Note: All motor speeds are controlled by Hydraulic Flow Valves and should only be adjusted by experienced technicians. (See section 6)

- d. Observe the engagement of the side washing brushes with the vehicle (6” to 10” engagement is acceptable). If engagement is insufficient or excessive, adjust the air pressure setting by turning the adjustment handle on the individual brush regulators counter-clockwise to decrease or clockwise to increase. Observe pressure change at gauge. When adjusting pressure downward, lower pressure below desired level, then adjust upward to desired setting. Make changes in pressure setting in 5 PSI increments. Be sure to tighten lock nuts when adjustment is complete. (See section 6)

NOTE: During operation of the washer, as the side brushes swing around the front or rear of the vehicle, they may stall out momentarily, especially on rubber-covered bumpers. This is the result of the gentle action of the hydraulic system and is to be expected. Also note that the leading brushes will apply lighter pressure against the vehicle while the trailing brushes will apply more pressure and hug the vehicle tighter.

- e. Observe the travel limit function at each end of the track.
- f. Observe the water system for clogged nozzles.
- g. Observe the detergent cycle for proper operation to assure the cleaning of the vehicle.
- h. Observe all instructional lights.

Section 5 – Program Sequence

A. Program for AUTECH Controller

Hardware Specifications

The program runs on a Siemens S7-1215c Series PLC with 24 VDC inputs and 24VDC/120VAC outputs.

B. Program Functionality

The program is divided into six functional units: pre-wash, wash, post-wash, Freeze protection, Automatic Door, and Fault Indications.

1. Pre-wash

The pre-wash cycle consists of all functions occurring as the vehicle enters the wash bay up to the point it activates the Treadle input. There are separate inputs for one programmable Pre-Wash functions, Underbody Wash, CTA, and Drive-By Rocker panel Blaster. Each input has an associated timer to control the duration of the function. There is also one input to turn off all Pre-Wash functions, except for the Drive By Rockerpanel Blaster. The treadle switch will also turn off all Pre-Wash functions that have not timed out or been turned off by the Pre-Wash Stop input. The sequence of events is as follows:

- a. PLC receives signal on the wash inputs (inputs A26-A29). The PLC will use the last input seen before the vehicle is in position on the treadle switch to determine which wash type to use.
- b. Enter light is turned on.
- c. Pulse entrance door up signal.
- d. When entrance bell switch is activated, pulse the Chemical Tire Applicator (CTA) each time the bell switch is activated (if programmed in wash package).
- e. As Photoeye or Bell Switch for each programmed Pre-Wash function is activated, turn on the associated function until duration timer expires, Pre-Wash Stop Photoeye/bellswitch is activated, or treadle switch is activated.
- f. When the treadle switch is activated, extinguish the enter light, enable the stop light, stop all pre-wash functions, and turn on wash water. The treadle switch must be

activated for the duration of the treadle verify timer before wash function will begin (default four seconds).

- g. If the treadle switch is unmade during the treadle verify timer, extinguish the stop light, turn off wash water, and enable the enter light. If the backup bell switch is activated, turn off the enter light and turn on the backup light. This light will remain on until the treadle switch is again activated or the backup light timer expires, at which time the backup light will be extinguished and the program will loop back to step F above. This sequence will be repeated as needed until the treadle switch has been made for the duration of the treadle verify timer. If the treadle switch is unmade after the treadle verify timer has been satisfied and the washer starts, the washer will turn off all operations and start its homing sequence. The homing sequence is based upon the “Home at Exit” button (located on the Machine Config screen), if the button is highlighted (Home is at the Exit end) the Washer drives until it finds the front limit proximity switch, switches direction and drives in reverse until the Parking timer expires; if the button is not highlighted (Home is at the Entrance End) the Washer drives until it finds the rear limit proximity switch, reverses direction and drives forward until the Parking Timer expires.
- h. Pre-wash is now complete.

2. Wash

The wash cycle consists of all steps taken while the vehicle is on the treadle switch. Depending on the selected wash options, the following processes occur.

A. Move to Start Position – If the “Home at Exit” button, located on the Machine Configure screen, is not highlighted, all passes start from the rear of the vehicle or the Entrance End. If the “Home at Exit” button is highlighted, all passes start from the front of the vehicle or the Exit End.

1. Energize the Motor Start Coil and the Car Wash in Use Signal if not already energized.
2. Energize the Wash Water Valve, Side Brush In Valve, and either the Reverse or Forward Hydraulic Wheel Drive/Brush Rotate Valve. If the machine is homed at the entrance end, energize the Reverse Hydraulic Directional Valve or, if homed at the exit end, energize the Forward Hydraulic Directional Valve.
3. If the Gantry is moving in the reverse direction, continue until the Rear Arm In Proximity Switch or the Reverse Travel Proximity Switch is made. If the Gantry is moving in the Forward direction, continue until the Forward Travel Proximity Switch is made.

4. Once the Forward or Reverse travel is complete, turn off the Hydraulic Directional Valve.

B. Wash Pass – Friction Only

The 220 only has a Friction pass.

1. Maintain the Motor Start Coil and the Wash Water (both Gantry valve and remote water source).
2. Energize the Mitter Down Air Solenoid Valve, and either the Forward or Reverse Hydraulic Wheel Drive/Brush Rotate Valve. Also energize any programmed chemicals.

(Note: If Polyflex is selected in the Machine Setup Options, the Soap Pump and Water Manifold Soap Solenoid will activate anytime the Side Brush In Air Solenoid Valve activates.)

3. Drive forward while monitoring Front Arm Proximity Switch and Forward Travel Proximity Switch.
4. If Front Arm Proximity Switch is made, start Creep Speed Timer and energize the Nose Scrubber Hydraulic Valve to slow machine travel. When the Creep Speed Timer expires, energize the Drive Stop Hydraulic Valve.
5. At approximately 70% of creep speed timer, energize the Passenger Side Tag Safe Valve for the Duration of the Passenger Side Front Arm Retract Timer.
6. At completion of Passenger Front Arm Retract timer, de-energize the Passenger Side Tag Safe Valve and energize the Driver Side Tag Safe Valve for the duration of the Driver Side Front Arm Retract Timer.
7. At the completion of the Driver Side Front Arm Retract Timer, de-energize the Driver Side Tag Safe Valve and the Drive Stop Valve to allow the machine to continue travel towards the exit end of the track.
8. Continue towards the exit end until the Front Travel Proximity Switch is activated. Once Front Travel Proximity Switch is activated, turn off the Forward Hydraulic Wheel Drive/Brush Rotate Valve and any chemicals not used on the reverse travel portion of the wash pass.
9. Pause for the duration of the Hydraulic Pause Timer.
10. Energize the Reverse Hydraulic Wheel Drive/Brush Rotate Valve, and any programmed water/chemical valves for the reverse travel portion of the wash pass.

11. Enable the Rear Arm Proximity Switch input to start looking for rear of the vehicle.
12. If and when the Rear Arm Proximity is activated:
 - a. Start the Drive Wheel Advance Timer and when it expires, energize the Drive Stop Valve and start the Drive Wheel Stop Timer.
 - b. Energize the Rear Passenger Arm Retract and start the Passenger Arm Retract Timer.
 - c. After the Passenger Arm Retract Timer expires, de-energize the Passenger Arm Retract, energize the Rear Driver Side Retract and start the Driver Arm Retract Timer.
 - d. After the Driver Arm Retract Timer expires, de-energize the Driver Arm Retract.
 - e. After the Drive Wheel Stop Timer expires, de-energize the Drive Stop Valve to allow the machine to continue towards the entrance end of the track. Also, start the Travel After Jog timer.
13. Once the Rear Travel Proximity Switch is found or the Travel After Jog timer expires, de-energize the Reverse Hydraulic Wheel Drive/Brush Rotate Valve and any chemical/water/air valves not required on the next forward pass.
14. This completes the first wash pass. Repeat this process for each programmed additional pass.

C. Move to Home Position – On the final programmed pass, the washer will continue to the rear until the Forward or Reverse Travel Proximity Switch is made and return to the Home Position based upon the “Home at Exit” button in Machine Config and the Parking Timer value.

1. At the completion of the final programmed pass the machine will continue the direction of travel until the Travel Proximity Switch is made.
2. Once the Travel Proximity Switch is made de-energize the Hydraulic Wheel Drive/Brush Rotate Valve and activate the Exit Light.
3. Pause until the Hydraulic Pause Timer expires.

4. Energize the Wheel Drive/Brush Rotate Valve and move forward or reverse, depending on selection of the "Home at Exit" button, and start the Parking Timer.
5. Once the Parking Timer expires, turn off the Wheel Drive/Brush Rotate Valve, the Side Brush Air In Valve, the Mitter Down Valve, and the Wash Water Outputs.

3. Post Wash

The Post Wash cycle allows for a rinse arch output, a rinse chemical/drying aid output, and one blower function containing 3 staggered outputs. There is a separate timer for the rinse arch and blowers to control duration of function. Also, there is an input for a Photoeye or bellswitch to turn off the rinse arch, otherwise the exit Photoeye/bellswitch will deactivate all arches and blowers.

The following sequence of events occurs during Post Wash, assuming devices are programmed in wash package and Door Package is activated.

- A. At completion of wash turn on Exit Light, sound Treadle Buzzer, and send Exit Door Up signal. (If Short Bay option is programmed, also start the Rinse Arch and the Blower Start Delay timer.)
- B. When vehicle leaves treadle, start the rinse arch and initiate the Rinse Arch timer, the Blower Start Delay timer, and the Exit Light timer.
- C. After the Blower Start Delay timer expires, start the freestanding blowers (with timed delay between each motor) and the Blower On timer.
- D. When Exit Light timer expires, turn off the Exit Light and start monitoring for another Wash Arming input.
- E. If another Wash Arming input is not seen within 2 seconds, also turn off the Hydraulic Motor. If a Wash Arming input is received, maintain the Hydraulic Motor on for the duration of the next wash.
- F. If the Rinse Arch Stop Bellswitch / Photoeye is activated, turn off Rinse Arch and Rinse Chemical/Drying Agent. (Rinse Arch Stop Counter must be set to 1 for Photoeye or two for bellswitch.)
- G. After the Exit Bellswitch / Photoeye has been activated, start Rinse / Dry Shutoff timer and Exit Door Close Delay timer. (Exit Switch Counter must be set to 1 for Photoeye or 2 for bellswitch.)
- H. Once Rinse / Dry Shutoff Timer expires, turn off Rinse Arch, Rinse Chemical/Drying Agent, and Blowers.

- I. If the Rinse Arch timer or the Blower On timer expires, turn off the corresponding outputs unless already stopped by bellswitch or Photoeye.
- J. Send Exit Door Close signal and start Exit Door Down Verify timer once Exit Door Close Delay timer expires.
- K. If Exit Door Photoeye is blocked prior to Exit Door Down Verify timer expiring, generate Exit Door Open signal.
- L. Once Exit Door Photoeye is remade, start the Close Exit Door After Photoeye Remade timer.
- M. Once the Close Exit Door After Photoeye Remade timer expires, loop back to step I above.

4. Freeze Protection Package

The PLC will continuously monitor the Freeze Protection Input. Once the input is active, the Freeze Protection Verify Timer starts. If the Freeze Protection Verify Timer completes, the Machine will immediately go into Freeze Protection if idle. If a wash is in process, the machine will complete the current wash and then go into freeze protection.

- a. Close Doors.
- b. 60 second delay.
- c. Air Solenoid Valve on, water off.
- d. 2 second delay.
- e. Energize Machine Water Valve for 5 seconds.
- f. 5 second delay.
- g. Energize the Final Rinse arch for 5 seconds.
- h. 5 second delay.
- i. Energize Spot Free Final Rinse Valve for 5 seconds.
- j. 5 second delay.
- k. Energize Presoak Water Valve for 5 seconds.
- l. 5 second delay.
- m. Energize Undercarriage Wash for 5 seconds.
- n. 5 second delay.
- o. Energize Tire Scrubber for 5 seconds.
- p. System will remain active until temp interlock has been de-energized for 300 seconds.

NOTE: The PLC will also recognize the Jog Forward and Jog Reverse inputs during this time.

5. Automatic Door Package

The Automatic Door Package requires the use of Photoeyes on input A7 (Entrance Door Photoeye) and input A6 (Exit Photoeye). The automatic door package becomes active when input A5 has an uninterrupted thermostat signal for the duration of the Low Temp Verify timer. At this time, assuming no car wash usage, both doors will close. Upon activating a wash, or driving over the entrance bell switch, the entrance door will open allowing entry to the wash bay. The entrance door will close upon startup of the equipment, and the exit door will not open until the end of the wash cycle, or the activation of the exit Photoeye. As the car leaves the bay, it triggers exit Bell Switch or Photoeye, starting a 15 sec timer (P92) to close the door. Should the car not activate the Photoeye, a 5 minute safety timer (P66) will then shut the exit door, and the wash is ready for the next vehicle. If either of the Door Safety photoeyes are blocked during the door down activation, the door down signal is prevented and a door up signal is initiated, to prevent closing the door on a vehicle.

6. Fault Indications

The Carwash is programmed with two types of Fault Indications. Faults which disable the Carwash are called **Fatal Faults** and generally require the Carwash to be manually reset before resuming operation. Faults which do not disable the carwash are called **Non-Fatal Faults** and will reset automatically once the fault condition has been corrected. The carwash will continue to operate during a Non-Fatal Fault but may behave erratically depending on the fault condition.

Other than an E-Stop Fault, all Fatal Faults are indicated by flashing the Fault Light and the Stop Light a number of times corresponding to number of the fault condition and then flashing the Enter Light one time to indicate the end of sequence. This process will repeat until the fault conditions are cleared and the machine reset. (Ex. If a High Oil Temp fault occurs then the stop and fault lights will flash 2 times and then the enter light will flash once to end the sequence.) All Non-Fatal Faults are indicated by a solid Fault Light on the main Control Panel Door and will clear automatically once the fault condition is corrected. An E-Stop Fault is also indicated by a solid Fault Light on the Main Control Panel Door but is a Fatal Fault. The E-Stop button must be released and the machine reset before restarting the Carwash.

If configured, all Fault conditions will also generate an email to up to 4 addresses. See Section 7 – Email Addresses, for details.

a. Fatal Faults

1. E-Stop

Normally closed switch (or multiple switches wired in series) which supply power to the coil of the E-Stop relay and input (input A0). The E-Stop relay supplies power to all outputs from the PLC in both the Main Control Panel

and the Gantry Junction Box. When an E-Stop switch is depressed, all outputs in the PLCs are disabled and the Carwash will shut down. The machine will not restart until the depressed E-Stop switch is released and the machine is reset. An E-Stop fault is indicated by a solid Fault Light and by an illuminated E-Stop switch.

2. Low Air Pressure Switch

Normally open switch held closed by air pressure (input B4). If the system air pressure falls below 65 PSI, the Washer will shut down until air pressure is restored and the machine reset. Low Air Pressure is indicated by a single flash of the Stop Light and Fault Light followed by a single flash of the enter light.

3. Hydraulic Fluid Over-Temp Switch

Normally closed switch that opens at high temperature (input B5). If the hydraulic fluid exceeds 170° F (130° F for Water Based Hydraulic Fluid), the Washer will shut down until the temperature drops below 170° F (130° F for Water Based Hydraulic Fluid) and the machine is reset. Hydraulic Over-Temp is indicated by two flashes of the Stop Light and Fault Light followed by a single flash of the Enter Light.

4. Hydraulic Motor Starter

If the motor starter for the main hydraulic pump motor fails to engage within approximately one second after called for, the Washer will shut down until reset. A Motor Starter Fault is indicated by three flashes of the Stop Light and Fault Light followed by a single flash of the Enter Light. PLC Input A1.

5. Communication Fault

If at any time the PLC in the main control panel loses communications with the Gantry for 2 or more seconds, the Washer will shut down until communications are re-established and the machine is reset. A Communication Fault is indicated by four flashes of the Stop Light and Fault Light followed by a single flash of the Enter Light.

6. Low Hydraulic Fluid Switch

Normally open switch held closed by full hydraulic tank (input B7). If the Washer loses more than approximately 5 gallons of hydraulic fluid, the Washer will shut down until the hydraulic fluid is replenished and the machine is reset. Hydraulic Low Level is indicated by five flashes of the Stop Light and Fault Light followed by a single flash of the Enter Light.

7. Treadle Switch Fault

If the machine sees a continuous input from the Treadle Switch (input A15) for five minutes after completion of wash, a Treadle Switch Fault will be generated and the machine will shut down. The machine will not restart until the Treadle is repaired and the machine is reset. A Treadle Switch Fault is indicated by seven flashes of the Stop Light and Fault Light followed by a single flash of the Enter Light.

8. Low Water Fault

The Machine will shut down any time the PLC in the main control panel loses the input from the Low Water Level Switch in the High-Pressure Holding Tank (input A36). Once the PLC receives an input from the High-Water Level Switch in the High-Pressure Holding Tank (input A37), the machine will automatically restart. A Low Water Fault is indicated by eight flashes of the Stop Light and Fault Light followed by a single flash of the Enter Light.

9. Entry System Out of Service Fault

If an Out of service signal (input A41) is received from the entry system, the Carwash will shut down with an Entry System Out of Service Fault. The fault must be cleared and the machine reset before the Carwash can be restarted. An Entry System Out of Service Fault is indicated by nine flashes of the Stop Light and Fault Light followed by a single flash of the Enter Light.

10. Both Forward and Rear Prox Switch Fault

The Machine will shut down anytime both the forward and reverse travel proximity switches (inputs B2 & B3) are made simultaneously and produce a Proximity Switch Fault. The machine cannot be reset until at least one of the proximity switch inputs are cleared and the machine is reset. A Proximity Switch Fault is indicated by ten flashes of the Stop Light and Fault Light followed by a single flash of the Enter Light.

11. Gantry Travel Time Out Fault

The Machine will shut down any time it takes too long for it to travel in either direction based on the travel time out timers (Pars 134-136). A Travel Time Out Fault is indicated by eleven flashes of the Stop Light and Fault Light followed by a single flash of the Enter Light.

b. Non-Fatal Faults

These faults will not shutdown the machine and a reset IS NOT required.

1. Low on Presoak Water

Normally closed switch that signals the PLC when the Heated Presoak Chemical holding tank is low on chemical (input A35). The switch will shut off the Presoak Chemical heater and the PLC will disable the Foaming Presoak Chemical Pump (output R43) until the switch is remade. The Carwash will otherwise continue normal operation.

2. Entrance Bell Switch

If the Entrance Bell Switch (input A7) is activated continuously for 100 seconds, an Entrance Bell Switch Fault is generated. Once the bell switch input is removed the Fault will automatically reset. The Carwash will continue to run but operations controlled by the Entrance Bell Switch may behave erratically.

3. Exit Bell Switch

If the Exit Bell Switch (input A6) is activated continuously for 100 seconds, an Exit Bell Switch Fault is generated. Once the bell switch input is removed the Fault will automatically reset. The Carwash will continue to run but operations controlled by the Exit Bell Switch may behave erratically.

4. Back-up Bell Switch

If the Back-up Bell Switch (input A17) is activated continuously for 100 seconds, a Back-up Bell Switch Fault is generated. Once the bell switch input is removed the Fault will automatically reset. The Carwash will continue to run but operations controlled by the Back-up Bell Switch may behave erratically.

5. Front Travel Prox Switch

If the Front Travel Prox Switch (input B2) is activated continuously for 5 seconds during reverse travel, a Front Travel Prox Switch Fault is generated. Once the prox switch input is removed the Fault will automatically reset. The Carwash will continue to run but operations controlled by the Front Travel Prox Switch may behave erratically.

6. Reverse Travel Prox Switch

If the Reverse Travel Prox Switch (input B3) is activated continuously for 5 seconds during forward travel, a Reverse Travel Prox Switch Fault is generated. Once the prox switch input is removed the Fault will automatically reset. The Carwash will continue to run but operations controlled by the Reverse Travel Prox Switch may behave erratically.

7. Reclaim Alarm

Input from reclaim alarm (input A42). Carwash will continue normal operation.

NOTE: All of the following messages are for status only and do not need the reset button pressed.

8. Back in Service

After the Reset button is pressed this message will appear for a few seconds then disappear.

9. PLC Powered up Flag

If the PLC should have its power cycled, this message will display but will disappear after a few seconds.

10. System Startup Flag

There is a first pass bit that is set whenever power is applied, this message will appear for a few seconds then disappear.

Section 6 – Installation



CAUTION: Equipment should be unloaded, serviced and installed by factory trained personnel only

A. Unloading equipment

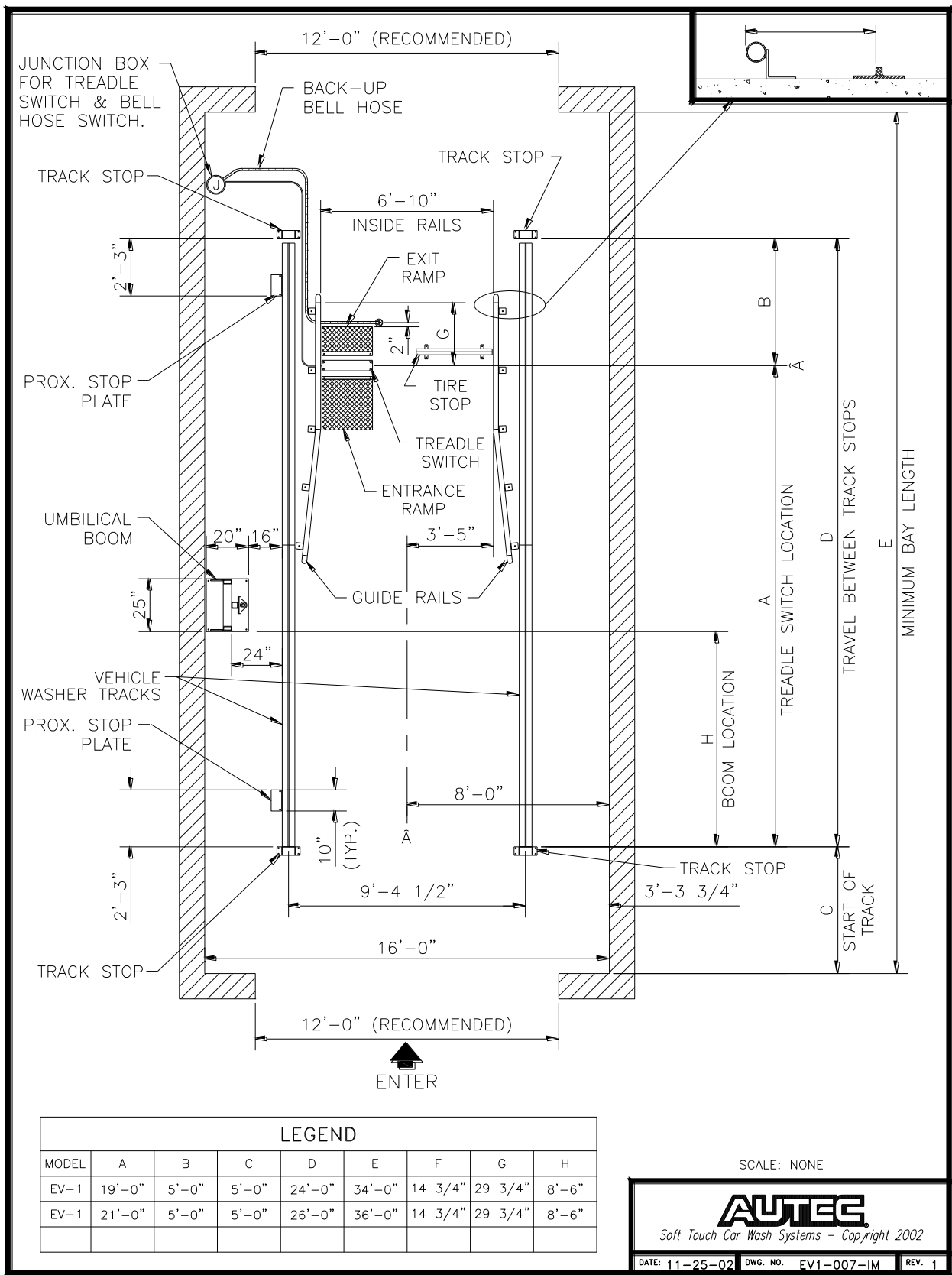
1. Forklift requirement: 6000 lbs. capacity with 7' fork extensions and 12' high lift minimum.
2. Prior to unloading the washer, clear entire area of all vehicles and personnel.
3. Park truck on the most level grade accessible to job site. Make sure forklift is on a level or slightly upgrade plane. Never try to unload washer on a downgrade or side grade.
4. Depending on type washer and accessories, center of gravity will vary. Usually, center of gravity is off center toward the passenger side.
5. Pick washer up with forks on the main frame below the mitter. Forks must extend through frame and support both the entrance and exit side header.
6. As soon as the washer clears the truck bed, lower to approximately 12" from grade. Set washer on dollies close to or inside wash bay.

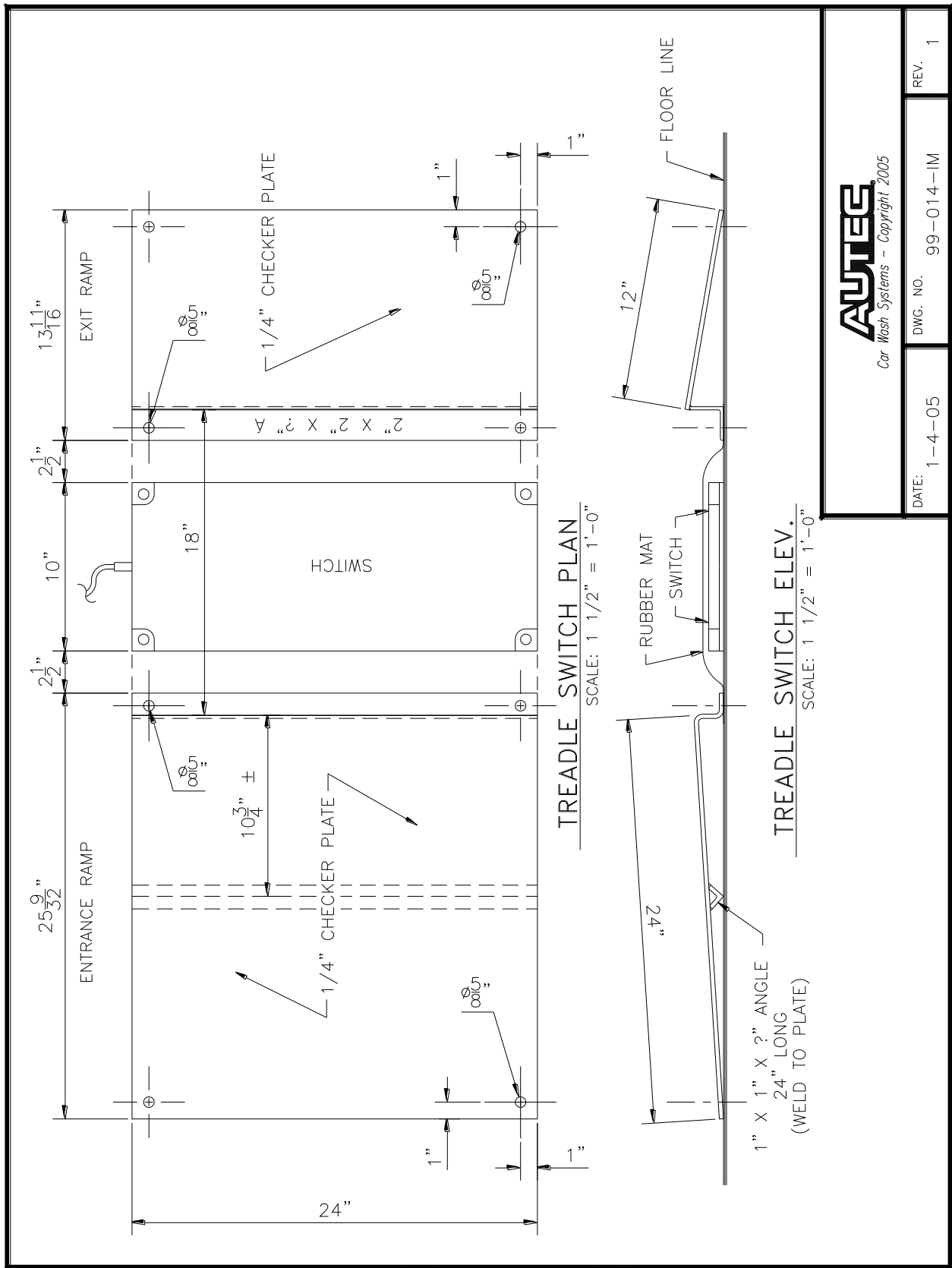
B. Bay Floor Layout

A. Track Installation

1. Measure door openings of the wash bay. Mark the center point of each opening. Snap a chalk line from one end to the other.
2. Measure over 56¼" from centerline each way and make a mark. Do this on both ends of the bay and two places in the center of bay. Snap a chalk line down these marks also, end to end. There should now be three chalk lines. The two lines that are furthestmost apart should measure 112½". This is the center of the track rail.
3. Find the highest corner of the floor. Use a line or laser level to check diagonally from corner to corner. Once the high point has been established, place two sections of track down directly over the center lines that were marked, one on the left and one on the right, on the high end of the bay.
4. There are a number of options that will determine placement of track from either end of bay. AUTECH recommends 6' minimum from inside entry end door opening.

5. Place track in position and drill through mounting holes on both tracks. It is recommended that a couple of rods be placed in the holes as they are drilled to keep the track from moving.
 6. After all the holes on the two tracks have been drilled, use a 4-foot level to find the highest place on the track. Start anchoring track at the highest point.
 7. Place 1 washer under track where first anchor bolt will be placed, this is the highest point in bay.
 8. Work away from this high point using 4-foot level and placing washers under track to level entire length from one end to other and side-to-side.
 9. After leveling and anchoring this track, use anchored track to level the other track on same end of bay. It is critical that the two tracks are level with each other for the washer to operate correctly. Drill and anchor this track as noted above.
 10. The first two sections of track should now be mounted.
 11. Before mounting the next two sections of track, place the equipment on the mounted tracks. Washer is currently on dollies so it can be rolled up over installed tracks. Make sure washer is turned the correct way. Jack up one side of the washer high enough to roll dollies out. Set this side of washer down on track. Proceed with other side of washer in same manner.
 12. Now that washer is on tracks install the other two tracks. Do this in the same manner as the first two. Start drilling, anchoring and leveling where the two tracks butt together.
- B. **Guide Rails** – Start installing from the exit end of the bay. The guide rail should start one to two feet forward of treadle plate. Place the guide rail so that the inside of the guide rail is 14 3/4” from the inside of the track rail. Continue rearward maintaining 14 3/4” distance until guide rail angles outward toward track. Secure the guide rail by drilling and fastening with concrete anchor bolts. Verify measurements as the rail is installed. Proceed with opposite side in same manner. The guide rails should be 82” apart (inside measurement) on straight section of guide rail.
- C. **Track Stops** – There are four track stops. Attach one track stop to each track end at the point of maximum travel in each direction. Shim track stops as necessary.
- D. **Treadle Switch** – Mount center of treadle switch 60” back from the exit end track stop. Place rubber cover over treadle switch and mount the longer treadle ramp toward the entrance 2 1/2” from the treadle. Duplicate with the short treadle ramp toward the exit. (Refer to drawings EV1-007-IM and 99-014-IM)





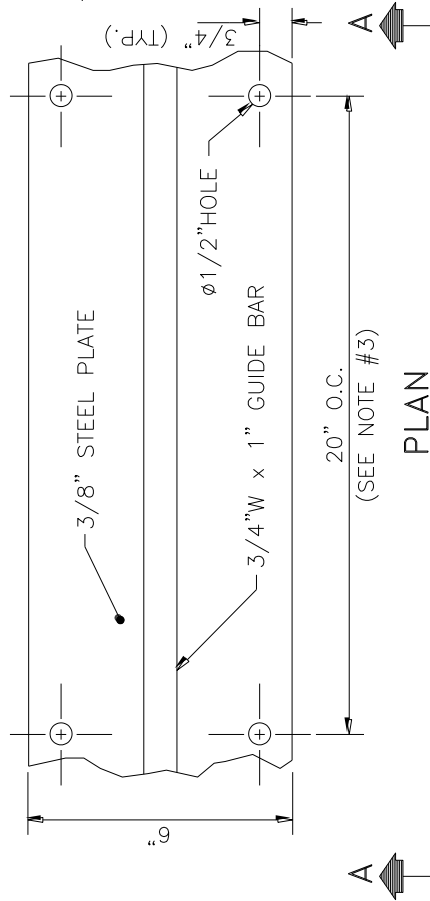
AUTEC
Car Wash Systems - Copyright 2005

DATE: 1-4-05

DWG. NO. 99-014-IM

REV. 1

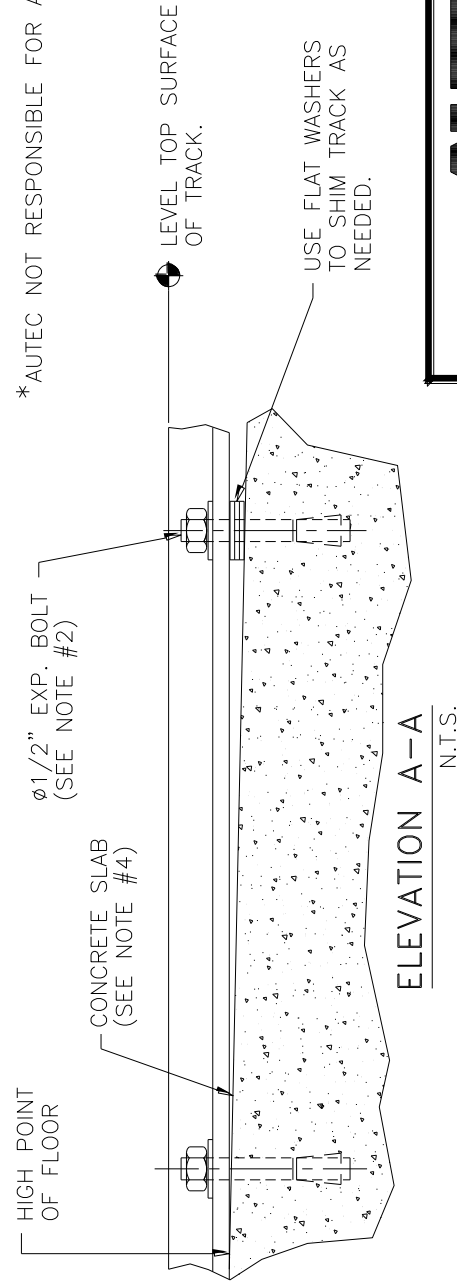
ANCHOR INSTALLATION PROCEDURE for EQUIPMENT TRACK



RECOMMENDED ANCHOR INSTALLATION

1. SET TRACK IN PLACE AS REQUIRED.
2. DRILL HOLES IN CONCRETE SLAB AND INSTALL "HILTI" #KBII 1/2" X 3 3/4" EXPANSION BOLTS * PER MANUFACTURERS REQUIREMENTS. USE PRE-DRILLED BEARING PLATES AS TEMPLATE. CLEAN HOLES OF ALL DEBRIS.
3. START 1st. PAIR OF HOLES 2" FROM END OF TRACK, 2nd. PAIR AT 18" AND PROCEED AT 20" CENTERS FOR ENTIRE LENGTH.
4. AUTEC RECOMMENDS A MIN. CONCRETE SLAB THICKNESS OF 6" W/ 6X6X6/6 WELDED WIRE FABRIC REINFORCING.

*AUTEC NOT RESPONSIBLE FOR ANY SUBSTITUTIONS.



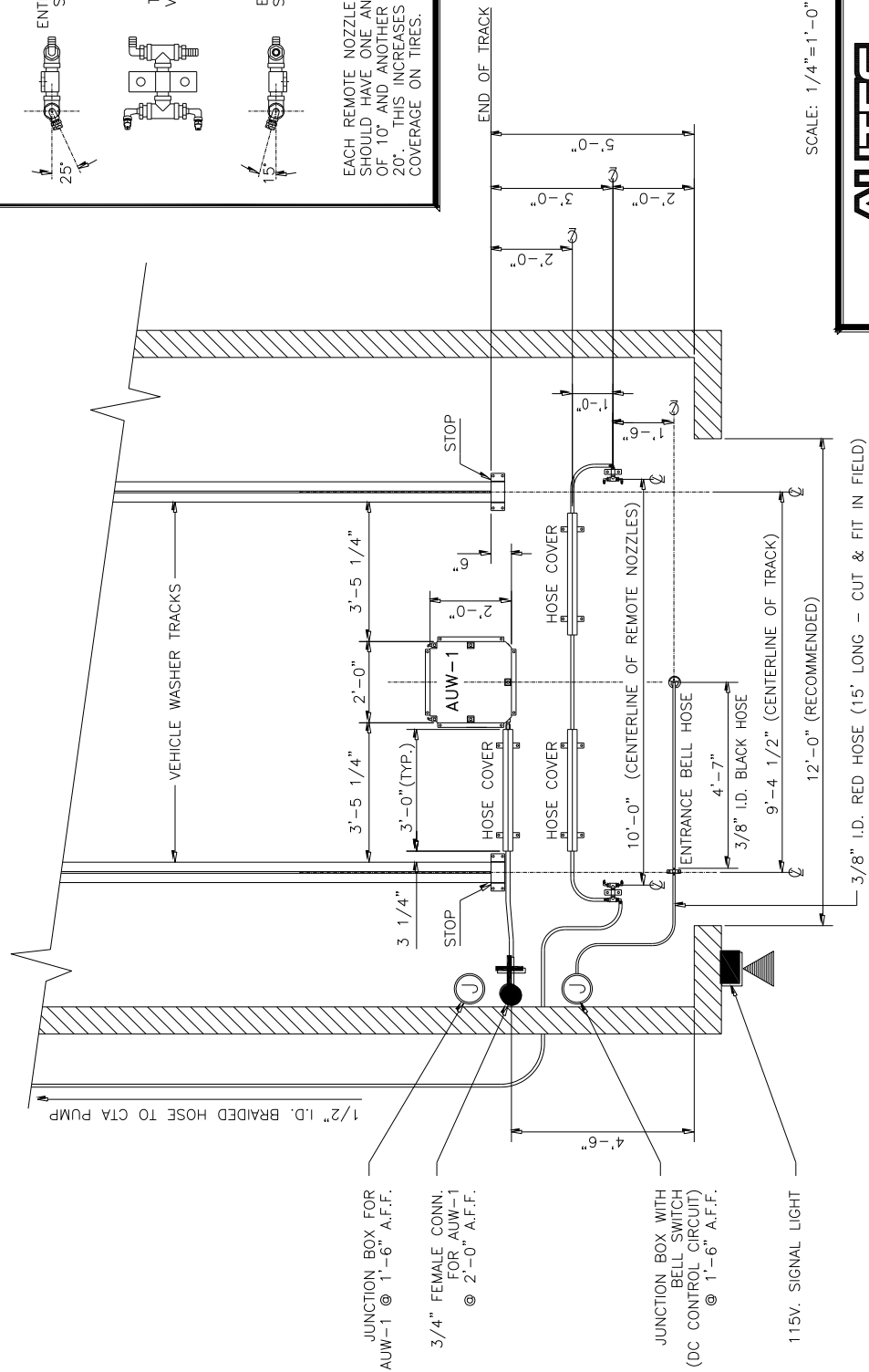
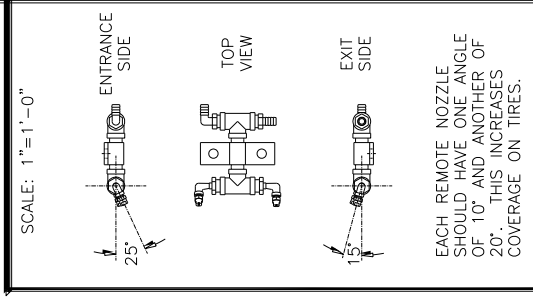
AUTEC

DATE: 08-01-02

DWG. NO. 99-016-IM

REV. -

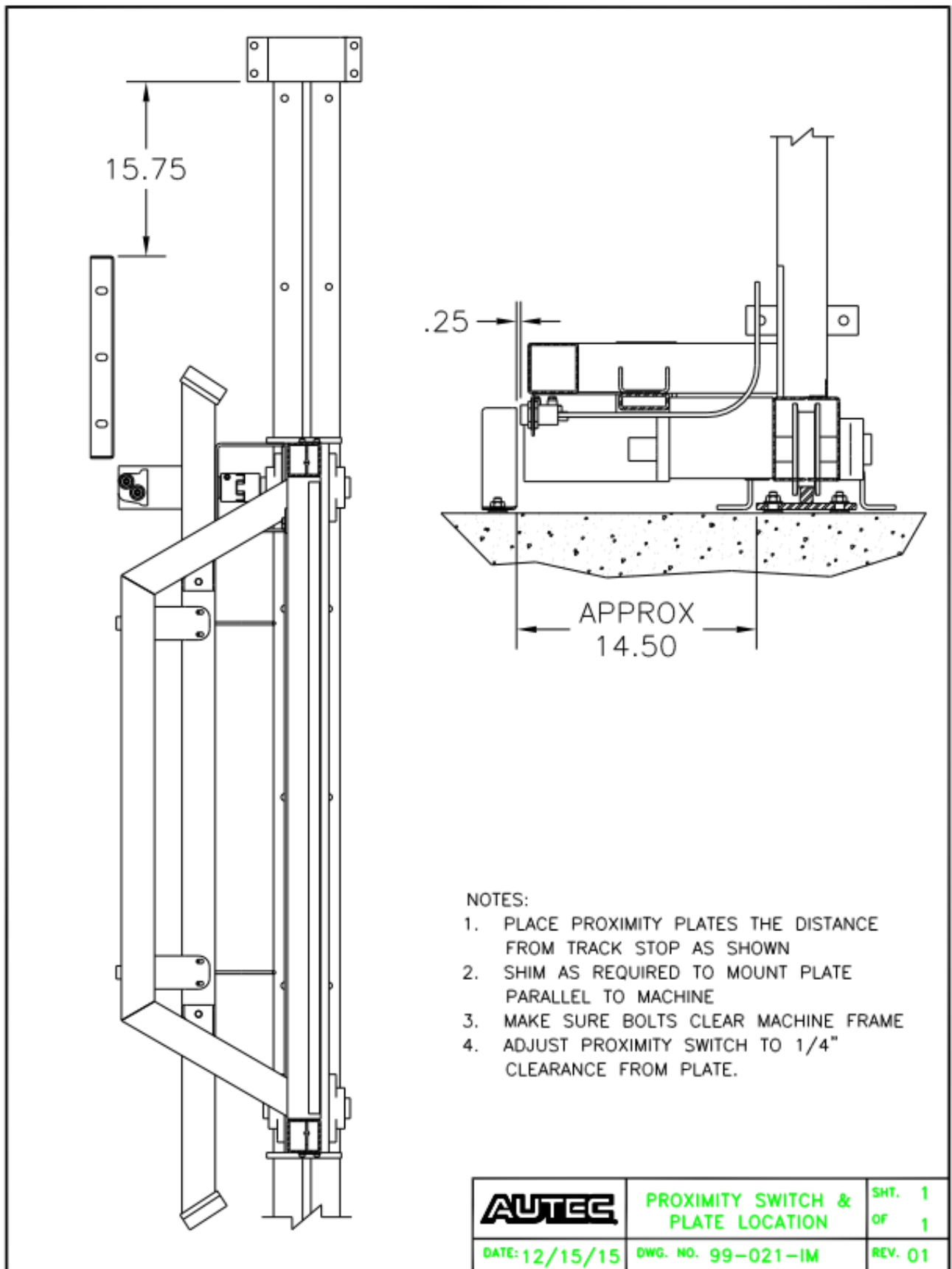
INSTALLATION & OPERATION DETAILS for REMOTE CHEMICAL TIRE APPLICATOR & A UW-1 UNDERCARRIAGE WASH



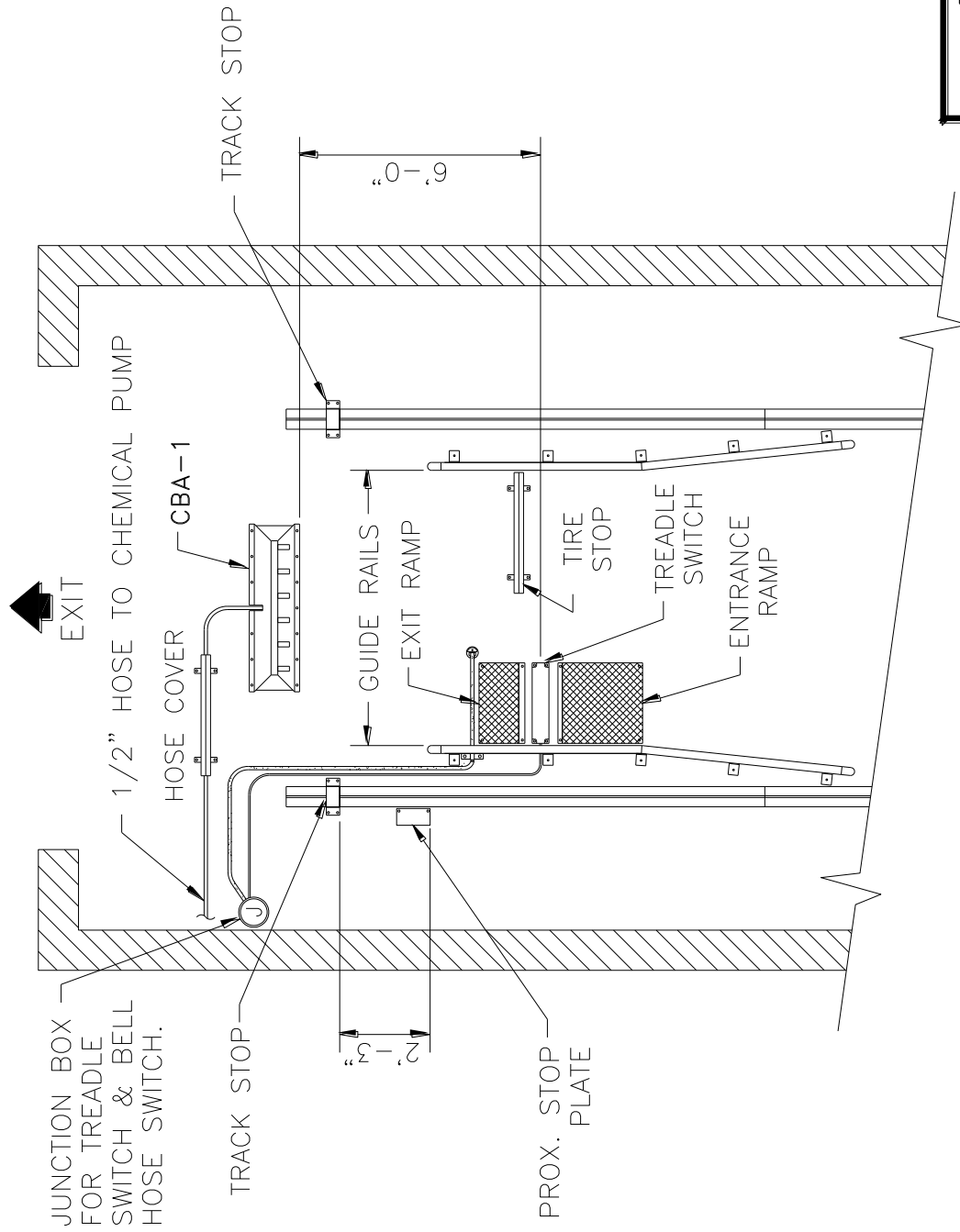
ENTER

AUTEC

DATE: 08-01-02 DWG. NO. 99-015-IM REV. -



INSTALLATION DETAIL for CHEMICAL BUG APPLICATOR (CBA-1)



SCALE: NONE

ATEC

DATE: 11-25-02 DWG. NO. 99-013-IM REV. 1

- E. **Vehicle Wheel Stop** – Install the angled wheel stop, if necessary, directly across from the treadle switch exit ramp.
- F. **Proximity Switch Plate** – Inside edge of front proximity switch plate should be mounted 27” from inside of exit end track stop with mounting hole side flush against track. Inside edge of rear proximity switch plate should be mounted 27” from inside of entrance end track stop with mounting hole side flush against track. Shim plate as required. (Refer to drawing #99-021-IM)
- G. **Chemical Bug Applicator (CBA-1)** – Position CBA-1 manifold and cover plate 72” from centerline of treadle.
- H. **Entrance Bell Hose** – If required, the entrance bell hose should be mounted immediately inside the entrance door, leaving enough room for the door to close without damaging the hose. Attach the round bell hose anchor on the centerline of the bay. Slip 3/8” bell hose into bell hose anchor and stretch hose slightly to the side of the bay. Attach hose to hose retainer bracket and anchor on same line that was used to center track. Continue to Bell Switch with 3/8” red air hose.
- I. **Remote Nozzles** – If so equipped, mount the remote nozzles for the CTA. Drill and anchor nozzles 18” beyond entrance bell hose, 10’ apart.
- J. **Hose Covers** – Install hose covers 8” to 12” beyond (towards exit end of bay) remote nozzles, to protect hoses and to act as a momentary speed bump. Connect chemical lines to remote nozzles. Be sure to install a check valve between the first nozzle and pump to prevent chemical from siphoning out when washer is at rest.
- K. **Back Up Bell Hose** – Mount back up bell hose approximately 2” from edge of treadle switch exit ramp. Attach the round bell hose anchor on the centerline of the bay. Slip 3/8” bell hose into bell hose anchor and stretch hose slightly to side of bay. Attach hose to hose retainer bracket and anchor on same line that was used to center track. Continue to Bell Switch with 3/8” red air hose. Additional hose retainers should be used to secure hose where it turns corner at end of track.
- L. **Exit Bell Hose** – Bell hose should be just inside exit door opening. Anchor the round bell hose anchor on the centerline of the bay. Slip 3/8” bell hose into bell hose anchor and stretch hose to the controller side of the bay. Attach hose to hose retainer bracket and anchor on same line that was used to center track. Continue to Bell Switch with 3/8” red air hose.
- M. **Entrance Light** – The entrance light package should be installed to the left of the entrance bay door. The bottom of the light fixture should be a minimum of 6’ from the floor.
- N. **Exit Light** – The exit light package should be mounted either on the rinse arch or on the exit wall clearly visible from a car positioned in the wash. The fixture should be mounted so the red light is on the left or on top.

- O. **Exit Slowly Sign** – The exit slowly sign should be mounted on the right side of the rinse arch, the right side of bay on the wall, or on right side of air blower.
- P. **Instruction Sign** – Install the instruction sign where it can be clearly read when someone is sitting at the entry system, typically to the left of the entrance door below traffic signal.
- Q. **Entry System** – The entry system needs to be a minimum of 10' from entry door opening. The face of entry system should be 54" from centerline of entry door opening. The entry system should be protected by either steel poles or brick columns.
- R. **Utility Boom (Optional)**
 - 1. Mount Boom Stand on either Driver or Passenger Side as required.
 - 2. Mount the 7' Boom Arm to the Boom Stand using the two 1-1/4" pillow block bearings provided.
 - 3. Mount the 6' Boom Arm to the inside of the entrance end header of the machine using the two 1-1/4" pillow block bearings provided.

C. Machine Prep

NOTE: The Carwash Machine will arrive with several items disconnected or re-positioned for shipment.

1. Open the arms of the machine and move the Side Brush Hydraulic Motors from the air cylinder mount to the side brushes (Figure A). Make sure the keys are in place on both the motor shaft and the side brush shaft (The side brush shaft keys will be taped to a proximity switch plate fastened on the outside of the driver side rear corner.) Make sure the slot in the side brush motor bracket fits over the pin (with rubber hose) on the side brush arm to prevent rotation of the hydraulic motor body.

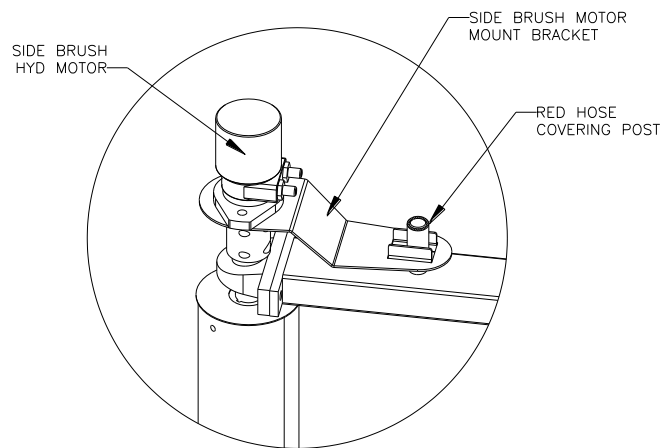


Figure A – Side Brush Motor Installation

2. With the arms allowed to swing freely, adjust the position of the pivot bearings attaching the arms to the machine to level the arms. The arms are level when they can be placed in any position and remain stationary without being held.
3. Fasten the Air Cylinders to each arm according to the label on the cylinder (Rear Passenger Side, etc.). The label on the cylinder should face out away from the Carwash. Use washers to space the cylinders as required for level installation. Make sure at least one spacer is used between the mounts on the headers (mounts closest to the center of the machine) and the rod end bearing so that the bearing housing will clear the mount plate. Insert airlines into the push-lock fittings on each cylinder.

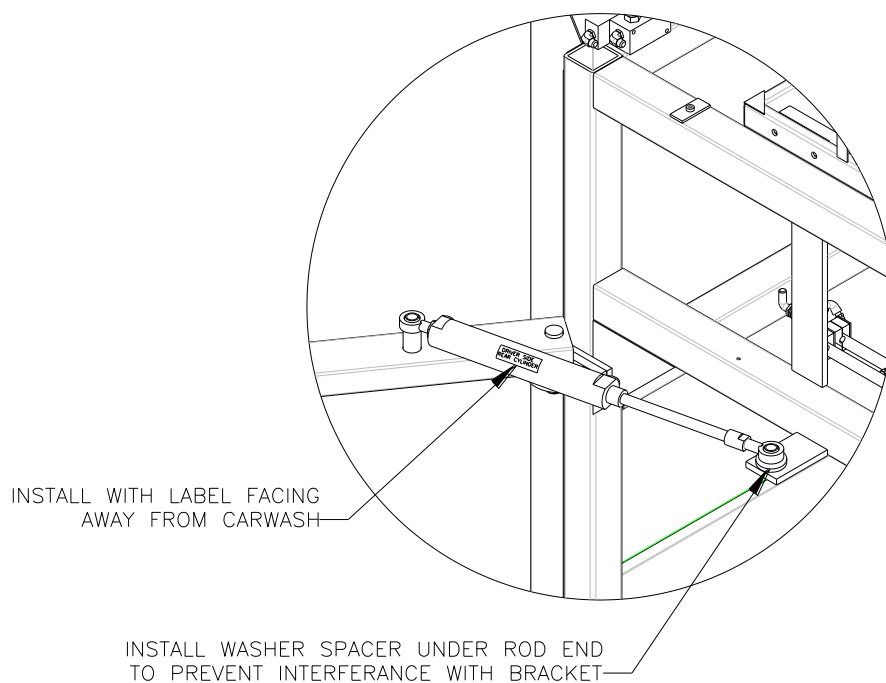


Figure B – Air Cylinder Installation

4. Mount the front and rear arm proximity plate to the top of the driver side arms. (Plates are fastened on the outside of the rear driver side corner for shipping.) Fasten the plates with the two bolts provided leaving the third open hole in the plate closest to the machine. Close the arm and adjust the gap between the proximity switch and the plate to approximately 3/16". Position the proximity switch so that the switch activates when the section of the side brush arm closest to the machine is parallel with the track.

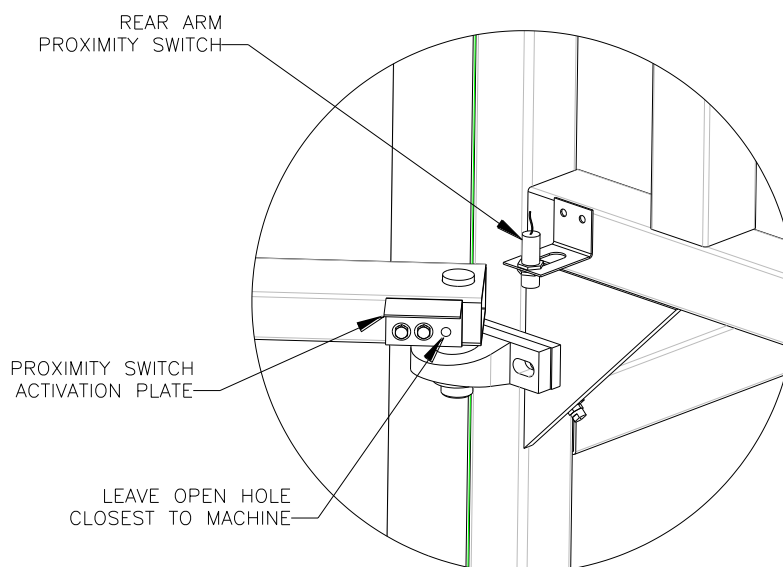


Figure C – Rear Arm Proximity Switch Installation

5. Turn over the brackets for the forward and reverse travel proximity switches (located in the bottom of the driver side cabinet). Being careful not to run the switch into the activation plate, push the machine to each end of the track and set the clearance of each switch to approximately 1/4".
6. Replace the plug in the hydraulic reservoir with the vented cap (in plastic bag attached to the hydraulic pump motor).
7. Remove plastic wrap from side brushes and Mitter cloth and install any remaining side brush material if required. (If using Polyflex, rows 6 & 7 will ship in a separate box.)
8. Remove plastic film from stainless steel panels.

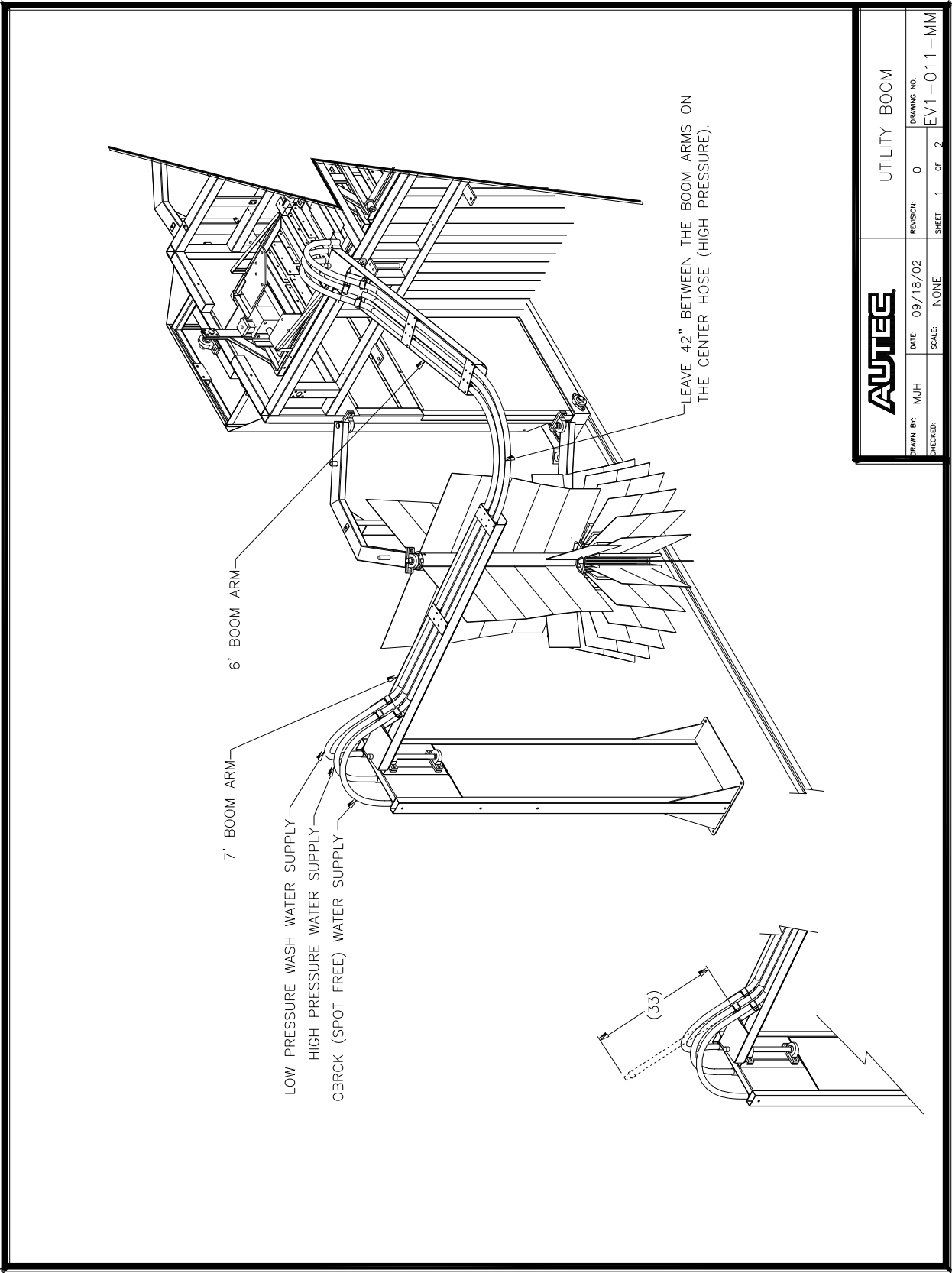
D. Water Connection

1. Connect one end of the 1" water hose to water supply line with hose barb. After attaching hose, open water valve to flush any contaminants out of lines.
2. Move washer to center position on track. Hang water hose to machine letting the bottom of the hose drape approximately three feet above floor. Mark hose length but do not cut.
3. Move washer to farthest end of track from hose attachment on wall and check the hose length marked in step 38. Make sure hose still has enough drape not to be pulled tight against hose barbs.
4. Move machine back to center of track. Cut and attach as measured in steps 2 and 3. Turn water on to swell hose.

E. Water Connection with Optional Boom Stand

1. All Water Lines going to the Carwash Machine should be hard piped to the couplings provided on the top of the Boom Stand.
2. Starting from the open end of the Boom Arm attached to the Boom Stand, run one end of the High-Pressure Hose through the middle of the arm and bring it up the incline on the pivot end.
3. Position hose so that middle clamp on incline is 44" from hose end towards stand.
4. Connect end of High-Pressure Water Hose to middle coupling on top of Boom Stand.
5. Pull hose snug in Arm and attach the remaining two hose clamps in the middle position on each cross brace.
6. Route other end of High-Pressure Hose through the Boom Arm attached to the Carwash and bring it up the incline on the pivot end.

7. Position Clamp on open end of Boom Arm attached to Carwash wash so that there is 42” of hose between each Boom Arm.
8. Pull hose snug in Arm and attach the remaining two hose clamps in the middle position on the middle cross brace and the incline. You should have approximately 53” from last clamp to the end of the hose.
9. Before connecting High-Pressure Hose to Carwash, flush line to remove any debris in system.
10. Attach High-Pressure Hose to Carwash.
11. Position Carwash so that Boom Arm attached to the Boom Stand is perpendicular to the track.
12. Route the Low-Pressure Hose for Fresh and / or RO Rinse Water on each side of the High-Pressure Hose and attach to the hose barbs on top of the Boom Stand matching the loop of the High-Pressure Hose.
13. Pull Low-Pressure Hoses snug and attach the remaining clamps on Boom Arm.
14. Route the Low-Pressure Hoses through the Boom Arm on Carwash but do not attach.
15. Move Carwash to Entrance End of track and then position and clamp Low-Pressure Hoses so that they form concentric radii with the High-Pressure Hose.
16. Pull hoses snug and attach remaining clamps on Boom Arm.
17. Before connecting Low-Pressure Hoses to Carwash, flush lines to remove any debris in system.
18. Move Carwash toward Exit End until the Boom Arm attached to the Carwash is parallel to the track.
19. Attach Low-Pressure Hoses to the Carwash matching the loop of the High-Pressure Hose.



AUTEV		UTILITY BOOM	
DRAWN BY: M/JH	DATE: 09/18/02	REVISION: 0	DRAWING NO.
CHECKED:	SCALE: NONE	SHEET 1 OF 2	EV1-011-MM

F. Compressed Air

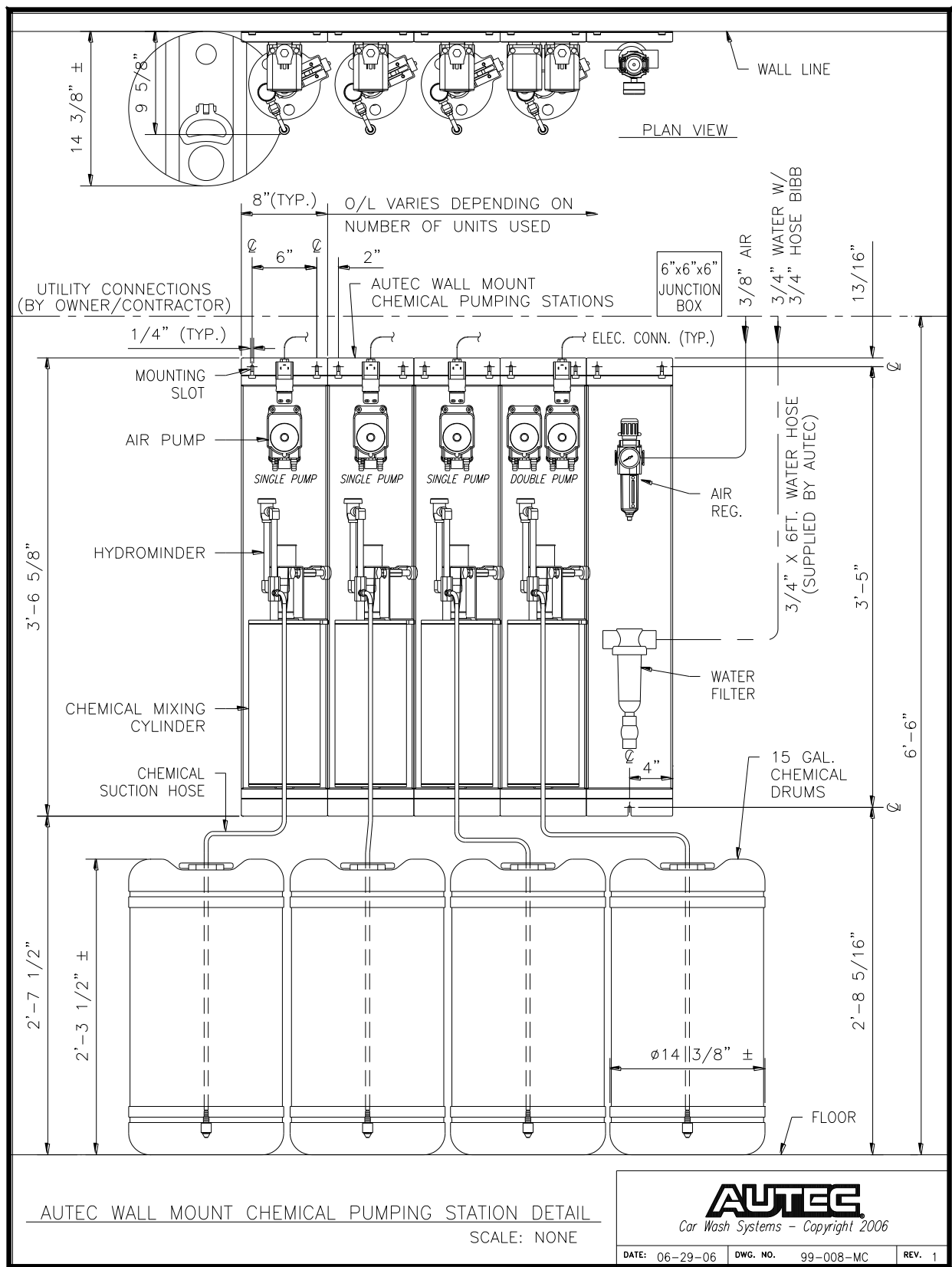
1. The customer is to supply air service (min. of 3/8" dia and 100 psi). The air supply should be hard piped to the top of the Boom Stand or Wall Mount Bracket
2. Connect AUTECH supplied 3/8" air hose to end of air supply pipe.
3. Route air hose through Boom Arms, matching contour of water lines.
4. Temporarily attach airline to machine but do not cut to length yet.
5. Move Carwash to each end of track and make sure air hose flexes freely with no kinks or rubbing.

G. Chemical Pumping Stations

1. Chemical Pumping Stations come pre-assembled with an air diaphragm pump, hydrominder, and air solenoid valve mounted on a stainless steel backplane. These pumping stations can be wall-mounted individually or fastened together to form one large chemical pumping station panel. There is also a separate panel that includes an air filter/regulator and water filter for the incoming air and water supply. (See drawings 99-008-MC)
 - a. Mount chemical pumping stations and the air/water filter panel to the wall.
 - b. Plumb the incoming air and water to the air and water filter and then in series to each pumping station.
 - c. Place chemical barrels beneath pumping station and plumb suction line from hydrominder to chemical bucket.
 - d. Attach chemical lines feeding wash bay to discharge side of air diaphragm pumps.
2. Chemical lines
 - a. Run chemical lines to top of Boom Stand and route through Boom arms matching contour of Water Lines.
 - b. Temporarily tie chemical lines to water lines but do not cut to length yet.
 - c. Move Carwash to each end of track and make sure chemical lines flex freely with no kinks or rubbing.

3. Chemical Settings – Use the following chart to adjust chemical setups. This chart is for reference only as each site may require additional adjustment based on specific installations.

CHEMICAL SETUPS					
Chemical	Pump Type	Pump Air Pressure	Hydrominder Type	Tip Size	Approximate Dilution (@40 PSI Water Pressure)
Wheel Brite	½" ARO w/ Teflon Seals (66605J)	80 PSI	Model 511	Black	10 to 1
Ultra Grime Buster (Bug Buster)	½" ARO (670003)	60 PSI	Model 511	Orange	64 to 1
Clearcoat Protectant	¼" Flojet (G575205A)	60 PSI	Model 511	Yellow	90 to 1
Drying Agent	¼" Flojet (G575205A)	60 PSI	Model 511	Purple	120 to 1
Red, Yellow, Blue Triple Foam	¼" Flojet (G575205A)	60 PSI	Model 511	Purple	120 to 1



H. Electrical

The main disconnect, control panel and all other junction boxes, conduits and related electrical wiring should be installed and connected per state and local codes by a licensed electrician.



GROUNDING INSTRUCTIONS: This appliance must be connected to a grounded, metal, permanent wiring system; or an equipment-grounding conductor must be run with the circuit conductors and connected to the equipment-grounding terminal or lead on the appliance.

1. The customer is to supply and mount specified disconnect switch to local electrical code.
2. Mount the Main Control Panel and Motor Starter Box in the equipment room.
3. Run single phase 120VAC power from disconnect to Main Control Panel and 3Ø power from disconnect to Motor Starter Box as required.
4. Mount the AUTECH supplied Bay Junction Box 10 feet above floor at mid-point of track.
5. Run wire in rigid conduit from the Main Control Panel and Motor Starter Box to the Bay Junction Box as required.
6. Drape the AUTECH supplied power cables (#6-4 – 3-phase power, #16-5 – 120VAC power, #12-4 3-phase power optional for Rockerpanel Blasters) from the Bay Junction Box to the machine matching the contour of the Water Hose. ***DO NOT RUN THE CAT5 COMMUNICATION CABLE AT THIS TIME.***
7. Make connections in the Bay Junction Box and temporarily tie power cables to water lines in umbilical bundle.
8. Move Carwash to each end of track and make sure power cables flex freely with no kinks or rubbing.
9. Starting at wall from the Bay Junction Box, begin fastening power cables, chemical lines, and airline to waterlines using wire ties. Place a wire tie approximately every 12 inches.
10. Route #16-5 power cable to Gantry Junction Box and connect the wires labeled X1, X3, N, R15A and Ground as shown on Schematic Sheet 5.
11. Route the 3-phase cables to the Main Hydraulic Motor and Rockerpanel Blaster Motor(s) and make connections as required.
12. Run the CAT5 communication cable from the Main Control Panel and route through the Bay Junction Box as shown in the Electrical Schematics sheet titled ETHERNET COMMUNICATIONS DIAGRAM.

13. Route the Communication Cable alongside the umbilical bundle matching the contour of the main water lines.
14. Temporarily tie Communication Cable to water lines in umbilical bundle and move Carwash to each end of track and make sure Communication Cable flexes freely with no kinks or rubbing.
15. Starting at wall, begin fastening Communication Cable to water line using wire ties. ***MAKE SURE TO LEAVE ENOUGH SLACK AT ALL PIVOT POINTS SO THAT COMMUNICATION CABLE IS NOT STRETCHED WHEN IT FLEXES.***
16. Push washer to each end of track and re-check cable bundle to ensure there are no kinks or rubbing.
17. Route Communication Cable into Gantry Junction Box and plug it into the Ethernet port of the PLC as shown on schematic sheet 7.
18. After the electrician has made all final connections, re-check all the connections to ensure that they have been properly made. Do not attempt to turn power on until all connections have been checked.

Setup Procedure

1. Verify I/O

Refer to the software section of the manual to identify all input and output devices.

- a. Checking Outputs (Main Control Panel and Gantry Junction Box) – Connect the TP700 Touch Panel to the main PLC and go to the Manual Force Page. (See Section 7). Force each output, one at a time, and verify that the proper output is energized. Check all outputs both in the Main Control Panel (R0-R28) and the Gantry Junction Box (S0-S15). If a device doesn't come on or if the fuse blows, trace that circuit to its destination to identify and remedy the problem. This is a beneficial procedure since all devices can be individually tested.
- b. Checking Inputs (Main Control Panel and Gantry Junction Box) – Manually activate input devices, one at a time, and verify the correct input light illuminates on the TP700 panel. Note that some inputs are **Normally Closed (NC)** and the light on the TP700 panel will extinguish when the input changes state. Check all inputs both in the Main Control Panel (A0-A29) and the Gantry Junction Box (B0-B11). (Note: Not all inputs will be used.) If an input light doesn't come on (or go off if NC), trace that circuit to identify and remedy the problem.

2. Hydraulic Adjustments

Go to the Manual Operation Screen on the TP700 to energize hydraulic outputs.
(See Section 7 – TP700 Logic Touch Control Panel)

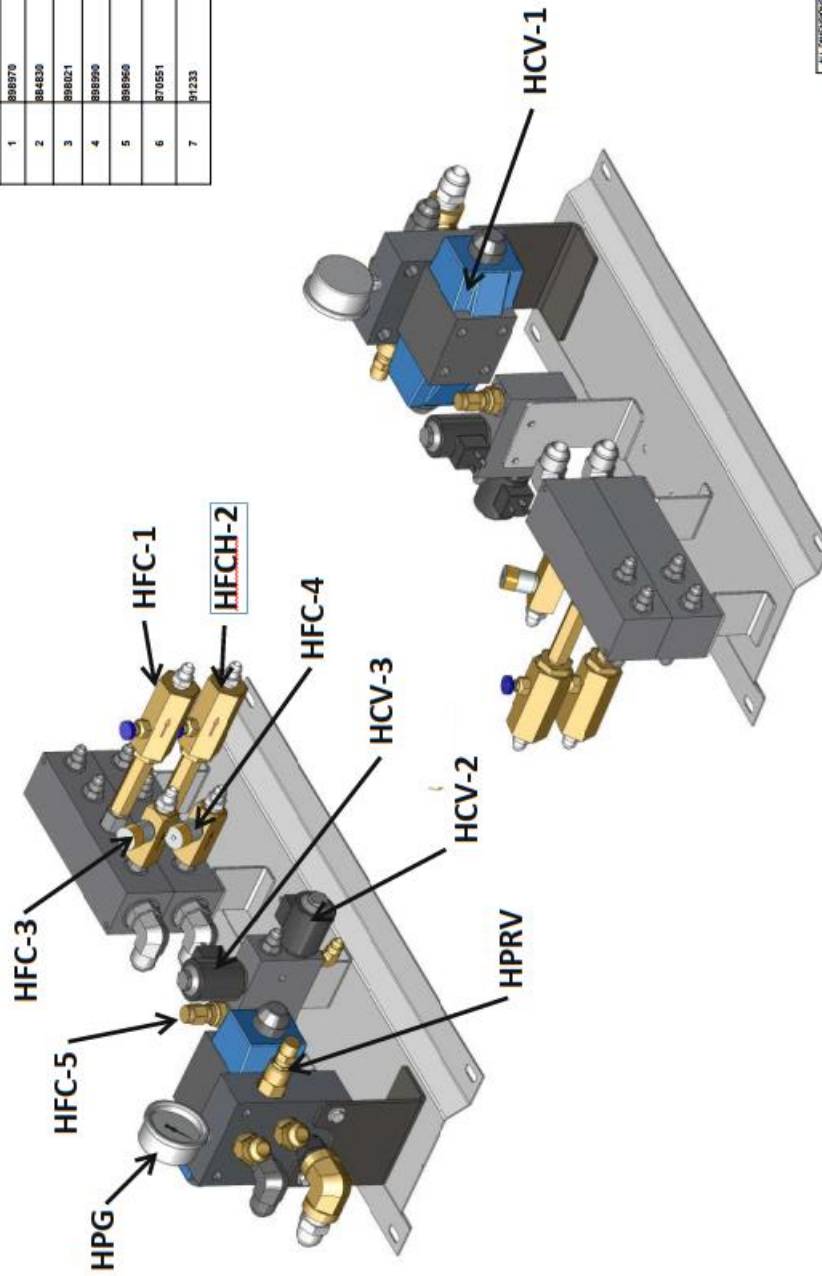


CAUTION: When making adjustments on brushes make sure you are wearing no loose clothing or jewelry that can become entangled in brushes.

- A. Hydraulic speed adjustments for gantry travel and mitter oscillation are made on the Main Hydraulic Manifold Assembly located in top center of the passenger side cabinet (see drawing 898980). The main components of the Main Hydraulic Manifold Assembly are:
- a. **HCV-1 – Hydraulic 4-Way Valve** – This is a 4-way valve that starts and stops hydraulic flow and/or reverse direction of flow to determine direction of side brush rotation and mitter oscillation and gantry travel.
 - b. **HCV-2 – Hydraulic 2-Way Valve** – This is a N/O 2-way valve that closes to stop gantry travel during the Front and Rear Jog process.
 - c. **HCV-3 – Hydraulic 2-Way Valve** – This is a N/O 2-way valve that closes to initiate Creep Speed during the Front Nose Scrub process.
 - d. **HFC-1 – Hydraulic Flow Control Valve** – Controls the mitter oscillation speed in the forward travel direction.
 - e. **HFC-2 - Hydraulic Flow Control Valve** – Controls the mitter oscillation speed in the reverse travel direction.
 - f. **HFC-3 - Hydraulic Flow Control Valve** – Controls the gantry drive speed in the forward direction.
 - g. **HFC-4 - Hydraulic Flow Control Valve** – Controls the gantry drive speed in the reverse direction.
 - h. **HFC-5 - Hydraulic Flow Control Valve** – Controls the gantry drive speed while in creep speed.
 - i. **HPRV – Hydraulic Pressure Relief Valve** – This is a safety hydraulic pressure relief valve to prevent excessive hydraulic pressure in the system. This is factory set and should not be adjusted.
 - j. **HPG – Hydraulic Pressure Gage** – This gage shows hydraulic system pressure which should be between 975-1000psi.
- B. **Arm Brush Rotation Speed** – The arm brush speeds are controlled by flow control valves located on the individual brush hydraulic motors. Adjust the knob in (clockwise) to slow the brush, or out (counter-clockwise) to increase the brush speed.

898980

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	898970	speed-stop asm	1
2	894830	MANIFOLD-HYD-ASM-200	1
3	898021	BRKT-HYD MANIFOLD-H	1
4	898990	BRKT SpeedStop Mini	1
5	898960	Manifold Distribution 220 ASM	2
6	870551	*	1
7	91233	FTG-HYD-NIPPLE 3/8X4	1



ALL DIMENSIONS ARE IN INCHES	
2500 West Front St. Spartanburg, SC 29304-138-3028	
TITLE: MANIFOLD-HYD-ASM-MAIN-PH (220)	
SCALE: 1/2" = 1"	
APPROVALS	
DESIGNED BY	CHECKED
DRAWN BY	APPROVED
898980	
1 OF 1	

3. Pneumatic Adjustments

Pneumatic adjustments are made on the Air Control Panel located in the Driver Side Cabinet (See drawing 260-015-MP).

- a. **Main Air Filter / Regulator** – The main air filter/regulator is located on the top of the Air Control Panel and should be set at approximately 100 psi. To make adjustments, pull up the black knob on top of the unit and turn clockwise to increase pressure and counter-clockwise to decrease pressure. Once the regulator is adjusted to the desired pressure, push down the black knob to lock adjustment.
- b. **Air Pressure Switch** – A low pressure safety switch is located immediately to the right of the main filter / regulator and is factory set at 65 psi. This switch is designed to shut down the machine if the main air supply falls below 65 psi to prevent damage due to inadequate air pressure to properly control the machine.
- c. **Oiler / Lubricator** – A pneumatic lubricator is located to the right of the filter/regulator and air pressure switch.
- d. **Side Brush Arm Engagement Pressure** – Each side brush is controlled by an individual regulator located on the upper half of the pneumatic air panel set at approximately 65 psi. The arm pressure should be adjusted so that there is approximately 9" to 12" of crush against the vehicle. Note that the trailing arm will crush more against the vehicle than the leading arm meaning that the entrance side arms will engage tighter against the vehicle than the exit side arms as the wash gantry moves from the rear of the vehicle towards the front of the vehicle and the exit side arms will engage tighter as the wash gantry moves from the front of the vehicle towards the rear of the vehicle. Therefore you should examine the amount of engagement during both directions of travel and set the arms so that the average engagement for both directions is approximately 9 to 12 inches.
- e. **Side Brush Arm Retract Pressure** – The retract pressure that opens the arms away from the vehicle is controlled by a single regulator located on the right side of the Air Control Panel approximately half way down and is set at approximately 25 psi. This regulator provides constant air pressure to the "blind" side of the side brush air cylinders and causes the arms to open or remain open if the Side Brush Air In Valve is not energized.
- f. **Mitter Retract Speed** – To adjust speed of Mitter retract there are four flow control valves on the lower left side of the main air panel. The upper two flow controls adjust the speed the Mitter closes or goes down at the start of the wash. The lower two flow

control valves adjust the speed the Mitter opens or raises at the end of the wash. These should be adjusted so that the Mitter takes approximately two seconds to either open or close.

- g. **Rear Jog Adjustment** – To adjust the rear jog a car should be in position in the bay. Run a wash package which includes a friction wash pass. The first two adjustments are made prior to starting the washer.
 - i. Locate the air control panel on the driver side of the washer (See drawing EV1-015-MP). The two air regulators on the right side of control panel, labeled rear arm, have bleeder valves on the bottom of each solenoid valve. These bleeder valves control how fast the rear arms open during the rear jog. Turning clockwise or tightening adjustment screws will keep the arms from coming out as fast. Turning counterclockwise or loosening screws will allow arms to open faster. Start adjustment by turning screw all the way in and backing off one half turn. Tighten jam nuts once adjustment is complete.
 - ii. The proximity switch to activate the rear jog is mounted on the driver's side of the frame above the rear arm. The actuator plate for the proximity switch must be mounted across the top of the arm where bolts are located. (The actuator plate is attached to the side of the frame for shipping). It should be installed within approximately 1/4" of the proximity switch. There is a pilot light on the side of the proximity switch that will come on when it is activated. Push the arm closed until the pilot light comes on. The first section of the arm closest to the washer should be parallel to the track. The proximity switch mounting bracket is slotted to allow adjustment. Loosen nuts on proximity switch and adjust as required.
 - iii. There are four timers that control the function of the rear jog. They are located in registers 12, 13, 14 and 15.
 - a. Timer 12 is factory set at one second. This timer is started when the rear arm proximity switch is activated indicating the rear of the vehicle has been found. The washer will continue to travel until this timer times out, then stop the drive wheels to allow the rear jog operation. If the washer is consistently going beyond the vehicle, lower the value in the register and it will stop sooner.
 - b. Timer 13 is factory set at five seconds. This timer is also started when the rear arm proximity switch is activated indicating the rear of the vehicle has been found. It retracts the passenger side rear arm to allow the driver's side arm to clean beyond the center of the vehicle.

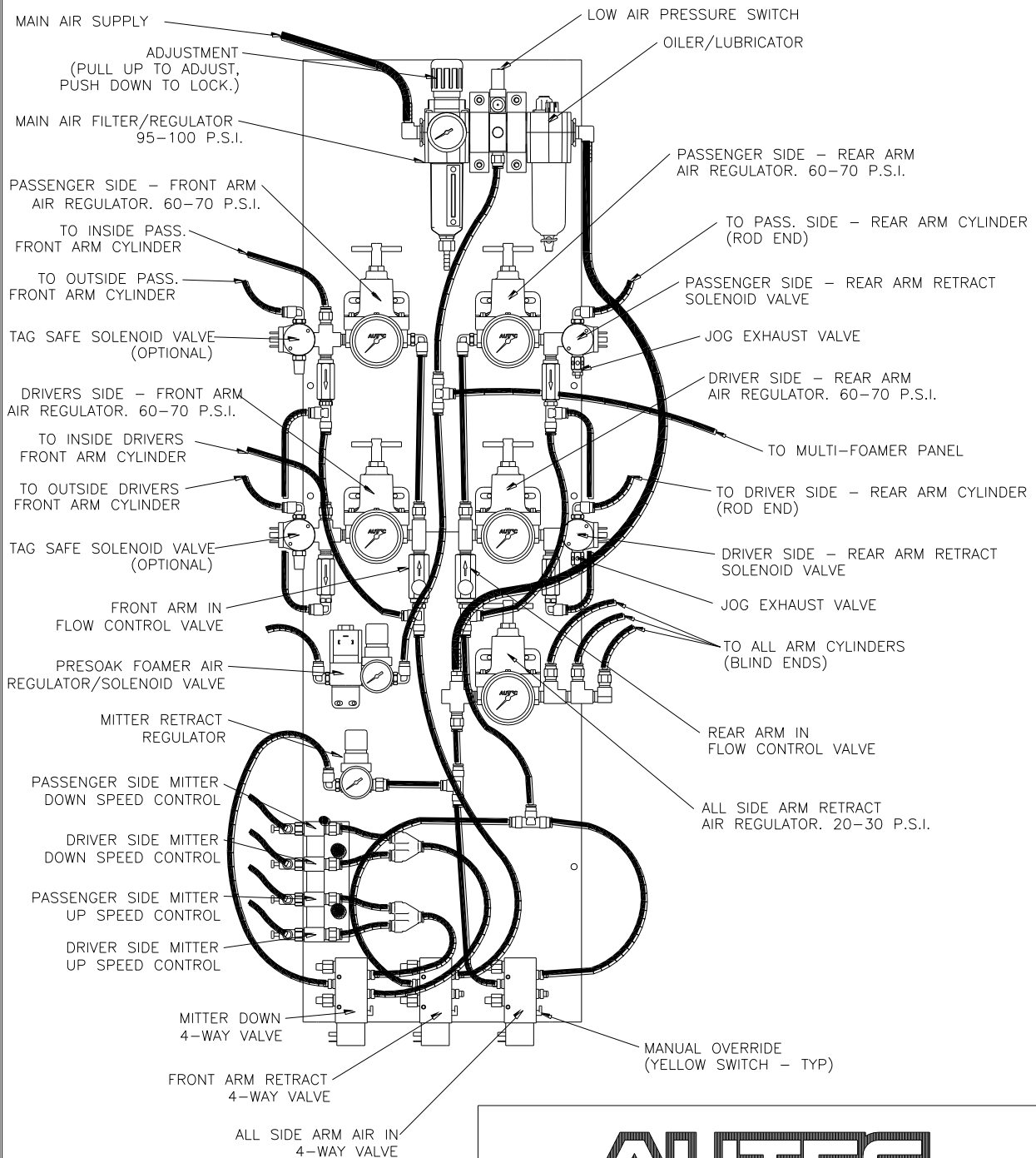
- c. Timer 14 is factory set at seven seconds and starts when timer 13 times out. This timer retracts the driver's side rear arm for seven seconds to allow the passenger side arm to clean beyond the center of the vehicle.
- d. Timer 15 is the drive wheel stop timer and is factory set for thirteen seconds. When this timer times out the washer will resume traveling toward the entrance end of the bay.

Rear Jog Timing Sequence

REGISTER	TIMER	1s	2s	3s	4s	5s	6s	7s	8s	9s	10s	11s	12s	13s
	Proximity Switch Activated													
12	Drive wheel advance	on												
13	Retract passenger side	on	on	on	on	on								
14	Retract driver side						on	on	on	on	on	on	on	
15	Drive wheel stop timer		on	on	on	on	on	on	on	on	on	on	on	on

AIR CONTROL PANEL

AES-EV1 SERIES VEHICLE WASHER



AUTECH

DATE: 3/26/09

DWG. NO. EV1-015-MP

REV. B

Section 7 – Machine and Wash Configuration

ATP700

1. Touch Screen Control Panel

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1. Introduction

The ATP700 is a digital display touch screen available on all AUTECH machines with a Siemens S7-1200 PLC. The ATP700 can be used to set up all machine and wash options, as well as monitor all inputs and outputs in real time. Also, outputs can be selectively energized to operate specific functions. This enables the carwash operator or service technician to check specific functions as well as perform set-up and adjustments from a keypad.

2. Installation

The ATP700 can either be installed in a permanent enclosure at a specific site or mounted in a portable enclosure for use at multiple sites. Regardless of whether the ATP700 is a permanent or portable installation, the communications and electrical connections are the same.

- a. Communication Cable – Install an Ethernet patch cable between these 2 ports as shown on Schematic Sheet 7:
 1. ATP700 – Plug the Ethernet patch cable into either port labeled PROFINET (LAN). Plug the other end into any of port 2-4 of the Stridelinx.
 2. Router – Plug the Internet Providers Ethernet cable into port 1.
- b. Power Cable – Install the green power plug onto the gray 2-conductor cable provided and plug into the ATP700. Attach the other end to DC1+/- in the Main Control Panel.



HMI Power Plug

3. Main Menu

The Main Menu screen displays the type of Machine is operational, displays the version of the PLC & of the HMI software that is currently running, and the Menu buttons that are divided into 11 sections along the bottom of the screen. (Figure 7-1). To make a selection on the screen, lightly press the screen with your finger or soft pointer (eraser tip, etc.).

NOTE: Do not use sharp objects or apply excessive pressure or damage may result to the touch screen.

- a. Manual Wash

- b. Machine Configure
- c. Wash Configure
- d. Parameter Configure
- e. Manual Control
- f. System
- g. Totalizing (Optional)
- h. Trend Menu (Optional)
- i. Alarms
- j. Alarm History
- k. Help



Figure 7-1 Main Menu

4. Manual Wash

Press the Manual Wash screen to activate a manual wash. This shows whether the car wash is in use and if so, which wash package is running. It also allows you to start Wash 1-4, simulate the treadle switch operation, go to a diagnostic screen, and reset faults. The on-screen traffic signals follow the actual traffic signals on the machine.

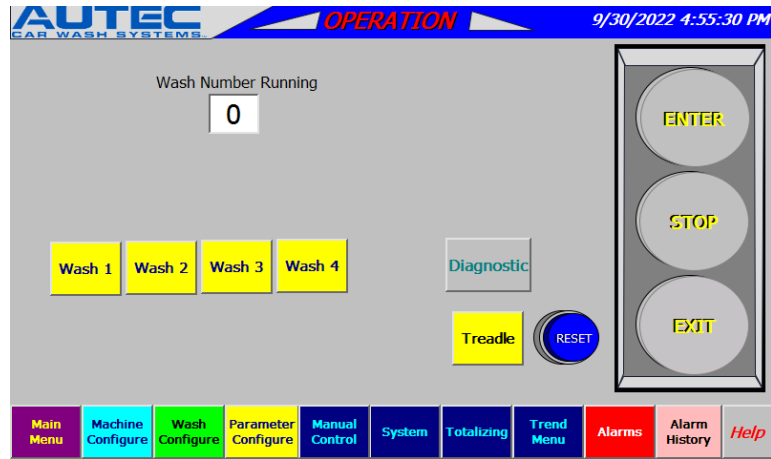


Figure 7-2 Manual Operation

5. Machine Configure

Press the **Machine Configure** Button to open the Machine Configuration Screen (Fig. 7-3). Select all features that were installed at that location. These are site-specific features and will apply to all programmed wash packages. When the button is selected it will turn green but the red indicator on the button will remain red until the “Enter New Configuration” button is pressed, which activates the feature in the PLC. Selected features will appear green and will become available as the wash progresses. Press the Help button to view help on each button. Greyed out buttons indicate disabled feature with any particular machine model or unused buttons.

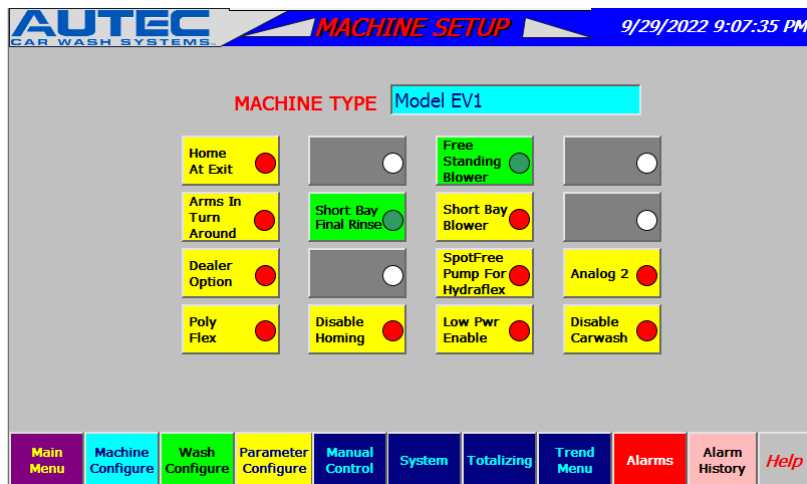


Figure 7-3 Site-Specific Machine Configuration

- a. **Home at Exit:** This enables the Gantry to be parked at the Entrance end when not selected or the Exit end when it is selected. This also starts the movement from that end of the parked area. Each wash configure screen will show the Forward and Reverse areas normally Forward on the left and Reverse on the right, in Home At Exit selected this will show the Forward on the right and Reverse on the left.

- b. **Arms In Turn Around:** This button allows the Gantry to go to the end of the vehicle and turn to go in the opposite direction and not go to the end of the track. This makes for faster turn around times and shorter pass times. The Gantry will also begin immediately to wash from the parked position and not take it to the end of the track sensors.
- c. **Dealer Option:** Normally used for dealerships; This allows cars to be cycled through as fast as possible. The Enter light is turned on as soon as the Wash is complete, allowing other cars to enter in while the previous vehicle is exiting.
- d. **Poly Flex:** Enables or disables the Poly-Flex Feature.
- e. **Short Bay Final Rinse:** Does not wait for the Homing signal to start the rinse, it will begin the final rinse right away. This won't wait for the Treadle to be clear of any vehicle before it begins the final rinse.
- f. **Disable Homing:** If you have a drive-off this will disable the homing cycle and just park the Gantry.
- g. **Free Standing Blower:** Instead of having an included Blower into the system some sites have a separate blower system they need to use for their carwash.
- h. **Short Bay Blower:** This doesn't wait for the Treadle to be clear before starting. It begins the Post Wash Timer immediately after the wash is completed.
- i. **Spot Free Pump for Hydraflex:** For older models of carwashes the Hydraflex system needed to have a separate Pump to use with the system.
- j. **Low Pwr Enable:** This is for those sites experiencing lower power availability and using two blowers, for example, will trip circuit breakers. This will keep the higher duty devices from operating at the same time.
- k. **Analog 2:** Not used in this machine
- l. **Disable Car Wash:** This will send a signal to the Entry system that the carwash is in use. Even if the Reset button is pressed it will not reset this button to off, the only way is to toggle it on from here and toggle it off when no longer needed. This is to shutdown the carwash when needed for repairs. The Stop light will engage as in the entry system out of service function.

6. Wash Configure

Press the numbered button corresponding to the wash to be programmed (wash #1, wash #2, etc.).



Figure 7-4 Wash Configure

a. *Wash Configuration*

Select the desired options from the Wash Configuration Options Screen (Fig. 7-5) that you want available in this wash. Selected options will turn green.



Figure 7-5 Wash Options

1. **CTA:** Chemical Tire Additive. This sprays the tires with a chemical to wash and coat them with shine protection.
2. **External Rinse:** An external rinse arch usually after the wash is complete and the vehicle is leaving the treadle and before the blowers.
3. **Final Rinse Arch Wax:** dispenses a chemical wax compound usually after the wash.
4. **Underbody Wash:** Nozzles are pointing up from the floor to wash the underbody of the vehicle.
5. **Presoak External Arch:** Before the wash begins the Presoak arch sprays the vehicle as it passes with a presoak solution.
6. **Bug Spray:** For the front of the vehicle to loosen the bug splatter.

7. **Drive-By Rocker Panel:** These are nozzles that spray on the sides of the vehicle with a high-pressure spray in the prewash cycle and the wash cycles.
8. **Spot Free External Rinse:** This applies a chemical to allow windows and the vehicle to shed water or liquid.
9. **Blowers A:** Produces large quantities of air to dry the vehicle as it passes.

b. Pass Configuration

The second part of setting up a wash package involves defining wash passes. **A pass consists of a forward and reverse movement of the gantry.** Each Wash Configuration can consist of up to 8 passes. Press a **Pass #** button near the bottom to open the Pass Configuration Screen (Fig. 7-6). The currently selected Wash #, Pass #, and Pass Type are displayed across the top.

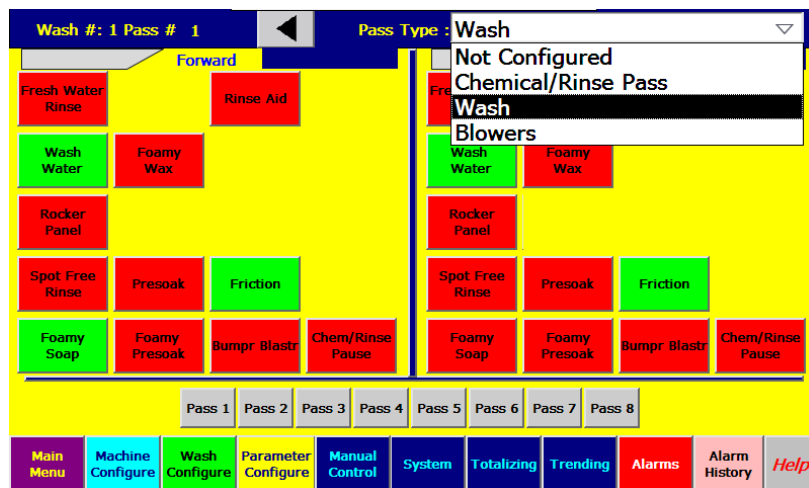


Figure 7-6 Pass Configuration

1. Press the **drop-down arrow** at the top of the screen to select the desired pass type. The 4 types of passes are:
 - a. Not Configured – the current pass is not configured.
 - b. Chemical/Rinse Pass –Gantry will travel allowing the application of any combination of available water or chemical sources.
 - c. Wash – Carriage will travel while doing high-pressure wash with chemical and water applications.
 - d. Blowers – Carriage will travel and blowers activated.

NOTE: As of 6/1/2020 all Chemical/Rinse Passes and Wash passes will and can do the same functions, whereas before they were limited to certain functions.
2. A pass consists of a forward and reverse movement of the gantry. The options for the forward movement are on the left half of the screen, and reverse options are on the right. Although, if the “Home at Exit” (located on the Machine Configure screen) is selected these will be reversed. Different

buttons will be displayed depending on the Pass Type. Selected items will appear green.

NOTE: As of 6/1/2020 all Chemical/Rinse Passes and Wash passes will and can do the same functions, whereas before they were limited to certain functions.

c. Pass Options

1. Both Chemical/Rinse Pass Options and Wash Options are now combined:
 - a. Fresh Water Rinse – Applies Fresh Rinse Water through 12 side nozzles and 16 overhead nozzles.
 - b. Rocker Panel – Applies High-pressure Water through eight turbo nozzles (four each side) to rocker panel area.
 - c. Spot Free – Applies Spot Free Rinse Water through 12 side brush nozzles and 16 overhead nozzles.
 - d. Foamy Wax - Applies Foamy Wax through 4 foaming nozzles mounted on each corner of machine.
 - e. Multi-Foam Wax – Applies Foamy Wax through 6 foaming nozzles mounted in center of front and rear headers and on each corner of machine. Driver side, center, and passenger side will each be a different color.
 - f. Hot Presoak #1 Chemical – Injects chemical #1 into High-pressure Water.
 - g. Hot Presoak #2 Chemical – Injects chemical #2 into High-pressure Water.
 - h. High-pressure – Applies High-pressure Water through either 24 oscillating nozzles on entrance end or 24 oscillating nozzles on exit end. (Cannot be programmed with Rocker Panel on same pass.)
 - i. High-pressure Only – Applies water through entrance side nozzles during forward travel and exit side nozzles during reverse travel.
 - j. High-pressure with Friction – Applies water through exit side nozzles during forward travel and entrance side nozzles during reverse travel.
 - k. Rinse Aid – Injects Rinse Aid into Rinse Manifold (used with either Fresh Water Rinse or Spot Free Rinse)
 - l. Operator-Defined Options – These are buttons that allow site-specific customization. Each Operator Defined Option button is linked to an output on both the carriage and in the Main Control Panel. This allows an operator to program custom options on a specific pass.
 - m. Enter Speed – Allows speed control from 0 – 100% of full speed for both Forward & Reverse passes.

2. Blower Pass Options

Operator-Defined Options – These are buttons that allow site-specific customization. Each Operator Defined Option button is linked to an output on both the carriage and in the Main Control Panel. This allows an operator to program custom options on a specific pass. †

7. Parameter Configure

- a. Press the **Parameter Configure** Button to move to the first Parameter Configure Page (Figs 7 - 17). Press the **black arrows** at the top center to scroll through the parameters. Alternatively, use the **drop-down boxes** at the top right of the screen to jump to particular screens. Values are indicated in Seconds or Counts depending on the parameter type.

AUTEC CAR WASH SYSTEMS		PARAMETERS		9/30/2022 6:29:01 PM	
		Parameter 1-14			
1	Outside Enter Light Off Delay Time	7.000 Sec.	8	Passenger Side Front Arm Retract Time	5.000 Sec.
2	Chemical Tire Additive Time	1.500 Sec.	9	Driver Side Front Arm Retract Time	7.000 Sec.
3	Treadle Timer	4.000 Sec.	10	Blower 2 Delay Time	3.000 Sec.
4	Hydraulic Forward Pause Time	1.000 Sec.	11	Blower 3 Delay Time	3.000 Sec.
5	Wash Water Delay	0.000 Sec.	12	Drive Wheel Advance Travel Past Rear of Car Time	1.750 Sec.
6	Delay Arms on 1st Pass	2.000 Sec.	13	Passenger Side Rear Arm Retract Timer	5.000 Sec.
7	Treadle Buzzer Delay Time	0.050 Sec.	14	Driver Side Rear Arm Retract Timer	7.000 Sec.
<div> Main Menu Machine Configure Wash Configure Parameter Configure Manual Control System Totalizing Trending Alarms Alarm History Help </div>					

Figure 7-7 Parameter Configuration Par 1-14

- a. To adjust a parameter, press its white **value field**, enter new value using **number keys**, and press the **Enter** button which is outlined in yellow in Figure 7-8 below.

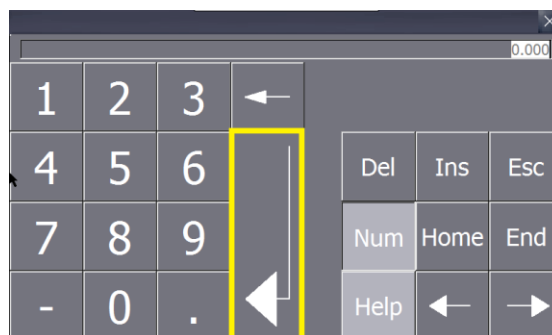


Figure 7-8 Edit Parameter Value & Press Enter

AUTEC CAR WASH SYSTEMS **PARAMETERS** 8/24/2020 7:51:32 AM

Parameter 15-28

15	Drive Wheel Stop Timer	13.000	Sec.	22	
16	Exit Light Timer	10.000	Sec.	23	Dryer On Timer 75.000 Sec.
17	Parking Timer	2.000	Sec.	24	Motor Starter Auxiliary Timer 1.000 Sec.
18	PreSoak #1 Timer	30.000	Sec.	25	Low Temperature Verify Timer 300.000 Sec.
19	UnderBody Wash Timer	30.000	Sec.	26	Temperature OK Verify Timer 180.000 Sec.
20	Final Rinse Arch Run Timer	40.000	Sec.	27	Underbody Water Purge Time 1.500 Sec.
21	Hamilton Cycle Inhibit Off	2.000	Sec.	28	Entry Door Open Timer 1.000 Sec.

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Figure 7-9 Parameter Configuration Par 15-28

AUTEC CAR WASH SYSTEMS **PARAMETERS** 8/21/2020 10:03:02 AM

Parameter 29-42

29	Presoak Arch 1 Purge Timer	15.000	Sec.	36	Purge Delay Timer (After Doors Close) 60.000 Sec.
30	Final Rinse Water Purge Timer	15.000	Sec.	37	Rinse and Dry Shut Off Timer (After Exit Switch) 5.000 Sec.
31	Exit Door Open Timer	1.000	Sec.	38	Wash Reset Timer 180.000 Sec.
32	Exit Door Close Timer	1.000	Sec.	39	Delay Between Purges Timer 5.000 Sec.
33	Entrance Door Close Timer	1.000	Sec.	40	Spot Free Purge Timer 5.000 Sec.
34	Machine Water Valve Purge Tiimer	5.000	Sec.	41	Exit Buzzer Delay Timer 0.001 Sec.
35	Exit Door Close Delay Time (After 2nd Bell Pulse)	15.000	Sec.	42	Blower Start Delay 3.000 Sec.

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Figure 7-10 Parameter Configuration Par 29-42

AUTEC CAR WASH SYSTEMS **PARAMETERS** 9/30/2022 6:30:47 PM

Parameter 43-56

43	Forward Travel Direction Timer	360.000	Sec.	50	Pre-Rinse Chemical Count 1=Photoeye 2=Bell Switch 1
44	Reverse Travel Direction Timer	360.000	Sec.	51	
45	Wheel Blaster On Timer	30.000	Sec.	52	Tire Scrubber Purge Timer 15.000 Sec.
46	Pre-Soak #2 Run Timer	40.000	Sec.	53	Travel Time After Jog Timer 6.500 Sec.
47	Pre-Soak #3 Run Timer	30.000	Sec.	54	Maximum Soap Timer 25.000 Sec.
48	Pre-Soak #4 Run Timer	30.000	Sec.	55	Maximum Wax Timer 25.000 Sec.
49	Pre-Rinse Chemical On Timer	30.000	Sec.	56	Foamer Purge Timer 5.000 Sec.

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Figure 7-11 Parameter Configuration Par 43-56

AUTEC CAR WASH SYSTEMS		PARAMETERS		9/30/2022 6:24:34 PM			
		Parameter 57-70					
57	Number of Cycles Wash Packages are to Run	100	Sec.	64	Freeze Protection Verify Timer	300.000	Sec.
58	Bug Spray Timer	6.000	Sec.	65			
59	Low On Presoak On Delay	10.000	Sec.	66	Door OK to Close	300.000	Sec.
60	Mitter Up Energize Timer	3.000	Sec.	67			
61	Mitter Down Energize Timer	999.000	Sec.	68			
62	Holding Tank Out of Water On Timer	3.000	Sec.	69	Exit Door Bell Switch/Photo Eye Counter	2	
63	Holding Tank Out of Water Off Timer	2.000	Sec.	70	Front Slowdown Timer	5.000	Sec.
<div> Main Menu Machine Configure Wash Configure Parameter Configure Manual Control System Totalizing Trending Alarms Alarm History Help </div>							

Figure 7-12 Parameter Configuration Par 57-70

AUTEC CAR WASH SYSTEMS		PARAMETERS		9/30/2022 6:26:51 PM			
		Parameter 71-84					
71	Treadle Debounce Time	0.250	Sec.	78	Glass Wash Down On Time	10.000	Sec.
72	Front Limit Switch Time	0.001	Sec.	79	Glass Wash Down Verify Timer	120.000	Sec.
73	Rear Limit Switch Time	0.001	Sec.	80	Treadle Buzzer Timer	1.000	Sec.
74	Window Washdown Water Purge Time	5.000	Sec.	81	Backup Bell Switch Timer	30.000	Sec.
75				82	Exit Bell / Photoeye On Delay Time	0.100	Sec.
76	Low Air Verify Time	2.000	Sec.	83	Exit Bell / Photoeye Off Delay Time	0.100	Sec.
77	Glass Wash Down Off Delay Timer	2.000	Sec.	84	Rinse Pipe Blowout Timer	3.000	Sec.
<div> Main Menu Machine Configure Wash Configure Parameter Configure Manual Control System Totalizing Trending Alarms Alarm History Help </div>							

Figure 7-13 Parameter Configuration Par 71-84

AUTEC CAR WASH SYSTEMS		PARAMETERS		10/20/2022 9:39:13 AM			
		Parameter 85-98					
85	Entry Door Photoeye On Delay	1.000	Sec.	92	Close Exit Door After Photo Made	10.000	Sec.
86	Entry Door Photoeye Off Delay	1.000	Sec.	93	Close Enter Door After Photo Made	10.000	Sec.
87	Enter Door Verify Timer	10.000	Sec.	94			
88				95	Presoak #1 Photoeye On Delay Time	0.100	Sec.
89	Exit Door Photoeye On Delay Time	1.000	Sec.	96	Presoak #1 Start Photoeye Off Delay Time	0.100	Sec.
90	Exit Door Photoeye Off Delay Time	1.000	Sec.	97	Chemical Rinse Arch On Delay Timer	0.001	Sec.
91	Exit Door Verify Timer	10.000	Sec.	98	PreSoak #2 On Delay Timer	0.100	Sec.
<div> Main Menu Machine Configure Wash Configure Parameter Configure Manual Control System Totalizing Trending Alarms Alarm History Help </div>							

Figure 7-14 Parameter Configuration Par 85-98

AUTEC CAR WASH SYSTEMS **PARAMETERS** 8/21/2020 1:45:29 PM

Parameter 99-112

99	PreSoak #2 Off Delay Timer	0.500	Sec.	106	PreSoak Auto Run Timer	20.000	Sec.
100	Chemical Rinse Arch Off Delay	0.500	Sec.	107	Underbody On Delay Timer	0.100	Sec.
101	PreSoak #3 On Delay Timer	0.100	Sec.	108	Underbody Off Delay Timer	0.100	Sec.
102	PreSoak #3 Off Delay Timer	0.100	Sec.	109	Pause Before Rinse\Chemical Pass	0.350	Sec.
103	Foamy PreSoak Auto Start Timer	600.000	Sec.	110	Drive By Wheel On Delay Time	0.100	Sec.
104	PreSoak #4 On Delay Timer	0.100	Sec.	111	Drive By Wheel Off Delay Time	0.100	Sec.
105	PreSoak #4 Off Delay Timer	0.100	Sec.	112	PreSoak Stop Photoeye On Delay	0.100	Sec.

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Figure 7-15 Parameter Configuration Par 99-112

AUTEC CAR WASH SYSTEMS **PARAMETERS** 8/21/2020 1:46:14 PM

Parameter 113-126

113	PreSoak Stop Photoeye Off Delay	0.500	Sec.	120	High Pressure Forward Creep Time	7.000	Sec.
114	Gantry Entrance Eye On Delay Time	0.500	Sec.	121	High Pressure Reverse Creep Time	8.000	Sec.
115	Gantry Entrance Eye Off Delay Time	0.500	Sec.	122	Creep Speed 0-100%	20	%
116	Gantry PE Forward Travel Time	2.000	Sec.	123	Parking Speed 0-100%	60	%
117	Gantry Exit Eye On Delay	0.500	Sec.	124	PreSoak Arch 2 Purge Timer	10.000	Sec.
118	Gantry Exit Eye Off Delay	0.500	Sec.	125	PreSoak Arch 3 Purge Timer	10.000	Sec.
119	Gantry PE Reverse Travel Time	2.000	Sec.	126	PreSoak Arch 4 Purge Timer	10.000	Sec.

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Figure 7-16 Parameter Configuration Par 113-126

AUTEC CAR WASH SYSTEMS **PARAMETERS** 9/30/2022 6:21:48 PM

Parameter 127-140

127	Chemical Rinse Arch Purge Timer	10.000	Sec.	134	Travel Timeout 60 to 100% Speed	45.000	Sec.
128	Hi Pressure Forward Purge Timer	10.000	Sec.	135	Travel Timeout 40 to 59% Speed	55.000	Sec.
129	Hi Pressure Reverse Purge Timer	10.000	Sec.	136	Travel Timeout 0 to 39% Speed	70.000	Sec.
130	F.P.C. Pump Purge Delay	900.000	Sec.	137	Blowout High Pressure Front Purge Timer	1.000	Sec.
131	F.P.C. Pump Purge On Timer	60.000	Sec.	138	Blowout High Pressure Rear Purge Timer	1.000	Sec.
132				139	Blowout High Pressure Rocker Purge Timer	5.000	Sec.
133	Jog Speed Setpoint (0-100%)	50	%	140	Heat Exchanger Air Purge Timer	5.000	Sec.

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Figure 7-17 Parameter Configuration Par 127-140

8. Manual Control

The Manual screen allows operation of specific outputs. Before outputs can be energized, the red **Auto/Manual Operation Switch** near the bottom of the screen must be moved to manual. The switch is circled in red in Fig. 7-18 below.

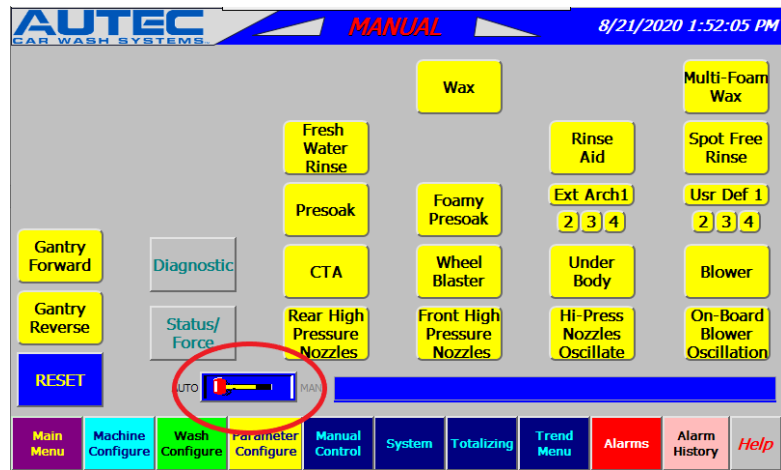


Figure 7-18 Auto/Manual switch in Auto position

a. Manual Operation Page – Controls for Mechanical Movement

1. Gantry Travel Control

The gantry can be jogged forward or reverse by pressing the Gantry Forward or Gantry Reverse Buttons. The button must remain pressed for the duration of movement.

2. Reset

Press the reset Button to de-energize all buttons.

3. Help

The help button will display a text screen with descriptions/instructions.

4. Status/Force

The Status/Force button will change the panel to the Status/Force screen.

5. Fresh Water Rinse

Press the Fresh Water Rinse Button to Activate the Fresh Water Rinse Source and Arch. (Note: Both the Free Standing and Gantry Rinse Arch outputs will activate.)

6. Presoak

Press the Presoak Button to activate the Presoak Chemical Pump. (Presoak chemical injected into the main wash water)

7. CTA Control

Press the CTA Button to activate the CTA Chemical Pump.

8. Front/Rear High-Pressure Nozzles

Press either the Front or Rear High-Pressure Nozzles Button to activate the High-Pressure Pump and the Front or Rear Nozzles.

9. Wax Control

Press the Wax Button to activate the Wax Chemical Pump and Foaming Air.

10. Wheel Blaster Control

Press the Wheel Blaster Button to activate the High-Pressure Pump and the Wheel Blaster Nozzles.

11. Multi-Foam Control

Press the Multi-Foam Soap or the Multi-Foam Wax to activate Multi-Foam Chemical Pumps and Foaming Air.

12. Rinse Aid

Press the Rinse Aid Button to activate the Rinse Aid Pump.

13. Underbody

Press the Underbody Button to activate the Underbody Wash Feature.

14. High-pressure Nozzle Oscillate

Press the High-pressure Nozzle Oscillate Button to oscillate the High-pressure Nozzles.

15. Spot Free Rinse

Press the Spot Free Rinse Button to Activate the Spot Free Rinse Source and Arch. (Note: Both the Free Standing and Gantry Rinse Arch outputs will activate.)

16. Blower

Press the Blower Button to start the Blower Motors.

17. Blower Oscillation Control

Press the Blower Oscillation Button to oscillate the Gantry Blowers.

b. Input / Output Status Screens (Figs. 7-19 – 7-28)

Press the Status / Force Button from the Manual Screen to move to the Input / Output Status Screens. These screens allow you to monitor the status of any input or output and allow you to force any Main or Gantry output to energize – if the Auto/Manual switch is in Manual. Energized inputs/outputs will appear green while de-energized inputs/outputs appear yellow. Use the Previous/Next Buttons ◀▶ near the top left to move between screens. Alternatively, use the drop-down arrows ▾ at the top right of the screen to jump to particular screens.

INPUTS				
A0 E-Stop	A8	Inputs A0-A23	A16	Treadle Inhibit Photoeye
A1 Motor Starter Contact	A9	Inputs A24-A45	A17	Back-Up Bell Switch
A2 Reset Switch	A10	Inputs B0-B11	A18	Exit Bellswitch or Photoeye
A3 Forward Jog	A11		A19	Entrance Bell Switch
A4 Reverse Jog	A12		A20	Underbody Start
A5 Automatic Door Thermostat	A13		A21	Drive By Tire & Wheel Blaster Start
A6 Exit Door Photoeye	A14	Freeze Protection Thermostat	A22	Prewash #1 Start Photoeye
A7 Entrance Door Photoeye	A15	Treadle Switch	A23	Prewash Stop Photoeye
Main Menu	Machine Configure	Wash Configure	Parameter Configure	Manual Control
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			Alarm History	Help

Figure 7-19 Inputs Drop Down Box

INPUTS				
A0 E-Stop	A8	Inputs A0-A23	A16	Treadle Inhibit Photoeye
A1 Motor Starter Contact	A9		A17	Back-Up Bell Switch
A2 Reset Switch	A10		A18	Exit Bellswitch or Photoeye
A3 Forward Jog	A11		A19	Entrance Bell Switch
A4 Reverse Jog	A12		A20	Underbody Start
A5 Automatic Door Thermostat	A13		A21	Drive By Tire & Wheel Blaster Start
A6 Exit Door Photoeye	A14	Freeze Protection Thermostat	A22	Prewash #1 Start Photoeye
A7 Entrance Door Photoeye	A15	Treadle Switch	A23	Prewash Stop Photoeye
Main Menu	Machine Configure	Wash Configure	Parameter Configure	Manual Control
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			Alarm History	Help

Figure 7-20 Input Status A0-A23

INPUTS				
A24 Rinse Arch Stop Bellswitch or Photoeye	A32	Wash #7	A40	Prewash #4 Start
A25 Car Dealer Auto Start	A33	Wash #8	A41	Entry System Fault Signal
A26 Wash #1	A34	Wash #9	A42	Reclaim Alarm
A27 Wash #2	A35	Low On Pre-Soak Water	A43	Optional blower Start
A28 Wash #3	A36	Holding Tank Out of Water	A44	Freeze Shutdown <10 Deg Temp Switch
A29 Wash #4	A37	Holding Tank High Water Level	A45	Input 64 Low on Hot Water
A30 Wash #5	A38	Prewash #2 Start	A46	
A31 Wash #6	A39	Prewash #3 Start	A47	
Main Menu	Machine Configure	Wash Configure	Parameter Configure	Manual Control
	System	Totalizing	Trending	Alarms
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Figure7- 21 Input Status A24-A45

INPUTS		Inputs B0-B11	
B0		B8 Photoeye, Entrance End	
B1		B9 Photoeye, Exit End	
B2	Front Travel Prox Switch	B10	
B3	Rear Travel Prox Switch	B11	
B4		B12	
B5	Hydraulic Oil Overtemperature Switch	B13	
B6	Hydraulic Heater Thermostat Switch		
B7	Hydraulic Oil Level Switch		
Main Menu Machine Configure Wash Configure Parameter Configure Manual Control System Totalizing Trending Alarms Alarm History Help			

Figure 7-22 Input Status B2-B9

OUTPUTS		Inputs B0-B11	Outputs R0-R23
R0 Enter Light	R8 Fault Light	Outputs R0-R23 Outputs R24-R47 Outputs R48-R57 Outputs S0-S23 Outputs S24-S35	
R1 Stop Light	R9 Back Up Light		
R2 Exit Light	R10 #1 "A" Blower Motor Starter		
R3 Chemical Tire Additive Pump	R11 #2 "A" Blower Motor Starter	R19 Exit Door Close	
R4 Bug Sprayer Pump	R12 #3 "A" Blower Motor Starter	R20 Exit Door Open	
R5	R13 High Pressure Pump Starter	R21	
R6 Wax Pump	R14 Hydraulic Pump Motor Starter	R22 Ext Arch #1 PreSoak	
R7 Car Wash In Use Signal	R15 Hydraulic Heater Contactor	R23 Underbody Water	
Main Menu Machine Configure Wash Configure Parameter Configure Manual Control System Totalizing Trending Alarms Alarm History Help			

Figure 7-23 Outputs Drop Down Box

OUTPUTS		Inputs B0-B11	Outputs R0-R23
R0 Enter Light	R8 Fault Light	R16 Freeze Protection Manifold	
R1 Stop Light	R9 Back Up Light	R17 Entrance Door Close	
R2 Exit Light	R10 #1 "A" Blower Motor Starter	R18 Entrance Door Open	
R3 Chemical Tire Additive Pump	R11 #2 "A" Blower Motor Starter	R19 Exit Door Close	
R4 Bug Sprayer Pump	R12 #3 "A" Blower Motor Starter	R20 Exit Door Open	
R5	R13 High Pressure Pump Starter	R21	
R6 Wax Pump	R14 Hydraulic Pump Motor Starter	R22 Ext Arch #1 PreSoak	
R7 Car Wash In Use Signal	R15 Hydraulic Heater Contactor	R23 Underbody Water	
Main Menu Machine Configure Wash Configure Parameter Configure Manual Control System Totalizing Trending Alarms Alarm History Help			

Figure 7-24 Output Status R0-R23

OUTPUTS		Inputs B0-B11		Outputs R24-R47						
R24	External Fresh Water Rinse Valve	R32	#3 Glass Wash Down	R40	Multifoam Wax Pump					
R25	Fresh Water Rinse Pump	R33	#4 Glass Wash Down	R41	Holding Tank Fill Valve					
R26	Spot Free Rinse Pump	R34	User Defined #1	R42	On-Board Presoak Chemical Solenoid					
R27	External Spot Free Rinse Valve	R35	User Defined #2	R43	Foaming Presoak Chemical Pump					
R28	Treadle Buzzer	R36	User Defined #3	R44	Wax Flashing Light					
R29	Window Wash Down Water Source	R37	User Defined #4	R45	Rinse Chemical Flashing Light					
R30	#1 Glass Wash Down	R38	Rinse Chemical Pump	R46	#2 Prewash					
R31	#2 Glass Wash Down	R39		R47	#3 Prewash					
Main Menu	Machine Configure	Wash Configure	Parameter Configure	Manual Control	System	Totalizing	Trending	Alarms	Alarm History	Help

Figure 7-25 Output Status R24-R47

OUTPUTS		Inputs B0-B11		Outputs R48-R57						
R48	#4 Prewash	R56	Please Wait Light							
R49	Post Wash Chemical Arch	R57								
R50	#1 "B" Blower Motor Start									
R51	#2 "B" Blower Motor Start									
R52	#3 "B" Blower Motor Start									
R53	Hot Pre-Soak #1 Chemical Pump									
R54	Hot Pre-Soak #2 Chemical Pump									
R55	Outside Enter Light									
Main Menu	Machine Configure	Wash Configure	Parameter Configure	Manual Control	System	Totalizing	Trending	Alarms	Alarm History	Help

Figure 7-26 Output Status R48-R57

OUTPUTS		Inputs B0-B11		Outputs S0-S23						
S0	Hydraulic Valve Forward Wheel Drive	S8	HP Pressure Pipe Blowout	S16						
S1	Hydraulic Valve Reverse Wheel Drive	S9	Heat Ex Freeze Purge	S17						
S2	Wheel/Rocker Panel Water Solenoid	S10	Machine Wash Water Valve	S18						
S3	Final Rinse Water Valve	S11		S19						
S4		S12		S20						
S5		S13		S21	Multi Foam Air Solenoid					
S6		S14	Front Bumper Blaster Solenoid	S22	High Pressure Nozzle Oscillate Solenoid					
S7		S15		S23	User Defined #1					
Main Menu	Machine Configure	Wash Configure	Parameter Configure	Manual Control	System	Totalizing	Trending	Alarms	Alarm History	Help

Figure 7-27 Output Status S0-S23

OUTPUTS		Inputs B0-B11	Outputs S24-S35
S24	User Defined #2	S32	On Board Blower Oscillate Motor
S25	User Defined #3	S33	Blower Flip Nozzle Solenoid
S26	User Defined #4	S34	Recirculation Shut Off
S27		S35	Hot Water Delivery
S28	Rear Bumper Blaster Solenoid		
S29	Spot Free Rinse Valve		
S30	Rinse Pipe Blowout Solenoid		
S31	Foaming Pre-Soak Solenoid		
Main Menu		Machine Configure	Wash Configure
		Parameter Configure	Manual Control
		System	Totalizing
		Trending	Alarms
		Alarm History	Help

Figure 7-28 Output Status S24-S35

b. Diagnostics

These screens help to see at a glance some of the most common inputs/outputs used in the car wash. The right side of the screen will show the common inputs/outputs at all times, while the buttons on the left will show each pertinent screen of inputs/outputs.

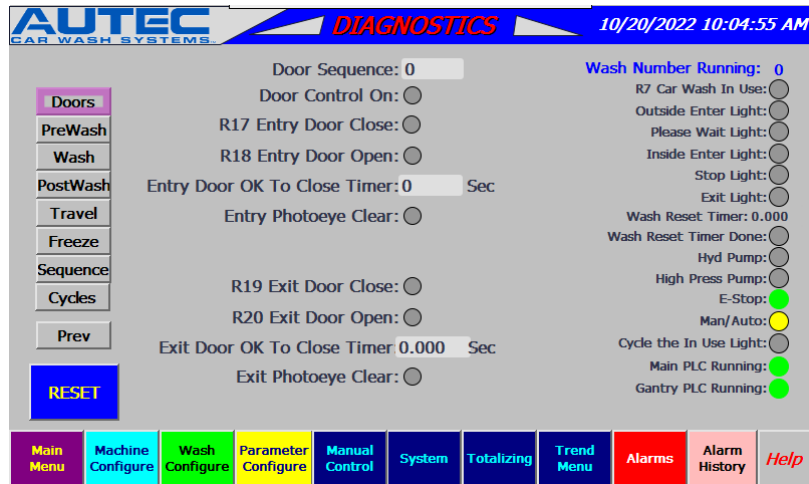


Figure 7-29 Diagnostic Screen - Doors

1. Doors – Allows the operator to view all door controls in one view

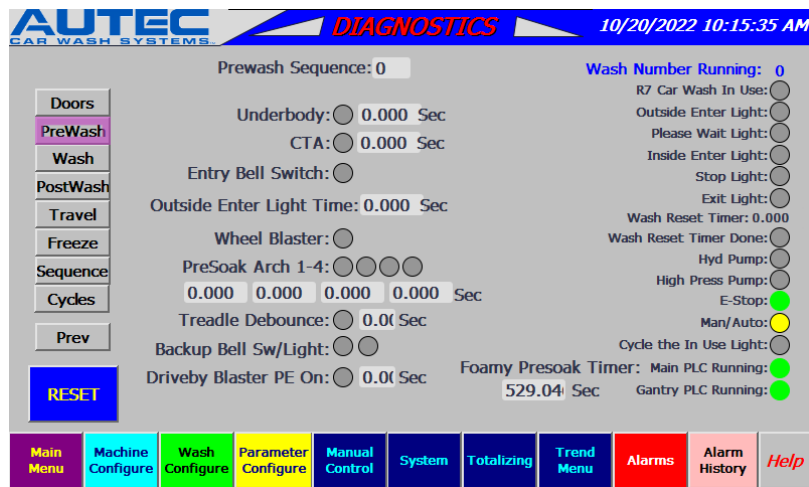


Figure 7-30 Prewash Screen

2. Prewash – Allows the operator to view all inputs/outputs associated with the prewash sequence.

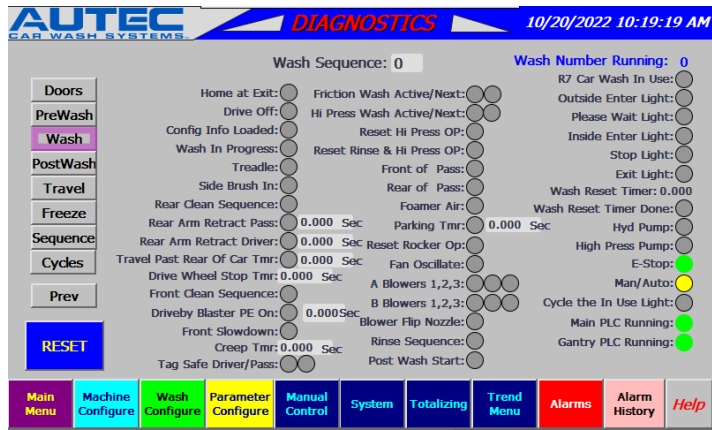


Figure 7-31 Wash Screen

3. Wash - Allows the operator to view all inputs/outputs associated with the Wash sequence.

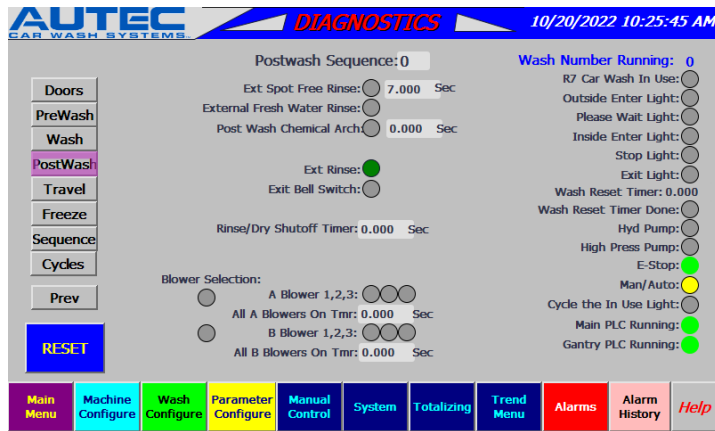


Figure 7-32 Postwash Screen

4. Postwash - Allows the operator to view all inputs/outputs associated with the post wash sequence.

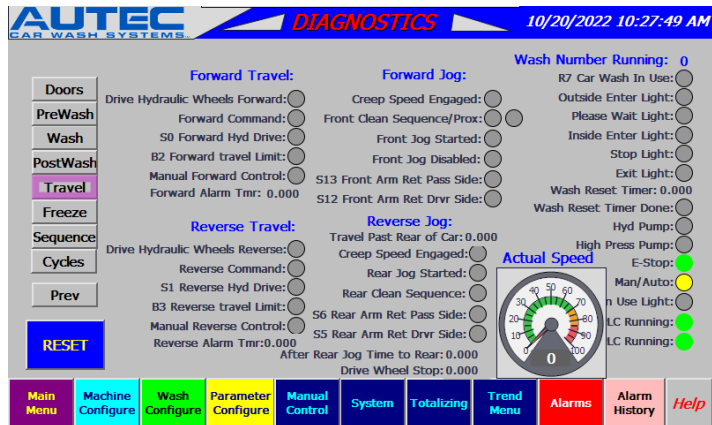


Figure 7-33 Travel Screen

- Travel – Allows the operator to view the operation of the Gantry in Forward and Reverse modes and pertinent bits associated with the travel of the Gantry.

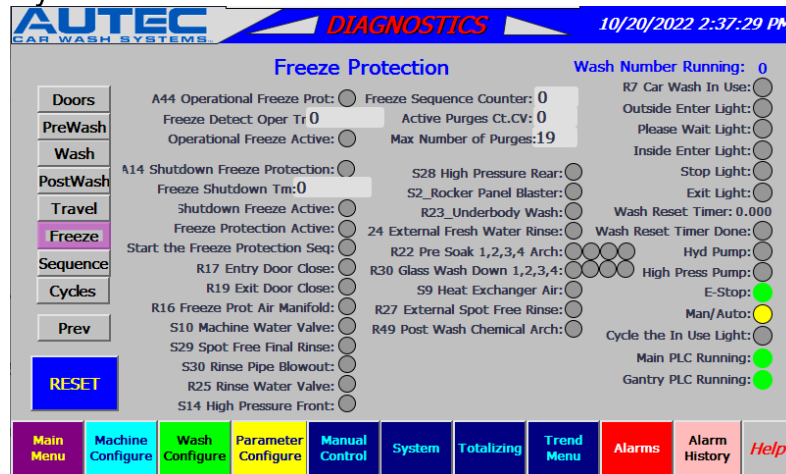


Figure 7-34 Freeze Screen

- Freeze – Allows operator to view the different bits associated with the Freeze protection routine.

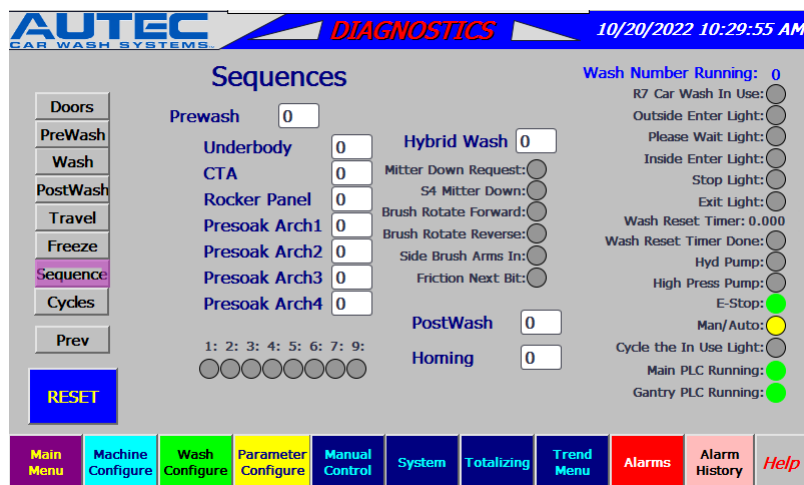


Figure 7-35 Sequence Screen

- Sequence – This screen shows every sequence step in the program which helps in troubleshooting what is happening at each step.

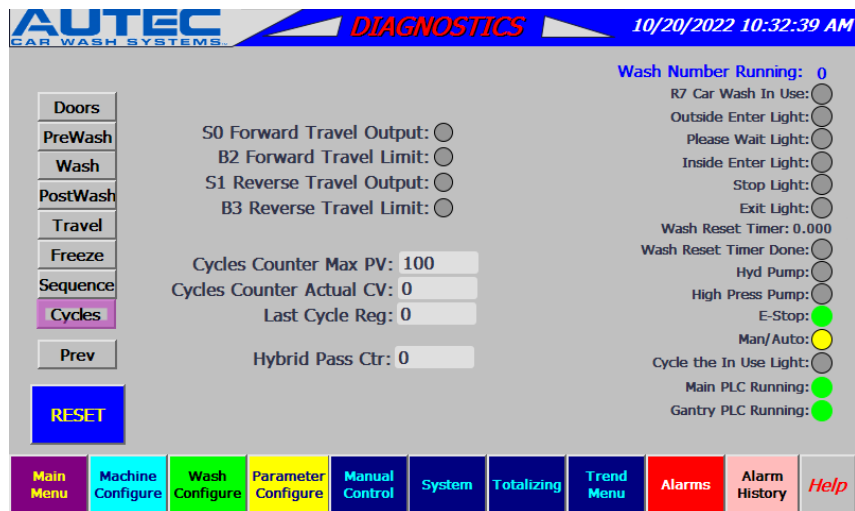


Figure 7-36 Cycles Screen

8. Cycles – If Cycles is a chosen feature at the time of purchase this screen allows the operator to see (and choose) how many cycles the Gantry will travel through each wash cycle. This allows testing and travel of the Gantry as many times as the operator would like.
9. Prev – Takes you back to the previous screen

1. System

The System screen provides a means to update the date and time, clean the screen, and access the Control Panel. The button functions are described below.

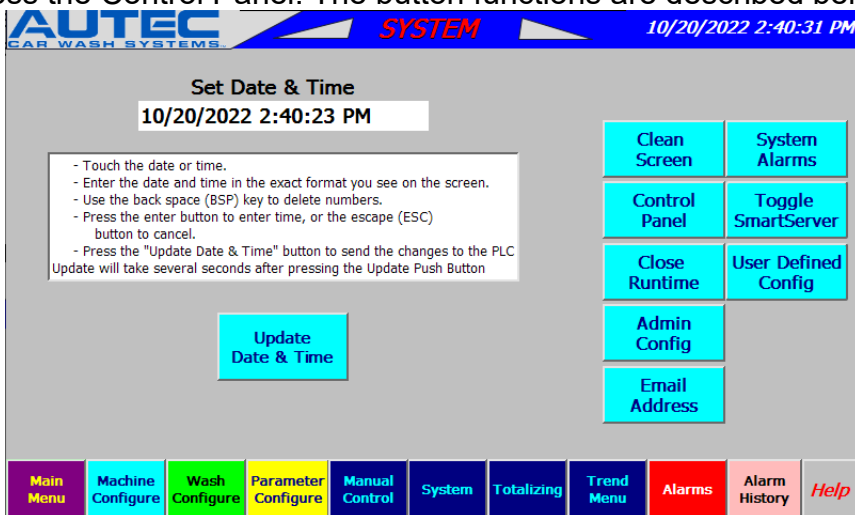


Figure 7-37 System

a. Update Date & Time

Instructions for setting the date and time are on the screen. Press the **Update Date & Time** button to send the updated info to the PLC. The time it takes to update may vary and delay up to 1 minute.

b. Clean Screen

To clean the screen, press **Clean Screen** button and the screen will be disabled for 30 seconds, allowing you to clean the screen without accidentally pressing a button. A status bar will show time available. Use only a soft, clean cloth to wipe the screen.

c. Control Panel

Is for configuring the touch screen device, which is only done at the AUTECH factory and not recommended by unauthorized personnel.

d. Close Runtime

This button requires a password to use and should be accessed by authorized personnel only.

e. Admin Config

This button is used at the AUTECH, Inc facility for their own purposes and requires a password.

f. Email Address

This feature comes only with the iRAM feature and is configurable at any time by AUTECH, Inc. If the client did not purchase this option at the time of sale they can purchase this option any time after to be able to use this feature. It allows communication of the Machine to up to four email/text addresses whenever an error occurs. This feature also means it is possible for the client to obtain permission to access their machine remotely to be able to reset their machine, change wash packages, monitor all inputs/outputs, and select which wash package a client wishes to give to a customer.

You may fill in up to four e-mail/text addresses where you wish to receive alerts, and add a subject line. The subject line should include the site location. (Note – You can e-mail a text message to most cellular phones that have text messaging. Consult your cellular phone service provider for the correct e-mail address to utilize this feature or you can use our application notes on “How to setup your Android or iPhone for Router” in this document.) (**Note – Email alerts go out on port 25 & 587. Make sure your ISP is not blocking these ports.**)

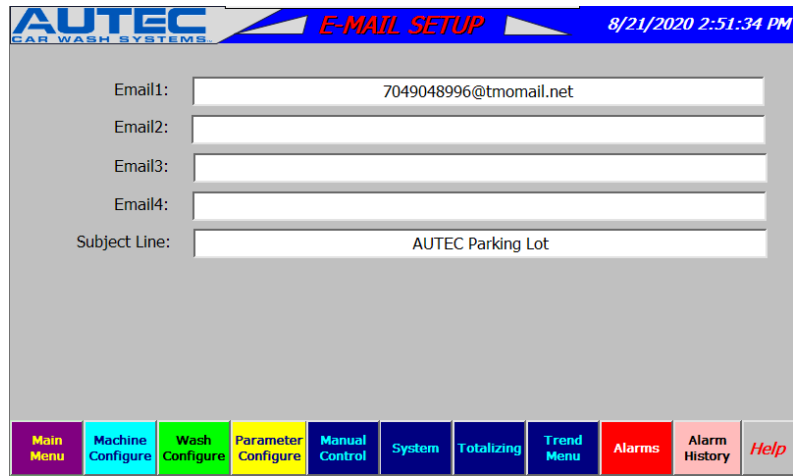


Figure 7-38 Email Configuration

Press in an Email field, and an alpha-numeric screen appears (Fig 7-31).

Type the desired email address. The “@” symbol is found by pressing shift lock (the up arrow) highlighted yellow in Fig 7-32 below.

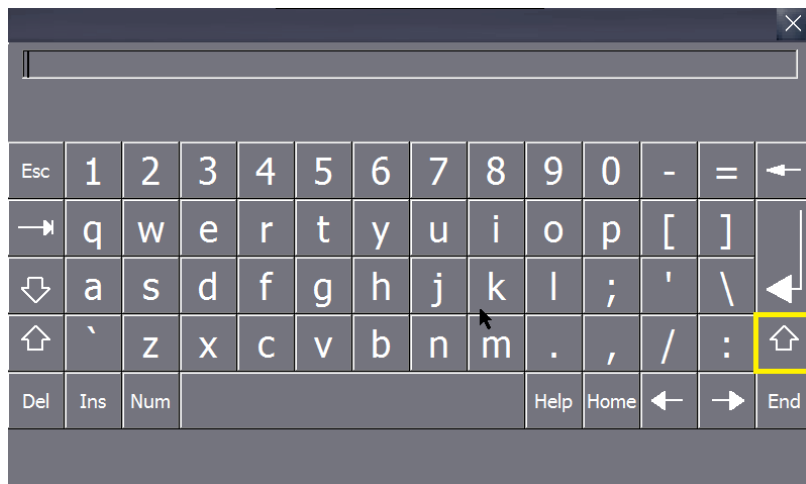


Figure 7-39 Shift Lock

After pressing shift lock, the “@” symbol appears on the screen, as shown in Fig 7-32.

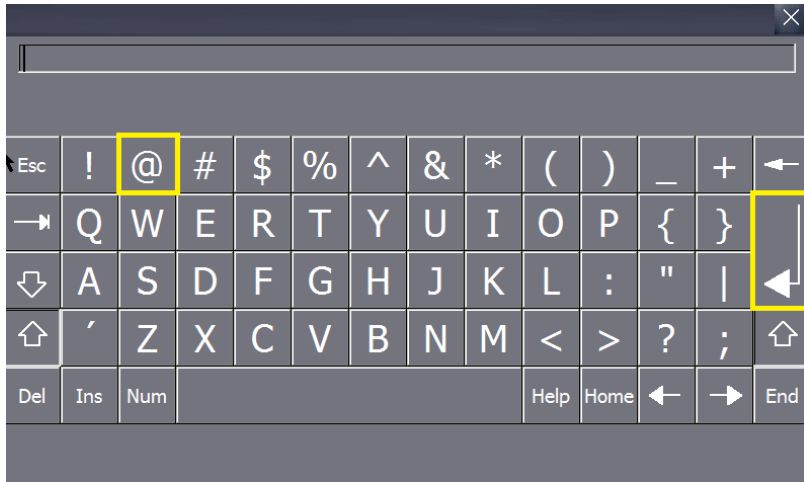


Figure 7-40 "@" symbol location and Enter Button

When finished typing the email address, press the Enter button, also highlighted in yellow above.

g. System Alarms

All System alarms are now shown in this alarm box. They were removed from the Alarm Screen due to confusion. These are mainly to let you know if the USB stick is not in place, the Alarm Log, Wash Log, Totals Log, Parameter Log are not functioning, and many other misc. alarms to let the operator know that something is amiss. Usually accessed by AUTECH, Inc.

h. Toggle SmartServer

Sometimes the display locks up when too many remote connections are made, this button will restart the SmartServer and allow remote connections again.

i. User Defined Config

There are User Defined bits that can now have their descriptions changed by the user. Any changed description will show up under the Status/Force screens and the Wash Config screens.

2. Totalizing

Press the **Totalizing** button to view the WASH TOTALS screen (Figure 7-41) and the RESET TOTALS screen (Figure 7-42).

- a. **Wash Totals** - Tracking of all car washes is accomplished each time a wash has begun for each wash package. You can view all totals on the **Totalizing** screen. This enables you to view totals *Daily*, *Monthly*, *Yearly*, and *Lifetime* totals. You also have the ability to zero out each wash package's totals or all of them at one time. Every start of a new day the *Daily* totals are reset automatically, every start of a new month the *Monthly* totals are reset automatically, every start of the new year the *Yearly* totals are reset automatically. The only data that is not reset automatically are the *Lifetime Totals*. All of this data is also saved to a USB stick connected to the HMI (Human Machine Interface) or display. The operator can remove the stick, download the data to their PC or laptop, delete the data file and begin collecting the data again once the USB stick is placed back into the USB port on the panel. This allows for charting totals on a continual basis using state-of-the-art charting software or simply in Excel.

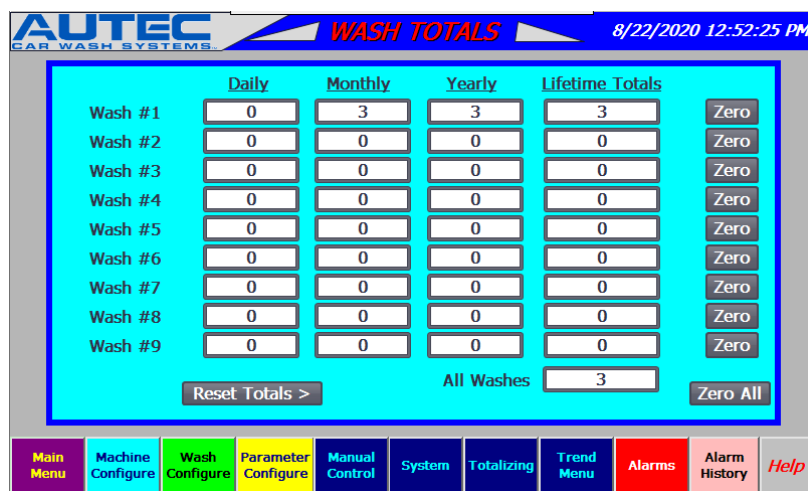


Figure 7-41 Wash Totals Screen

b. **Reset Totals**

To view the number of times the machine's Reset Button has been pressed during each wash, press the Reset Totals button located on the WASH TOTALS screen, under the Daily column. This feature can be helpful when troubleshooting. The counters and Zero buttons work the same way on both Totalizing screens. Press the Wash Totals button below the Daily column to return to the WASH TOTALS screen.

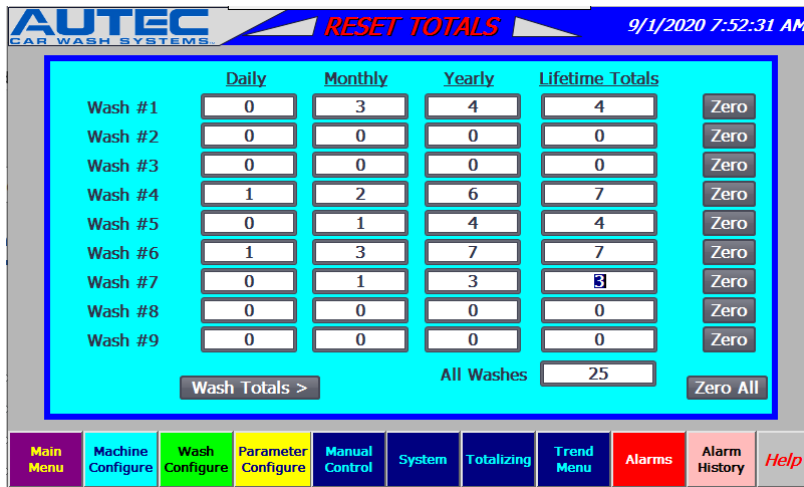


Figure 7-42 Reset Totals Screen

3. Trending

Press the Trending button to view the All Washes Trending screen.

- a. There is a button on the bottom of each screen to access the Trend Menu. This takes you to the Trending Menu where the selection of trending data to be displayed on the trend screen will appear. Trends are for all wash and reset total data only. Only 1 of *Yearly*, *Monthly*, *Daily*, or *Lifetime Totals* can be viewed but up to 9 points of wash totals or reset totals data, can be viewed at one time, but you cannot look at all 9 washes and all 9 resets simultaneously.



Figure 7-43 Trend Menu

- b. Selecting the “Trending” button on the Trend Menu opens the trending screen and displays the data that is selected on the Trend Menu screen. If there are pounds (#####) in the data area it is because the USB was not inserted into

the HMI or there is no data for that period. Once the USB stick is inserted into the USB slot on the HMI, data processing will begin.

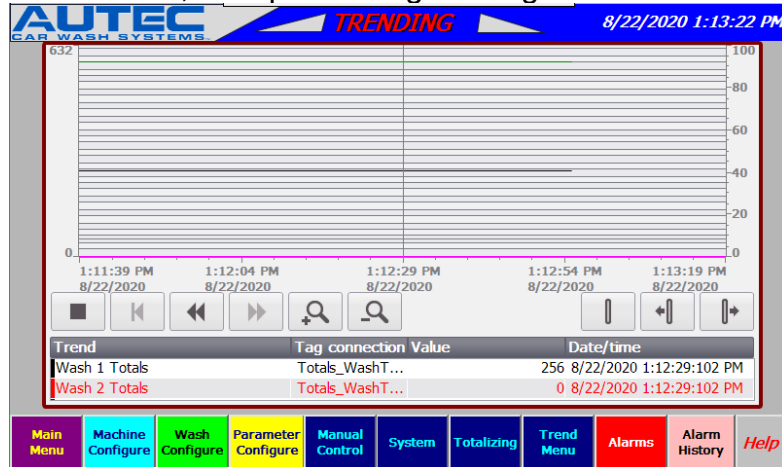


Figure 7-44 Trending

4. Alarms

Press the **Alarms** button to view active alarm information.

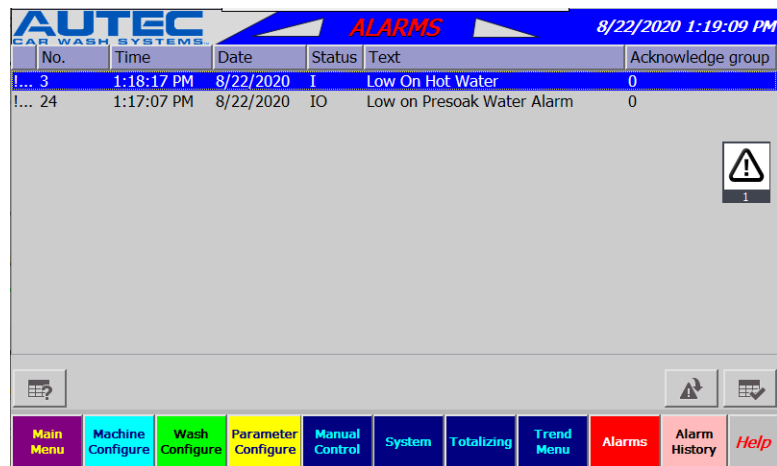


Figure 7-45 Alarms Screen

- a. Press **Alarm History** to see all past faults (Fig 34). Press the **Check** button near the bottom right (highlighted in yellow below) to clear a fault record.

AUTECH		ALARM HISTORY		8/22/2020 1:28:26 PM		
No.	Time	Date	Status	Text	Acknowledge group	
I... 3	1:18:17 PM	8/22/2020	I	Low On Hot Water	0	
I... 24	1:17:17 PM	8/22/2020	(I)O	Low on Presoak Water Alarm	0	
I... 24	1:17:07 PM	8/22/2020	I	Low on Presoak Water Alarm	0	
\$ 140000	9:59:01 AM	8/21/2020	I	Connection established: HMI_con...	0	
\$ 110001	9:58:58 AM	8/21/2020	I	Change to operating mode 'online'.	0	
\$ 70018	9:58:58 AM	8/21/2020	I	User administration imported succ...	0	
\$ 70022	9:58:57 AM	8/21/2020	I	User administration import started.	0	
\$ 80026	9:58:57 AM	8/21/2020	I	Log initialization ended. All logs OK.	0	
\$ 80028	9:58:57 AM	8/21/2020	I	Log initialization started.	0	
\$ 270006	9:58:54 AM	8/21/2020	I	Project modified: Alarms cannot b...	0	

Figure 7-46 Alarm History

5. Help

Displays help information on any screen that the operator is on. Each screen has unique detailed information describing all activity on the screen via a pop-up screen.

6. Remote Access

For iRAM systems, there is a router (a device that is used to connect the machine to the internet) that can be accessed via phone or computer to interact with the HMI (Human Machine Interface, the display). Depending on the type of router installed, the HMI can be viewed and controlled remotely using the appropriate program which is outlined below. You will have to determine which one is connected to your machine, after September 2019 Stridelinx routers were incorporated.

NOTE: You will need your ISP (Internet Service Provider) to unblock ports 25, 465, & 587. An example of an ISP is Comcast, AT&T, Xfinity, Spectrum, etc.

a. Stridelinx Router



Figure 7-47 Stridelinx Router

1. The Stridelinx is a black box located in the main control cabinet next to the gray Siemens PLC.

2. There is only one program to download, the Stridelinx app. There is a built-in viewer to tie into the HMI so remote control of the HMI is possible from this program.
 - i. For PC usage,
 - a. ATEC must send you an invite so you can create your own username and password to login to the ATEC account. Send an email to technicalsupport@ATEC-carwash.com asking for the invitation to join our network and please include the name of the car wash(s) you are associated with. Once in our possession we will send an invitation back to you.
 - b. Follow the link in the E-Mail and set up your account. You will need to setup your password before you can access the mobile app or login to your PC. You can also access VNC from this app! You do not need to download VNC viewer unless you like that app to view your display. If you want to use VNC Viewer then go to the VNC Setup.
 - c. Download and install the Stridelinx program (the VPN client) from the web at this location: www.StrideLinx.com located under Tools -> VPN Client
 - d. Go to Devices -> Select your device -> Info tab and Click CONNECT to secure your connection by VPN.
 - ii. For Smartphone usage
 - a. Download software in the App store or in Google Play, "Stridelinx VPN"
 - b. ATEC must send you an invite so you can create your own username and password to login to the ATEC account. Send an email to technicalsupport@ATEC-carwash.com asking for the invitation to join our network and please include the name of the car wash(s) you are associated with. Once in our possession we will send an invitation back to you.
 - c. Follow the link in the E-Mail and set up your account. You will need to setup your password before you can access the mobile app or login to your PC. You can also access VNC from this app! You do not need to download VNC viewer unless you like that app to view your display. If you want to use VNC Viewer then go to the VNC Setup.

Section 8 – PLC Registers and I/O

Registers – Tables 8.1 & 8.2 detail the registers used for various timers and counters that control the Carwash. The registers are only accessible using the ATP700 Touch Panel. (See Section 7 for detailed instructions). When making register changes, it is advisable to change only one register at a time and verify results to avoid confusion.

Note that not all registers are available on all machines. The ATP700 Touch Panel will only show the registers available for the machine it is plugged into.

Input / Outputs – Tables 8.3-8.4 identifies the Inputs and Outputs in Both the Main Control Panel and the Gantry Junction Box.

4. Table 8.1 - PLC Timers and Counters (By Name)

REGISTER #	DEFAULT (SEC)	NAME	DESCRIPTION
81	30.0	Backup Bell Switch Timer	Time Back Up Light (output R9A) stays on if no Treadle (input A15) if activated.
42	3.0	Blower Start Delay	Time Delay from Treadle (input A15) deactivation and External Blower Start (output R10)
137	0.1	Blowout High-pressure Front Purge Timer	Freeze protection for front nozzles, ATF only.
138	0.1	Blowout High-pressure Rear Purge Timer	Freeze protection for rear nozzles, ATF only.
139	0.1	Blowout High-pressure Rocker Purge Timer	Freeze protection for rocker panel nozzles, ATF only.
22	0.500	Brushes Rotate Delay Time	Brush rotate pause before changing direction of rotation.
58	6.0	Bug Spray Timer	Time Bug Spray pump (output R4) stays on.
100	0.5	Chemical Rinse Arch Off Delay	Time the Photoeye has to be unblocked before deactivating Chemical Rinse Arch.
127	10.0	Chemical Rinse Arch Purge Timer	Time Chemical Rinse Arch (output R49) remains open to purge during freeze protection.
97	1	Chemical Rinse Arch Stop On Delay Timer	Time Rinse Arch Stop Photoeye (input A24) must be blocked before activating eye.

REGISTER #	DEFAULT (SEC)	NAME	DESCRIPTION
2	1.5	Chemical Tire Applicator	Time CTA pump (output R3) activates each time Entrance Bell Switch is made (input A19).
122	20%	Creep Speed 0-100%	Speed Setting of gantry travel during front and rear slowdown expressed as a percentage of full speed.
6	4.0	Delay Arms on 1 st Pass	Delays the “arms in” (S7) output to prevent arms moving too close together with short vehicles on the first pass.
39	5.0	Delay Between Purges Timer	Time delay between each purge during freeze protection.
111	0.1	Drive By Wheel Off Delay	Time the Photoeye has to be unblocked before deactivating Wheel Blaster.
110	0.1	Drive By Wheel On Delay Time	Time Drive By Wheel Blaster Start Photoeye (input A21) must be blocked before activating eye.
12	1.75	Drive Wheel Advance	Time machine continues traveling towards the exit after rear arm prox switch (input B1) is made.
15	13.0	Drive Wheel Stop	Time machine remains stationary during rear jog starting after the Drive Wheel Advance Timer (timer #12) expires.
9	7.0	Driver Front Arm Retract	Time driver side arm retracts (output S5) during rear jog starting when the Passenger Arm Retract Timer (timer #13) expires.
14	7.0	Driver Side Rear Arm Retract	Time driver side arm retracts (output S5) during rear jog starting when the Passenger Arm Retract Timer (timer #13) expires.
10	3.0	Dryer #2 Delay Time	Starting delay between first blower (output R10) and second blower (output R11).
11	3.0	Dryer #3 Delay Time	Starting delay between second blower (output R11) and third blower (output R12).
23	75.0	Dryer On Timer	Time Blowers stay on unless otherwise deactivated by the Exit Bell switch.
33	1.0	Entrance Door Close	Duration of Entrance Door Close signal (output R17).

REGISTER #	DEFAULT (SEC)	NAME	DESCRIPTION
93	10.0	Entrance Door Close after Photoeye is re-made	Delay before Entrance Door Close (output R17) signal is generated after Entrance Door Photoeye (input A7) is re-made if broken during door closing.
87	10.0	Entrance Door Close Verify Timer	Time allowed for the Entrance Door to close during which Entrance Door Open (output R18) signal will be generated if Entrance Door Photoeye (input A7) is blocked.
86	1.0	Entrance Door Photoeye Off Delay	Time Entrance Door Photoeye (input A7) must be unblocked before de-activating.
85	1.0	Entrance Door Photoeye On Delay	Time Entrance Door Photoeye (input A7) must be blocked before activating.
116	1.0	Gantry PE Reverse Travel Time	Time Gantry continues Reverse travel after Gantry Entrance Photoeye Off Delay (timer #115) is satisfied.
28	1.0	Entry Door Open Timer	Duration of Entrance Door Open signal (output R18).
69	2.0	Exit Bell / Photoeye Counter	Specifies if Exit Switch (input A18) is Photoeye (Solenoid of 1) or bellswitch (Solenoid of 2).
83	0.1	Exit Bell / Photoeye Off Delay	Time Exit Photoeye (input A18) must be unblocked before de-activating.
82	0.1	Exit Bell / Photoeye On Delay	Time Exit Photoeye (input A18) must be blocked before activating.
41	0.001	Exit Buzzer Delay Timer	This is for a future feature
32	1.0	Exit Door Close	Duration of Exit Door Close signal (output R19).
92	10.0	Exit Door Close after Photoeye is re-made	Delay before Exit Door Close (output R19) signal is generated after Exit Door Photoeye (input A6) is re-made if broken during door closing.
35	15.0	Exit Door Close Delay	Time delay between Exit Bell Switch 2 nd pulse (input A18) and Exit Door Close signal (output R19).
66	300.0	Door OK to Close	Time Exit & Entrance Door will close if no condition exists to open the doors or just on a timed basis.

REGISTER #	DEFAULT (SEC)	NAME	DESCRIPTION
91	10.0	Exit Door Close Verify Timer	Time allowed for the Exit Door to close during which Exit Door Open (output R20) signal will be generated if Exit Door Photoeye (input A6) is blocked.
31	1.0	Exit Door Open	Duration of Exit Door Open signal (output R20).
90	1.0	Exit Door Photoeye Off Delay	Time Exit Door Photoeye (input A6) must be unblocked before de-activating.
89	1.0	Exit Door Photoeye On Delay	Time Exit Door Photoeye (input A6) must be blocked before activating.
16	10.0	Exit Light	Time Exit light (output R2A) stays on after treadle is deactivated (input A15).
20	40.0	Final Rinse Arch Run Timer	Time Rinse Arches (outputs R24 & R27) stay on unless otherwise deactivated by exit bell switch (input A18) or Rinse Arch Stop (input A24).
30	15.0	Final Rinse Water Purge Timer	Time Final Rinse Arch (output R24) remains open to purge during freeze protection.
56	5.0	Foamer Purge Timer	Time Foamer Air (outputs S11 & S13) will stay on to purge foamer after chemical pump shuts off.
106	20	Foaming Pre-Soak Auto Run	Time Pre-Soak Pump (output R43) runs during automatic re-circulation.
130	900	Foaming Pre-Soak Purge Delay	Time delay between Foamy Pre-Soak Chemical Pump activation (output R42) during Freeze Protection.
131	60	Foaming Pre-Soak Purge On Timer	Time Foamy Pre-Soak Chemical Pump activates (output R43) during Freeze Protection.
103	600	Foamy Pre-Soak Auto Start Timer	Time interval between Pre-Soak Pump (output R43) start for automatic re-circulation.
43	360	Forward Travel Direction Timer	When the front of the vehicle is being scrubbed there is a timer that makes sure it is not taking too long to reach the end of the vehicle.
64	300.0	Freeze Protection Verify Timer	Time temperature must remain below the set point before shutting down the wash and activating freeze protection.
1	7.0	Front Drive Forward Delay Time	Start delay timer to turn off Drive Forward light and turn on the Please Wait light.

REGISTER #	DEFAULT (SEC)	NAME	DESCRIPTION
72	0.001	Front Limit Switch Time	(For older designs where prox switches were pointed down towards the floor) These delays prevented false prox switch activation when the proxes would pick up objects other than the vehicle.
70	3.25	Front Slowdown	Time Machine Creep Speed (output S8) is activated after receiving signal from Front Arm Prox Switch (input B0)
120	7.0	Fwd High-pressure Creep Time	Time Creep Speed is activated during Forward Travel of High-pressure Wash to increase time on rear of vehicle.
115	2.0	Gantry Entrance Photoeye Off Delay Time	Time Entrance Gantry Photoeye (input B9) must be unblocked before de-activating eye.
114	1	Gantry Entrance Photoeye On Delay Time	Time Entrance Gantry Photoeye (input B9) must be blocked before activating eye.
118	2.0	Gantry Exit Photoeye Off Delay	Time Exit Gantry Photoeye (input B8) must be unblocked before de-activating eye.
117	1.0	Gantry Exit Photoeye On Delay	Time Exit Gantry Photoeye (input B8) must be blocked before activating eye.
119	1.0	Gantry PE Forward Travel Time	Time Gantry continues Forward after Gantry Exit Photoeye Off Delay (timer #118) is satisfied.
78	10.0	Glass Wash Down On Time	Time each Glass Wash Down Solenoid (outputs R30-R33) opens during Glass Wash Down.
77	2.0	Glass Wash Down Pause Timer	Time between activating each Glass Wash Down Solenoid (outputs R30-R33) during Glass Wash Down.
79	120.0	Glass Washdown Verify Timer	Time Machine must sit idle after wash before activating Glass Wash Down sequence.
21	2.0	Hamilton Cycle Inhibit Off	Time Wash-In-Use (output R7) turns off after each wash if a Hamilton Entry System is used.
140	0.05	Heat Exchanger Air Purge Timer	Freeze protection for heat exchanger, ATF only.
63	2.0	Holding Tank High Off	Float switch for high-pressure pump (input A37) off delay.

REGISTER #	DEFAULT (SEC)	NAME	DESCRIPTION
62	3.0	Holding Tank High On Timer	Float switch for high-pressure pump (input A37) on delay.
4	1.0	Hydraulic Forward Pause Time	Time Machine Travel (outputs S0 & S1) and Brush Rotation (outputs S14 & S15) pause when reversing direction.
133	50%	Jog Speed Setpoint (0-100%)	Speed Setting of gantry travel during Manual Jog expressed as a percentage of full speed.
76	2.0	Low Air Verify Time	Time Air Pressure Switch (input B4) must be deactivated before Low Air Fault.
59	10	Low on Pre-Soak Time	Time Low Pre-Soak Switch (input A35) must be deactivated before Low Pre-Soak Fault.
26	180.0	Low Temp OK	Time temperature must remain above the setpoint before deactivating door operation.
25	300.0	Low Temp Verify Timer	Time temperature must remain below the setpoint before activating door operation. Also, extinguishes Enter Light (output R0A)
34	5.0	Machine Water Valve Purge Timer	Time Machine Water Solenoid (output S10) remains open to purge during freeze protection.
55	25.0	Maximum Wax Time	Maximum time Wax pump (output R6, R40) will run during any given wash or chemical pass.
54	25.0	Maximum Soap Time	Maximum time soap pumps (outputs R5, R39) will run during any given wash or chemical pass.
61	7.0	Mitter Down	Time Mitter Down Signal (output S4) is sent to lower Mitter.
24	1.0	Motor Starter Auxiliary	Time allowed for the Motor Starter Auxiliary Contact (input A1) to activate after the Hydraulic Motor Starter (output R14) is energized, otherwise machine shuts down.
22	0.500	Brushes Rotate Delay Time	Brush rotate pause before changing direction of rotation.
51	0.0	Not Used	Not Used
65	0.0	Not Used	Not Used
67	0.0	Not Used	Not Used
68	0.0	Not Used	Not Used
75	0.0	Not Used	Not Used
88	0.0	Not Used	Not Used
94	0.0	Not Used	Not Used

REGISTER #	DEFAULT (SEC)	NAME	DESCRIPTION
132	0.0	Not Used	Not Used
57	100	Number of cycles wash	Number of cycles wash packages are to run.
123	60%	Parking Speed 0-100%	Speed Setting of gantry travel during parking (homing) expressed as a percentage of full speed.
17	4.0	Parking Timer	Time Machine travels towards the exit end of the track after reversing direction on the last pass or during homing.
8	5.0	Passenger Front Arm Retract	Time passenger arm retracts (output S6) during rear jog starting after rear arm prox switch (input B1) is made.
13	5.0	Passenger Rear Arm Retract	Time passenger arm retracts (output S6) during rear jog starting after rear arm prox switch (input B1) is made.
109	0.35	Pause Before Rinse/Chemical Pass	Time the Photoeye has to be unblocked before starting Rinse/Chemical Pass
49	30.0	Post Wash Chemical On Timer	Time Post Wash Chemical Arch (output R49) stays on unless otherwise deactivated by the exit bell switch (input A18) or Rinse Arch Stop (input A24).
50	1	Rinse Arch Stop Counter	1 = Photoeye 2 = Bell Switch. Specifies if Rinse Arch Stop (input A24) is Photoeye (Value of 1) or bellswitch (Value of 2).
18	30.0	Pre-Soak #1	Time pre-soak (output R22) stays on after being activated by Pre-Soak Start (input A22) unless otherwise deactivated by the treadle (input A15) or Pre-Soak Stop (input A23).
95	0.1	Pre-Soak #1 Photoeye On Delay Time	Time Pre-Soak Photoeye (input A22) must be blocked before activating eye.
96	0.1	Pre-Soak #1 Start Photoeye Off Delay Time	Time the Photoeye has to be unblocked before deactivating Pre-Soak #1.
99	0.1	Pre-Soak #2 Off Delay Time	Time Pre-Soak #2 Photoeye (input A38) has to be unblocked before deactivating Pre-Soak #2.
46	30.0	Pre-Soak #2 On Timer	Time Pre-Soak #2 (output R46) stays on after being activated by Pre-Soak #2 Start (input A38) unless otherwise deactivated by the treadle (input A15) or Pre-Soak Stop (input A23).

REGISTER #	DEFAULT (SEC)	NAME	DESCRIPTION
98	0.1	Pre-Soak #2 Photoeye On Delay Timer	Time Pre-Soak #2 Start Input Photoeye (input A38) must be blocked before activating Pre-Soak #2.
47	30.0	Pre-Soak #3	Time Pre-Soak #3 (output R47) stays on after being activated by Pre-Soak #3 Start (input A39) unless otherwise deactivated by the treadle (input A15) or Pre-Soak Stop (input A23).
102	0.1	Pre-Soak #3 Off Delay Time	Time the Photoeye has to be unblocked before deactivating Pre-Soak #3.
101	0.1	Pre-Soak #3 Photoeye On Delay	Time Pre-Soak #3 Photoeye (input A39) must be blocked before activating eye.
105	0.1	Pre-Soak #4 Off Delay Time	Time the Photoeye has to be unblocked before deactivating Pre-Soak #4.
48	30.0	Pre-Soak #4 On Timer	Time Pre-Soak #4 (output R48) stays on after being activated by Pre-Soak #4 Start (input A40) unless otherwise deactivated by the treadle (input A15) or Pre-Soak Stop (input A23).
104	0.5	Pre-Soak #4 Photoeye On Delay	Time Pre-Soak #4 Photoeye (input A40) must be blocked before activating eye.
124	10.0	Pre-Soak Arch 1 Purge	Time Pre-Soak #2 (output R46) remains open to purge during freeze protection.
125	10.0	Pre-Soak Arch 2 Purge	Time Pre-Soak #3 (output R47) remains open to purge during freeze protection.
126	10.0	Pre-Soak Arch 3 Purge	Time Pre-Soak #4 (output R48) remains open to purge during freeze protection.
113	0.5	Pre-Soak Stop Photoeye Off Delay	Time the Photoeye has to be blocked before deactivating Pre-Soak
112	0.1	Pre-Soak Stop Photoeye On Delay	Time Pre-Soak Stop Photoeye (input A23) must be blocked before activating eye.
29	15.0	Presoak Water Purge Timer	Time Pre-Soak (output R22) remains open to purge during freeze protection.
74	5.0	Purge – Glass Washdown	Time Glass Wash Down solenoids (outputs R30-R33) remain open to purge during freeze protection.

REGISTER #	DEFAULT (SEC)	NAME	DESCRIPTION
128	10.0	Purge – High-pressure Fwd	Time Forward High-pressure Solenoid (output S26) remains open to purge during freeze protection.
129	10.0	Purge – High-pressure Rev	Time Rear High-pressure Solenoid (output S27) remains open to purge during freeze protection.
27	3.0	Purge – Underbody	Time Underbody solenoid (output R23) remains open to purge during freeze protection.
36	60.0	Purge Delay Timer	Delay between Freeze Option On/Off (timer #64) and activating freeze protection manifold (output R16).
73	0.001	Rear Limit Switch Time	(For older designs where prox switches were pointed down towards the floor) These delays prevented false prox switch activation when the proxies would pick up objects other than the vehicle.
121	8.0	Rev High-pressure Creep Timer	Time Creep Speed is activated during Reverse Travel of High-pressure Wash to increase time on front of vehicle.
44	360	Reverse Travel Direction Timer	When the rear of the vehicle is being scrubbed there is a timer that makes sure it is not taking too long to reach the end of the vehicle.
37	5.0	Rinse / Dry Shutoff	Delay between Exit Bell Switch (input A18) and Rinse / Blower Shutoff.
84	3.0	Rinse Pipe Blowout	Time Rinse Arch Blow Out (output S29) activates after rinse cycle to purge rinse pipes.
60	3.0	Spare	Spare
40	5.0	Spot Free Purge Timer	Time Free Standing Spot Free Solenoid (output R27) remains open to purge during freeze protection.
52	15.0	Tire Scrubber Purge Timer	Time Wheel Blaster Water Solenoid (output S2) opens to purge during freeze protection.
53	6.5	Travel Time after Jog Timer	Time Machine travels towards entrance end after completing rear jog.
136	70.0	Travel Timeout 0 to 39% Speed	Travel Timeout for any pass programmed between 0 – 39% of full speed.

REGISTER #	DEFAULT (SEC)	NAME	DESCRIPTION
135	55.0	Travel Timeout 40 to 59% Speed	Travel Timeout for any pass programmed between 40 – 59% of full speed.
134	45.0	Travel Timeout 60 to 100% Speed	Travel Timeout for any pass programmed between 60 – 100% of full speed.
80	1.0	Treadle Buzzer	Time Treadle Buzzer (output R28) sounds when Treadle (input A15) is made.
7	0.05	Treadle Buzzer Delay	Time between pedal being pressed and horn blowing.
71	0.5	Treadle De-bounce	Time Treadle (input A15) must be deactivated to signal end of wash or drive-off.
3	4.0	Treadle Timer	Time Treadle (input A15) must be continuously made before activating wash
108	0.1	Underbody Off Delay Timer	Time the Photoeye has to be unblocked before deactivating Underbody.
107	0.1	Underbody Photoeye On Delay	Time Underbody Start Photoeye (input A20) must be blocked before activating eye.
19	30.0	Underbody Wash Timer	Time Underbody (output R23) stays on after being activated by Underbody Start (input A20) unless otherwise deactivated by the treadle (input A15) or Pre-Soak Stop (input A23).
5	0.0	Wash Water Delay	No Longer Used
38	180.0	Wash Reset Timer	If the Treadle switch is off and the Hyd pump is on then time for the default period. This will reset the wash on timeout.
45	30.0	Wheel Blaster On Timer	Time Drive By Tire Blaster (outputs R13, S2) stays on after being activated by Drive By Tire Blaster Start (input A21) unless otherwise deactivated by the treadle (input A15).

5. Table 8.2 - PLC Timers and Counters (By Number)

REGISTER #	DEFAULT (SEC)	NAME	DESCRIPTION
1	7.0	Outside Enter Light Delay Time	Start delay timer to turn off Outside Enter Light and turn on the Please Wait light.
2	1.5	Chemical Tire Applicator	Time CTA pump (output R3) activates each time Entrance Bell Switch is made (input A19).
3	4.0	Treadle Timer	Time Treadle (input A15) must be continuously made before activating wash
4	1.0	Hydraulic Forward Pause Time	Time Machine Travel (outputs S0 & S1) and Brush Rotation (outputs S14 & S15) pause when reversing direction.
5	0.0	Wash Water Delay	No Longer Used
6	2.0	Delay Arms on 1 st Pass	Delays the "arms in" (S7) output to prevent arms moving too close together with short vehicles on the first pass.
7	0.05	Treadle Buzzer Delay	Time between pedal being pressed and horn blowing.
8	5.0	Passenger Front Arm Retract	Time passenger arm retracts (output S6) during rear jog starting after rear arm prox switch (input B1) is made.
9	7.0	Driver Front Arm Retract	Time driver side arm retracts (output S5) during rear jog starting when the Passenger Arm Retract Timer (timer #13) expires.
10	3.0	Blower #2 Delay Time	Starting delay between first blower (output R10) and second blower (output R11).
11	3.0	Blower #3 Delay Time	Starting delay between second blower (output R11) and third blower (output R12).
12	1.75	Drive Wheel Advance	Time machine continues traveling towards the exit after rear arm prox switch (input B1) is made.
13	5.0	Passenger Rear Arm Retract	Time passenger arm retracts (output S6) during rear jog starting after rear arm prox switch (input B1) is made.
14	7.0	Driver Side Rear Arm Retract	Time driver side arm retracts (output S5) during rear jog starting when the Passenger Arm Retract Timer (timer #13) expires.

REGISTER #	DEFAULT (SEC)	NAME	DESCRIPTION
15		Not Used	
16	15.0	Exit Light	Time Exit light (output R2A) stays on after treadle is deactivated (input A15).
17	4.0	Parking Timer	Time Machine travels towards the exit end of the track after reversing direction on the last pass or during homing.
18	30.0	Prewash #1	Time prewash #1 (output R22) stays on after being activated by Prewash Start (input A22) unless otherwise deactivated by the treadle (input A15) or Prewash Stop (input A23).
19	30.0	Underbody Wash Timer	Time Underbody (output R23) stays on after being activated by Underbody Start (input A20) unless otherwise deactivated by the treadle (input A15) or Pre-Soak Stop (input A23).
20	40.0	Final Rinse Arch Run Timer	Time Rinse Arches (outputs R24 & R27) stay on unless otherwise deactivated by exit bell switch (input A18) or Rinse Arch Stop (input A24).
21	2.0	Hamilton Cycle Inhibit Off	Time Wash-In-Use (output R7) turns off after each wash if a Hamilton Entry System is used.
22	0.500	Brushes Rotate Delay Time	Brush rotate pause before changing direction of rotation.
23	75.0	Dryer On Timer	Time Blowers stay on unless otherwise deactivated by the Exit Bell switch.
24	1.0	Motor Starter Auxiliary	Time allowed for the Motor Starter Auxiliary Contact (input A1) to activate after the Hydraulic Motor Starter (output R14) is energized, otherwise machine shuts down.
25	300.0	Low Temp Verify Timer	Time temperature must remain below the setpoint before activating door operation. Also, extinguishes Enter Light (output R0A).
26	180.0	Low Temp OK	Time temperature must remain above the setpoint before deactivating door operation.
27	1.5	Purge – Underbody	Time Underbody solenoid (output R23) remains open to purge during freeze protection.

REGISTER #	DEFAULT (SEC)	NAME	DESCRIPTION
28	1.0	Enter Door Open Timer	Duration of Entrance Door Open signal (output R18).
29	15.0	Prewash #1 Purge Timer	Time Prewash #1 (output R22) remains open to purge during freeze protection.
30	15.0	Final Rinse Water Purge Timer	Time Final Rinse Arch (output R24) remains open to purge during freeze protection.
31	1.0	Exit Door Open	Duration of Exit Door Open signal (output R20).
32	1.0	Exit Door Close	Duration of Exit Door Close signal (output R19).
33	1.0	Enter Door Close	Duration of Entrance Door Close signal (output R17).
34	5.0	Machine Water Valve Purge Timer	Time Machine Water Solenoid (output S10) remains open to purge during freeze protection.
35	15.0	Exit Door Close Delay	Time delay between Exit Bell Switch 2 nd pulse (input A18) and Exit Door Close signal (output R19).
36	60.0	Purge Delay Timer	Delay between Freeze Option On/Off (timer #64) and activating freeze protection manifold (output R16).
37	5.0	Rinse / Dry Shutoff	Delay between Exit Bell Switch (input A18) and Rinse / Blower Shutoff.
38	180.0	Wash Reset Timer	Time the Hydraulic pump is on but no treadle is active OR the prewash sequence has begun but not finished, then the wash is reset.
39	5.0	Delay Between Purges Timer	Time delay between each purge during freeze protection.
40	5.0	Spot Free Purge Timer	Time Free Standing Spot Free Solenoid (output R27) remains open to purge during freeze protection.
41	0.001	Exit Buzzer Delay Time	Time delay to activate the buzzer on exit, future
42	3.0	Blower Start Delay	Time Delay from Treadle (input A15) deactivation and External Blower Start (output R10).
43		Not Used	

REGISTER #	DEFAULT (SEC)	NAME	DESCRIPTION
44		Not Used	
45	30.0	Wheel Blaster On Timer	Time Drive By Tire Blaster (outputs R13, S2) stays on after being activated by Drive By Tire Blaster Start (input A21) unless otherwise deactivated by the treadle (input A15).
46	30.0	Prewash #2 On Timer	Time Prewash #2 (output R46) stays on after being activated by Prewash #2 Start (input A38) unless otherwise deactivated by the treadle (input A15) or Prewash Stop (input A23).
47	30.0	Prewash #3 On Timer	Time Prewash #3 (output R47) stays on after being activated by Prewash #3 Start (input A39) unless otherwise deactivated by the treadle (input A15) or Prewash Stop (input A23).
48	30.0	Prewash #4 On Timer	Time Prewash #4 (output R48) stays on after being activated by Prewash #4 Start (input A40) unless otherwise deactivated by the treadle (input A15) or Prewash Stop (input A23).
49	30.0	Post Wash Chemical On Timer	Time Post Wash Chemical Arch (output R49) stays on unless otherwise deactivated by the exit bell switch (input A18) or Rinse Arch Stop (input A24).
50	1	Rinse Arch Stop Counter	1 = Photoeye 2 = Bell Switch. Specifies if Rinse Arch Stop (input A24) is Photoeye (Value of 1) or Bellswitch (Value of 2).
51	2.0	Wash In Use Delay	Time before WIU resets after machine is parked
52	15.0	Tire Scrubber Purge Timer	Time Wheel Blaster Water Solenoid (output S2) opens to purge during freeze protection.
53	6.5	Travel Time after Jog Timer	Time Machine travels towards entrance end after completing rear jog.
54	25.0	Maximum Soap Time	Maximum time soap pumps (outputs R5, R39) will run during any given wash or chemical pass.
55	25.0	Maximum Wax Time	Maximum time Wax pump (output R6, R40) will run during any given wash or chemical pass.

REGISTER #	DEFAULT (SEC)	NAME	DESCRIPTION
56	5.0	Foamer Purge Timer	Time Foamer Air (outputs S11 & S13) will stay on to purge foamer after chemical pump shuts off.
57	100	Number of cycles wash packages are to run	Number of cycles wash packages are to run, Max limit is 99999.
58	6.0	Bug Spray Timer	Time Bug Spray pump (output R4) stays on.
59	10	Low on Pre-Soak Time	Time Low Pre-Soak Switch (input A35) must be deactivated before Low Pre-Soak Fault.
60		Not Used	
61	999.0	Mitter Down	Time Mitter Down Signal (output S4) is sent to lower Mitter.
62	3.0	Holding Tank High On Timer	Float switch for high-pressure pump (input A37) on delay.
63	2.0	Holding Tank High Off	Float switch for high-pressure pump (input A37) off delay.
64	300.0	Freeze Protection Verify Timer	Time temperature must remain below the set point before shutting down the wash and activating freeze protection.
65	2	Virtual/Physical Treadle	1 if Virtual 2 if Physical treadle
66	300.0	Door OK to Close	Time Exit & Entrance Door will close if no condition exists to open the doors or just on a timed basis.
67	0.0	Enter Light Delay	Time before enter light will come on after wash input is made
68	0.0	Not Used	Not Used
69	2.0	Exit Bell / Photoeye Counter	Specifies if Exit Switch (input A18) is Photoeye (Solenoid of 1) or Bellswitch (Solenoid of 2).
70	3.25	Front Slowdown	Time Machine Creep Speed (output S8) is activated after receiving signal from Front Arm Prox Switch (input B0).
71	0.5	Treadle De-bounce	Time Treadle (input A15) must be deactivated to signal end of wash or drive-off.

REGISTER #	DEFAULT (SEC)	NAME	DESCRIPTION
72	0.001	Front Limit Switch Time	(For older designs where prox switches were pointed down towards the floor) These delays prevented false prox switch activation when the proxes would pick up objects other than the floor plates.
73	0.001	Rear Limit Switch Time	(For older designs where prox switches were pointed down towards the floor) These delays prevented false prox switch activation when the proxes would pick up objects other than the floor plates.
74	5.0	Purge – Glass Washdown	Time Glass Wash Down solenoids (outputs R30-R33) remain open to purge during freeze protection.
75	0.0	Not Used	Not Used
76	2.0	Low Air Verify Time	Time Air Pressure Switch (input B4) must be deactivated before Low Air Fault.
77	2.0	Glass Wash Down Pause Timer	Time between activating each Glass Wash Down Solenoid (outputs R30-R33) during Glass Wash Down.
78	10.0	Glass Wash Down On Time	Time each Glass Wash Down Solenoid (outputs R30-R33) opens during Glass Wash Down.
79	120.0	Glass Washdown Verify Timer	Time Machine must sit idle after wash before activating Glass Wash Down sequence.
80	1.0	Treadle Buzzer	Time Treadle Buzzer (output R28) sounds when Treadle (input A15) is made.
81	30.0	Backup Bell Switch Timer	Time Back Up Light (output R9A) stays on if no Treadle (input A15) if activated.
82	0.1	Exit Bell / Photoeye On Delay	Time Exit Photoeye (input A18) must be blocked before activating.
83	0.1	Exit Bell / Photoeye Off Delay	Time Exit Photoeye (input A18) must be unblocked before de-activating.
84	3.0	Rinse Pipe Blowout	Time Rinse Arch Blow Out (output S29) activates after rinse cycle to purge rinse pipes.
85	1.0	Entrance Door Photoeye On Delay	Time Entrance Door Photoeye (input A7) must be blocked before activating.

REGISTER #	DEFAULT (SEC)	NAME	DESCRIPTION
86	1.0	Entrance Door Photoeye Off Delay	Time Entrance Door Photoeye (input A7) must be unblocked before de-activating.
87	10.0	Entrance Door Close Verify Timer	Time allowed for the Entrance Door to close during which Entrance Door Open (output R18) signal will be generated if Entrance Door Photoeye (input A7) is blocked.
88	0.0	Not Used	Not Used
89	1.0	Exit Door Photoeye On Delay	Time Exit Door Photoeye (input A6) must be blocked before activating.
90	1.0	Exit Door Photoeye Off Delay	Time Exit Door Photoeye (input A6) must be unblocked before de-activating.
91	10.0	Exit Door Close Verify Timer	Time allowed for the Exit Door to close during which Exit Door Open (output R20) signal will be generated if Exit Door Photoeye (input A6) is blocked.
92	10.0	Exit Door Close after Photoeye is re-made	Delay before Exit Door Close (output R19) signal is generated after Exit Door Photoeye (input A6) is re-made if broken during door closing.
93	10.0	Entrance Door Close after Photoeye is re-made	Delay before Entrance Door Close (output R17) signal is generated after Entrance Door Photoeye (input A7) is re-made if broken during door closing.
94	0.0	Not Used	Not Used
95	0.1	Pre-Soak #1 Photoeye On Delay Time	Time Pre-Soak Photoeye (input A22) must be blocked before activating eye.
96	0.1	Pre-Soak #1 Start Photoeye Off Delay Time	Time the Photoeye has to be unblocked before deactivating Pre-Soak #1.
97	1	Chemical Rinse Arch Stop On Delay Timer	Time Rinse Arch Stop Photoeye (input A24) must be blocked before activating eye.
98	0.1	Pre-Soak #2 Photoeye On Delay Timer	Time Pre-Soak #2 Start Input Photoeye (input A38) must be blocked before activating Pre-Soak #2.
99	0.1	Pre-Soak #2 Off Delay Time	Time Pre-Soak #2 Photoeye (input A38) has to be unblocked before deactivating Pre-Soak #2.

REGISTER #	DEFAULT (SEC)	NAME	DESCRIPTION
100	0.5	Chemical Rinse Arch Off Delay	Time the Photoeye has to be unblocked before deactivating Chemical Rinse Arch.
101	0.1	Pre-Soak #3 Photoeye On Delay	Time Pre-Soak #3 Photoeye (input A39) must be blocked before activating eye.
102	0.1	Pre-Soak #3 Off Delay Time	Time the Photoeye has to be unblocked before deactivating Pre-Soak #3.
103	600	Foamy Pre-Soak Auto Start Timer	Time interval between Pre-Soak Pump (output R43) start for automatic re-circulation.
104	0.5	Pre-Soak #4 Photoeye On Delay	Time Pre-Soak #4 Photoeye (input A40) must be blocked before activating eye.
105	0.1	Pre-Soak #4 Off Delay Time	Time the Photoeye has to be unblocked before deactivating Pre-Soak #4.
106	20	Foaming Pre-Soak Auto Run	Time Pre-Soak Pump (output R43) runs during automatic re-circulation.
107	0.1	Underbody Photoeye On Delay	Time Underbody Start Photoeye (input A20) must be blocked before activating eye.
108	0.1	Underbody Off Delay Timer	Time the Photoeye has to be unblocked before deactivating Underbody.
109	0.35	Pause Before Rinse/Chemical Pass	Time the Photoeye has to be unblocked before starting Rinse/Chemical Pass.
110	0.1	Drive By Wheel On Delay Time	Time Drive By Wheel Blaster Start Photoeye (input A21) must be blocked before activating eye.
111	0.1	Drive By Wheel Off Delay	Time the Photoeye has to be unblocked before deactivating Wheel Blaster.
112	0.1	Pre-Soak Stop Photoeye On Delay	Time Pre-Soak Stop Photoeye (input A23) must be blocked before activating eye.
113	0.5	Pre-Soak Stop Photoeye Off Delay	Time the Photoeye has to be blocked before deactivating Pre-Soak.
114	1	Gantry Entrance Photoeye On Delay Time	Time Entrance Gantry Photoeye (input B9) must be blocked before activating eye.

REGISTER #	DEFAULT (SEC)	NAME	DESCRIPTION
115	2.0	Gantry Entrance Photoeye Off Delay Time	Time Entrance Gantry Photoeye (input B9) must be unblocked before de-activating eye.
116	1.0	Gantry PE Reverse Travel Time	Time Gantry continues Reverse travel after Gantry Entrance Photoeye Off Delay (timer #115) is satisfied.
117	1.0	Gantry Exit Photoeye On Delay	Time Exit Gantry Photoeye (input B8) must be blocked before activating eye.
118	2.0	Gantry Exit Photoeye Off Delay	Time Exit Gantry Photoeye (input B8) must be unblocked before de-activating eye.
119	1.0	Gantry PE Forward Travel Time	Time Gantry continues Forward after Gantry Exit Photoeye Off Delay (timer #118) is satisfied.
120	7.0	Fwd High-pressure Creep Time	Time Creep Speed is activated during Forward Travel of High-pressure Wash to increase time on rear of vehicle.
121	8.0	Rev High-pressure Creep Timer	Time Creep Speed is activated during Reverse Travel of High-pressure Wash to increase time on front of vehicle.
122	20%	Creep Speed 0-100%	Speed Setting of gantry travel during front and rear slowdown expressed as a percentage of full speed.
123	60%	Parking Speed 0-100%	Speed Setting of gantry travel during parking (homing) expressed as a percentage of full speed.
124	10.0	Pre-Soak Arch 1 Purge	Time Pre-Soak #2 (output R46) remains open to purge during freeze protection.
125	10.0	Pre-Soak Arch 2 Purge	Time Pre-Soak #3 (output R47) remains open to purge during freeze protection.
126	10.0	Pre-Soak Arch 3 Purge	Time Pre-Soak #4 (output R48) remains open to purge during freeze protection.
127	10.0	Chemical Rinse Arch Purge Timer	Time Chemical Rinse Arch (output R49) remains open to purge during freeze protection.
128	10.0	Purge – High-pressure Fwd	Time Forward High-pressure Solenoid (output S26) remains open to purge during freeze protection.

REGISTER #	DEFAULT (SEC)	NAME	DESCRIPTION
129	10.0	Purge – High-pressure Rev	Time Rear High-pressure Solenoid (output S27) remains open to purge during freeze protection.
130	900	Foaming Pre-Soak Purge Delay	Time delay between Foamy Pre-Soak Chemical Pump activation (output R42) during Freeze Protection.
131	60	Foaming Pre-Soak Purge On Timer	Time Foamy Pre-Soak Chemical Pump activates (output R43) during Freeze Protection.
132	0.0	Not Used	Not Used
133	50%	Jog Speed Setpoint (0-100%)	Speed Setting of gantry travel during Manual Jog expressed as a percentage of full speed.
134	45.0	Travel Timeout 60 to 100% Speed	Travel Timeout for any pass programmed between 60 – 100% of full speed.
135	55.0	Travel Timeout 40 to 59% Speed	Travel Timeout for any pass programmed between 40 – 59% of full speed.
136	70.0	Travel Timeout 0 to 39% Speed	Travel Timeout for any pass programmed between 0 – 39% of full speed.
137	0.1	Blowout High-pressure Front Purge Timer	Freeze protection for front nozzles, ATF only.
138	0.1	Blowout High-pressure Rear Purge Timer	Freeze protection for rear nozzles, ATF only.
139	0.05	Blowout High-pressure Rocker Purge Timer	Freeze protection for rocker panel nozzles, ATF only.
140	0.05	Heat Exchanger Air Purge Timer	Freeze protection for heat exchanger, ATF only.

† Not ordered on this machine, or not available on 220 & 260 model machines.

Inputs - Main Control Panel (-DC)

A0 E-Stop	A15.....Treadle Switch
A1 Motor Starter Contact	A16.....Treadle Inhibit Photoeye
A2 Reset Switch	A17.....Back-Up Bell Switch
A3 Forward Jog	A18.....Exit Bell Switch/Photoeye
A4 Reverse Jog	A19Entrance Bell Switch
A5 Automatic Door Thermostat	A20Under Body Wash Start Input
A6 Exit Door Photoeye (Required for Automatic Doors)	A21Drive By Tire/Wheel Blaster Start Input
A7 Entrance Door Photoeye (Required for Automatic Doors)	A22.....Presoak #1 Start Photoeye
A8 Not Used	A23.....Presoak Stop Photoeye
A9 Not Used	A24.....Photoeye/Bellswitch for Rinse Arch Stop
A10 Not Used	A25.....Car Dealer Auto/Start
A11 Not Used	A26.....Wash #1
A12 Not Used	A27.....Wash #2
A13 Not Used	A28.....Wash #3
A14 Freeze Protection Thermostat	A29.....Wash #4

Inputs - Gantry Control Panel (-DC)

B0 Front Arm In Prox Switch (Exit End)	
B1 Rear Arm In Prox Switch (Entrance End)	B8.....Photoeye, Rear Position (Entrance End) (Not Ordered)
B2 Front Travel Prox Switch (Exit End)	B9.....Photoeye, Front Position (Exit End) (Not Ordered)
B3 Rear Travel Prox Switch (Entrance End)	B10.....Spare
B4 Low Air Pressure Switch	B11.....Spare
B5 Hyd Oil Overtemp Switch	
B6 Hyd Heater Thermostat Switch	
B7 Hyd Oil level Switch	

Outputs - Main Control Panel (24VDC & 115 VAC)

R0A ... Inside Enter Light	R15A ..Hydraulic Tank Heater
R1A ... Stop Light	R16.....Freeze Protection Manifold
R2A ... Exit Light & Wash Counter	R17.....Entrance Door Close
R3..... CTA Pump	R18.....Entrance Door Open
R4..... Bug Sprayer Pump	R19.....Exit Door Close
R5..... Soap Pump	R20.....Exit Door Open
R6..... Wax Pump	R21.....Wash Water Source
R7..... Car Wash In Use Signal	R22.....#1 Presoak Arch
R8..... Fault Light	R23.....Underbody Wash Water Solenoid
R9A ... Back Up Light	R24.....External Fresh Water Rinse Solenoid
R10.... #1 "A" Blower Motor Starter	R25.....Fresh Water Rinse Pump
R11.... #2 "A" Blower Motor Starter	R26.....Spot Free Rinse Pump
R12.... #3 "A" Blower Motor Starter	R27.....External Spot Free Rinse Solenoid
R13.... High-pressure Pump Starter	R28.....Treadle Buzzer
R14.... Hydraulic Pump Motor Starter	

Outputs - Gantry Control Panel (24 VDC & 115 VAC)

- S0 Hydraulic Solenoid Forward Wheel Drive
- S1 Hydraulic Solenoid Reverse Wheel Drive
- S2 Wheel/Rocker Panel Water Solenoid
- S3 Final Rinse Water Solenoid
- S4 Mitter Down Solenoid
- S5 Driver Side Rear Jog Solenoid
- S6 Passenger Side Rear Jog Solenoid
- S7 Side Brush Arms In Solenoid
- S8 Creep Speed Solenoid
- S9 Drive Stop Solenoid
- S10 Machine Wash Water Solenoid
- S11 Soap Foamer Air Solenoid
- S12 Driver Side Tag Safe Solenoid
- S13 Passenger Side Tag Safe Solenoid
- S14 Front High-pressure Solenoid
- S15 Front Arm Retract During Rear Jog

Table 8.3 – Inputs: Main Control Panel (-DC)

Terminal Number	I/O Point	Name	Normal Status	Description
A0	a.0	E-Stop	N/C	Emergency Stop Switch(s) kills the input to the PLC and removes power from ES1 relay, which will kill all outputs generating a fatal E-Stop Fault (fault #999). Machine cannot restart until E-Stop Switch is released and Machine is reset.
A1	a.1	Motor Starter Contact	N/O	Auxiliary Contact on Main Motor Starter generates this input. PLC must see input within 1 second of Motor Starter Output (output R14) or Motor Start Fault (fatal fault #996) is generated (usually indicating tripped overload). Machine must be reset to start.
A2	a.2	Reset Switch	N/O	Input to reset machine after Fatal Fault conditions.
A3	a.3	Forward Jog	N/O	Input from jog switch activates Hydraulic Motor Starter (output R14) and Hydraulic Drive Forward (output S0).
A4	a.4	Reverse Jog	N/O	Input from jog switch activates Hydraulic Motor Starter (output R14) and Hydraulic Drive Reverse (output S1).
A5	a.5	Automatic Door Thermostat	N/O	Input from Automatic Door Thermostat starts Low Temp Verify Timer (Par #25), which must time out before Automatic Doors Activate.
A6	a.6	Exit Door Photoeye (Required for Automatic Doors)	N/O	Input from Exit Door Photoeye must be seen before Exit Door will close.

Terminal Number	I/O Point	Name	Normal Status	Description
A7	a.7	Entrance Door Photoeye	N/C	Input from Entrance Door Photoeye must be seen before Entrance Door will close.
A8-A13	b.0-	Not Used		
A14	a.0	Freeze Protection Thermostat	N/O	Input from Freeze Protection Thermostat starts Freeze Options On\Off Timer (Par #64), which must time out to start freeze protection.
A15	a.1	Treadle Switch	N/O	Input from treadle switch stops all pre-wash functions, activates output for treadle buzzer (output R28), stop light (output R1A), and starts Treadle Timer (Par #3).
A16	a.2	Treadle Inhibit Photoeye	N/O	Photoeye locks out treadle switch input to prevent back wheel from starting the car wash.
A17	a.3	Back-Up Bell Switch	N/O	Input from bell switch to turn on backup light (R9A).
A18	a.4	Exit Door Bell Switch/Photoeye	N/C	Input from bell switch or Photoeye starts timers for Exit Door Close Delay (timer #35, output R19) and Rinse / Blower Shutoff (timer #37; rinse outputs R24, R25, R26, R27; & blower outputs R10, R11, & R12).
A19	a.5	Entrance Bell Switch	N/O	Input from Entrance Bell Switch generates Entrance Door Up signal (output R18) and activates CTA pump (output R3, timer #2).

Terminal Number	I/O Point	Name	Normal Status	Description
A20	a.6	Underbody Wash Start Input	N/O	Input from Underbody Start Photoeye activates the Underbody (output R23) and activates Underbody Timer (Par #19), which will stop the Underbody when it expires.
A21	a.7	Drive By Tire/Wheel Blaster Start Input	N/O	Input from Drive By Wheel Blaster Bellswitch/Photoeye activates the Drive By Wheel Blaster (outputs R13, S2) and activates Drive By Wheel Blaster Timer #45, which will stop the Wheel Blaster when it expires.
A22	b.0	Pre-Soak Start Photoeye	N/O	Input from Pre-Soak Start Photoeye activates #1 Pre-Soak (output R22) and starts the Pre-Soak Timer (Par #18) which will stop the #1 Pre-Soak when it expires.
A23	b.1	Pre-Soak Stop Photoeye	N/O	Input from Pre-Soak Stop Photoeye will stop all Pre-Soak outputs (outputs R22 & R23).
A24	b.2	Rinse Arch Stop Photoeye/Bellswitch	N/O	Input from Rinse Arch Stop Photoeye or bellswitch stops all rinse arch outputs (outputs R24, R25, R26, R27, & R38)
A25	b.3	Car Dealer Auto/Start	N/O	Input from Auto/Dealer Switch allows automatic start of wash when Treadle input (A15) is made.
A26	b.4	Wash #1	N/O	Input from Entry System for Wash #1. PLC will use the last Wash # seen prior to treadle switch input (A15).

Terminal Number	I/O Point	Name	Normal Status	Description
A27	b.5	Wash #2	N/O	Input from Entry System for Wash #2. PLC will use the last Wash # seen prior to treadle switch input (A15).
A28	b.6	Wash #3	N/O	Input from Entry System for Wash #3. PLC will use the last Wash # seen prior to treadle switch input (A15).
A29	b.7	Wash #4	N/O	Input from Entry System for Wash #4. PLC will use the last Wash # seen prior to treadle switch input (A15).

Table 8.4 – Inputs: Gantry Junction Box (-DC)

Terminal Number	I/O Point	Name	Normal Status	Description
B0	11	Front Arm In Prox Switch	N/O	Input from Front Arm Prox Switch starts Front Slow Down Timer (Par #70) and slows machine until timer expires.
B1	21	Rear Arm In Prox Switch	N/O	Input from Rear Arm Prox Switch starts rear jog sequence.
B2	12	Front Travel Prox Switch	N/O	Input from Front Travel Prox Switch stops forward carriage travel (output S0) and starts Hydraulic Pause Timer (Par #4).
B3	22	Rear Travel Prox Switch	N/O	Input from Rear Travel Prox Switch stops reverse carriage travel (output S1) and starts Hydraulic Pause Timer (Par #4).
B4	13	Low Air Pressure Switch	N/C	Loss of input from Low Air Pressure Switch causes a fatal fault (fault #997). The machine must be reset before restarting.
B5	23	Hydraulic Oil Overtemp Switch	N/C	Loss of input from Hydraulic Oil Overtemp Switch causes a fatal fault (fault #998). The machine must be reset before restarting.
B6	14	Hydraulic Heater Thermostat Switch	N/O	Input from Hydraulic Heater Thermostat Switch turns on Hydraulic Heater Output (output R15). †
B7	24	Hydraulic Oil Level Switch	N/C	Loss of input from Hydraulic Oil Level Switch causes a fatal fault (fault #995). The machine must be reset before restarting.
B8	15	Not Used - Jumper to DC-		
B9	25	Not Used - Jumper to DC-		

Terminal Number	I/O Point	Name	Normal Status	Description
B10-11	16,26	Not Used		

Table 8.5 – Outputs: Main Control Panel (24VDC & 115vac)

Terminal Number	I/O Point	Name	Description
R0A	a.0	Inside Enter Light	Green Light activated by any Wash Input. Extinguished by Treadle Switch (input A15), Backup Bell Switch (input A17), or Low Temp Verify timer (Par #25).
R1A	a.1	Stop Light	Red Light activated by Treadle Input (input A15). Extinguished if Treadle Input is lost or at completion of Wash.
R2A	a.2	Exit Light	Comes on at completion of Wash and stays on until the Exit Light Timer (Par #16) expires.
R3	a.3	CTA Pump	Activated by Entrance Bell Switch (input A19) and controlled by the CTA Timer (Par #2). Deactivated by Treadle Switch (input A15).
R4	a.4	Bug Sprayer Pump	Activated by the Wash Start and controlled by the Bug Spray Timer (Par #58).
R5	b.5	Soap Pump	Works in tandem with Foamer Soap Solenoid (output S12) and Water Manifold Soap Solenoid (output S16). If Polyflex cloth is used, the Soap Pump and Water Manifold Soap Solenoid will be energized anytime the side brushes engage the vehicle.
R6	b.6	Wax Pump	Chemical Pump for Wax.
R7	b.7	Car Wash In Use Signal	Output to Entry System. Activated by Wash Start and deactivated when exit light goes out.
R8	b.0	Fault Light	Comes on or flashes during any Fatal Fault condition.
R9A	b.1	Back Up Light	Activated by the Backup Bell Switch (input A17) before Wash starts.

Terminal Number	I/O Point	Name	Description
R10	a.0	#1 "A" Blower Motor Starter	Starts after the Blower Start Delay timer (Par #42) expires if programmed in wash. Stays on until Blower On Timer (Par #23) expires or until Rinse/Blower Shutoff Timer (Par #37) expires.
R11	a.1	#2 "A" Blower Motor Starter	Starts after the Blower #2 Delay timer (Par #10) expires if programmed in wash. Stays on until Blower On Timer (Par #23) expires or until Rinse/Blower Shutoff Timer (Par #37) expires.
R12	a.2	#3 "A" Blower Motor Starter	Starts after the Blower #3 Delay timer (Par #11) expires if programmed in wash. Stays on until Blower On Timer (Par #23) expires or until Rinse/Blower Shutoff Timer (Par #37) expires.
R13	a.3	High-pressure Pump Starter	Works in tandem with the High-pressure Forward Solenoid (output S26), the High-pressure Reverse Solenoid (output S27 †), or the Wheel Blaster Water Solenoid (output S2).
R14	a.4	Hydraulic Motor Starter	Starts Hydraulic Motor and is required with all hydraulic related outputs.
R15	a.5	Hydraulic Heater Contactor	Output energizes coil on Hydraulic Heater Relay and is controlled by Hydraulic Heater Thermostat Switch (input B6). †
R16	a.6	Freeze Protection Manifold	Activates N/O Water Solenoids to shutoff water flow and N/C Air Solenoids to purge water lines.
R17	a.7	Entrance Door Close	Energized by Wash Start if in Automatic Door mode. Must have Entrance Door Photoeye input (input A7) to energize.
R18	b.0	Entrance Door Open	Energized by any Wash Input, entrance bell switch (input A19) or if Entrance Door Photoeye input (input A7) is lost.
R19	b.1	Exit Door Close	Energized after Exit Door Close Delay Timer Expires (Par #35) if in Automatic Door mode. Must have Exit Door Photoeye input (input A6) to energize.

Terminal Number	I/O Point	Name	Description
R20	b.2	Exit Door Open	Energized at completion of wash, if treadle Switch input (input A15) is lost during wash, by exit bell switch (input A18), or if Exit Door Photoeye input (input A6) is lost during Exit Door Down Verify Timer (Par #91).
R21	b.3	Machine Wash Water Source	Works in tandem with either the Machine Wash Water Solenoid (output S10) or the Underbody Wash Solenoid (output R23)
R22	b.3	#1 Pre-Soak Arch	Started by Pre-Soak Start Photoeye (input A22). Stopped by Pre-Soak Stop Bellswitch/Photoeye (input A23), Treadle Switch (input A15), or when #1 Pre-Soak Timer (Par #18) expires.
R23	b.5	Under Body Wash Water Solenoid	Activated by the Underbody Start Bellswitch (input A20). Deactivated by the Treadle Switch (input A15), the Pre-Soak Stop Bellswitch\Photoeye (input A23), or the Underbody Timer (Par #19).
R24	b.6	External Fresh Water Rinse Solenoid	Works in tandem with Fresh Water Rinse Pump (output R25). Activated after Treadle Input (input A15) is deactivated and controlled by the Rinse Arch Timer (Par #20) or by the Rinse \ Dry shutoff timer (Par #37). If short bay option is chosen, output is activated at completion of wash.
R25	b.7	Fresh Water Rinse Pump	Works in tandem with either the Gantry Final Rinse Water Solenoid (output S3) or the External Fresh Water Rinse Solenoid (output R24).
R26	a.0	Spot Free Rinse Pump	Works in tandem with either the Gantry Spot Free Final Rinse Solenoid (output S28 †) or the External Spot Free Rinse Solenoid (output R27).
R27	a.1	External Spot Free Rinse Solenoid	Works in tandem with Spot Free Rinse Pump (output R26). Activated after Treadle Input (input A15) is deactivated and controlled by the Rinse Arch Timer (Par #20) or by the Rinse \ Dry shutoff timer (Par #37). If short bay option is chosen, output is activated at completion of wash.

Terminal Number	I/O Point	Name	Description
R28	a.2	Treadle Buzzer	Activated by the Treadle Switch input (input A15) and controlled by the Treadle Buzzer Timer (Par #80).

† Optional or not on this machine

Table 8.6 – Outputs: Gantry Junction Box (24VDC & 115 VAC)

Terminal Number	I/O Point	Name	Description
S0	13	Hydraulic Solenoid Forward Wheel Drive	Activated to move carriage Forward. Requires Hydraulic Motor Starter Output (output R14). CR582
S1	23	Hydraulic Solenoid Reverse Wheel Drive	Activated to move carriage in Reverse. Requires Hydraulic Motor Starter Output (output R14). CR585
S2	16	Wheel Blaster Solenoid	Works in tandem with the High-pressure Pump Starter (output R13) and energized for Drive By Wheel Blaster (input A21) or any pass Wheel Blaster is programmed. Cannot be programmed same pass with HP Wash.
S3	26	Spot Free Final Rinse Solenoid	Works in tandem with Spot Free Rinse Pump (output R26) during a Gantry Rinse Pass.
S4	13	Mitter Down	Energized prior to any pass including a friction wash. Controlled by the Mitter Down Timer (Par #61). Requires Hydraulic Motor Starter Output (output R14)
S5	23	Driver Side Jog Solenoid	Energized during the Rear Jog. Controlled by the Driver Side Rear Arm Retract Timer (Par #14).
S6	16	Passenger Side Jog Solenoid	Energized during the Rear Jog. Controlled by the Passenger Side Rear Arm Retract Timer (Par #13).
S7	26	Side Brush In Air	Activated during any Friction Wash Pass
S8	13	Creep Speed Solenoid	As the front side brushes wrap around the vehicle, the front arm proximity switch is activated to slow the machine to creep speed to allow additional time cleaning the front grill and headlights.

Terminal Number	I/O Point	Name	Description
S9	23	Drive Stop Solenoid	Allows travel of the gantry in forward or reverse to be stopped without removing the forward/reverse output. This allows the brushes to rotate while stopped.
S10	16	Machine Wash Water Solenoid	Works in tandem with Wash Water Source Pump (output R21) and is activated during any Friction Wash Pass or if programmed on Rinse\Chemical Pass.
S11	26	Foamer Air Solenoid	Energized in tandem with Soap Pump output (output R5) if Foamy Soap is programmed.
S12	13	Driver Side Tag Safe Solenoid	Optional solenoid used with tag-safe function to partially open the front driver's side arm to prevent damage to the vehicle's front tag during rear travel. Also used during the front jog process.
S13	23	Passenger Side Tag Safe Solenoid	Optional solenoid used with tag-safe function to partially open the front passenger's side arm to prevent damage to the vehicle's front tag during rear travel. Also used during the front jog process.
S14	16	Front High-pressure Solenoid	Energizes 2 X 3 Turbo Nozzles mounted on front arms to enhance cleaning of windows, mirrors and front grill.
S15	26	Front Arm Retract Solenoid	Output to retract front arms from vehicle during rear jog process to prevent damage to side mirrors.
S16 – S35		Not Used	†

† Not used on this machine.

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Fig 9-1 Layout Main Panel Backplane Devices

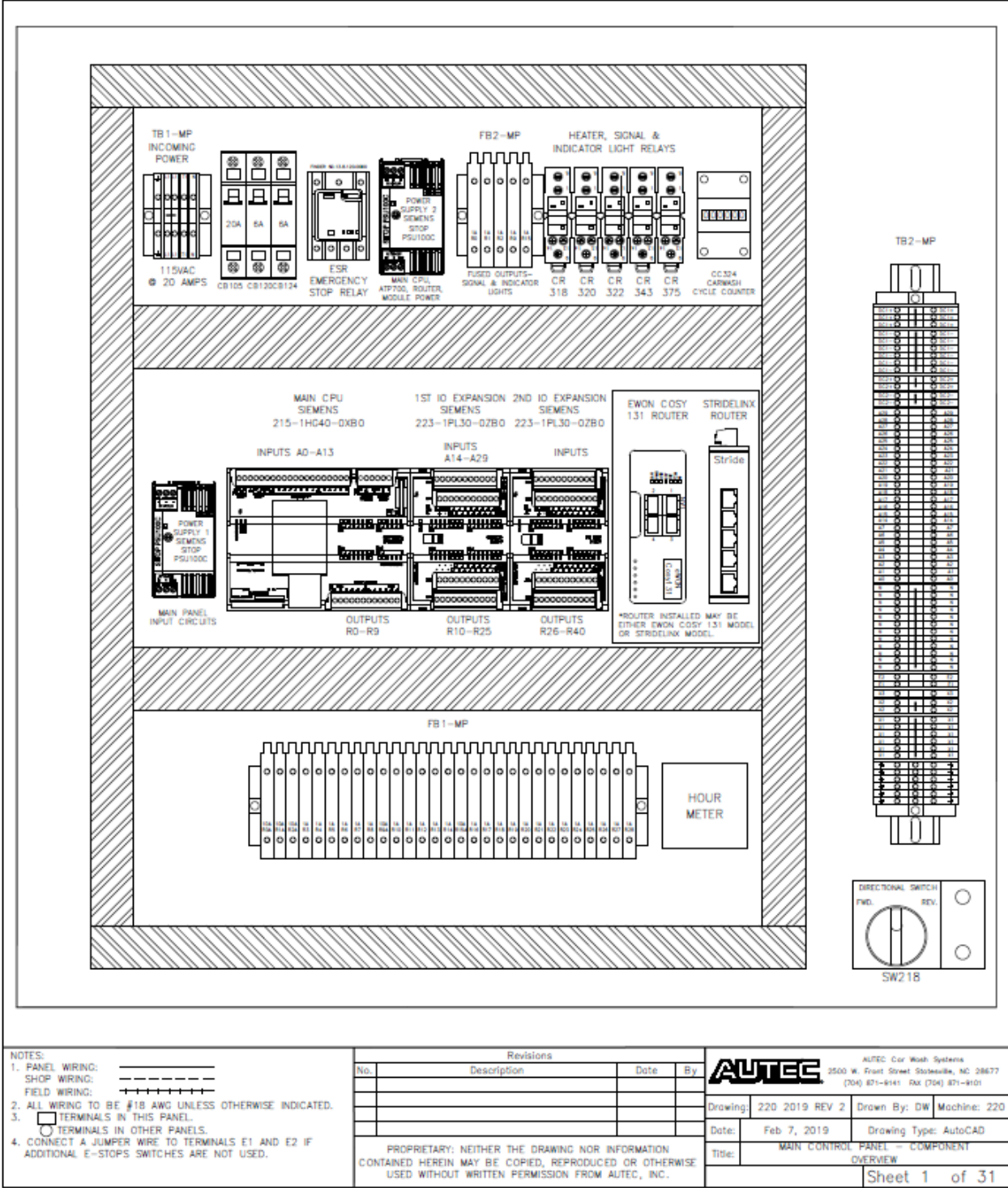


Fig 9-2 Main Control Panel – Detail A

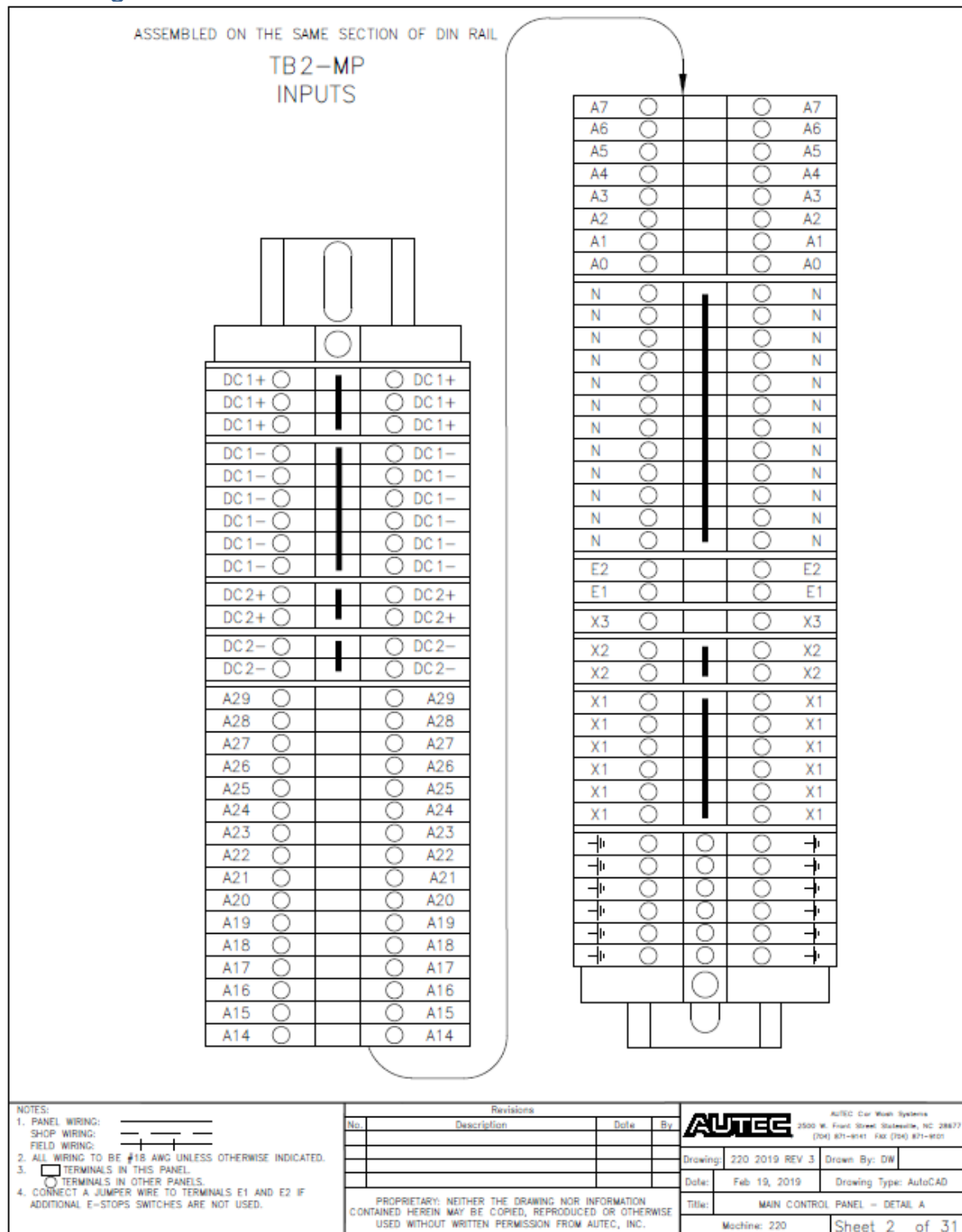


Fig 9-3 Main Control Panel – Detail B

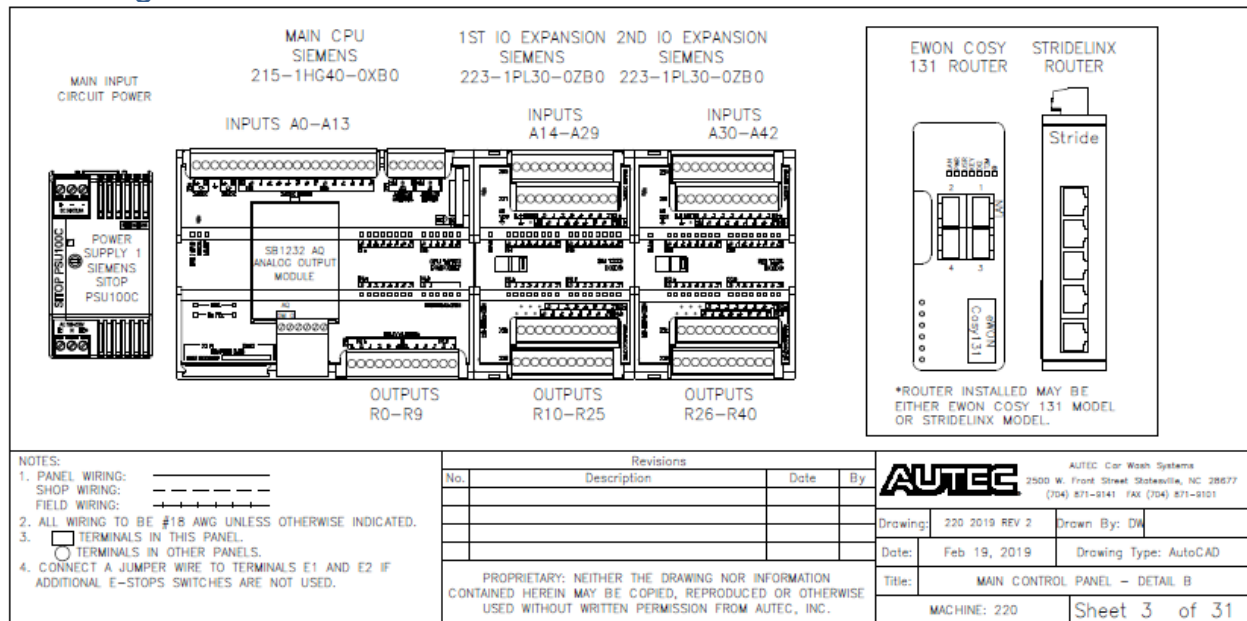


Fig 9-4 Main Control Panel – Detail C

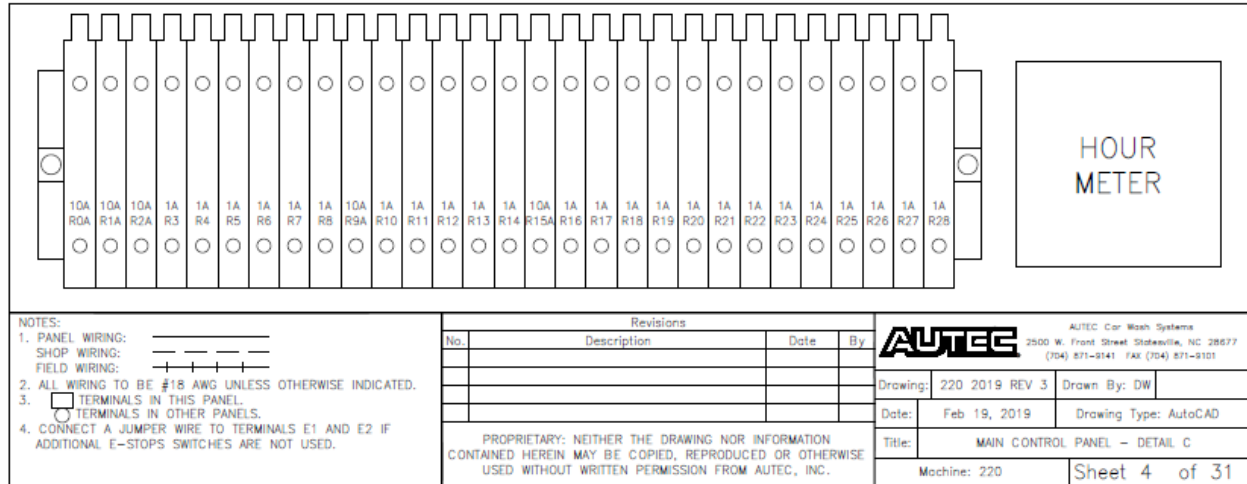


Fig 9-5 Main Control Panel – AC & DC Power, Emergency Stop

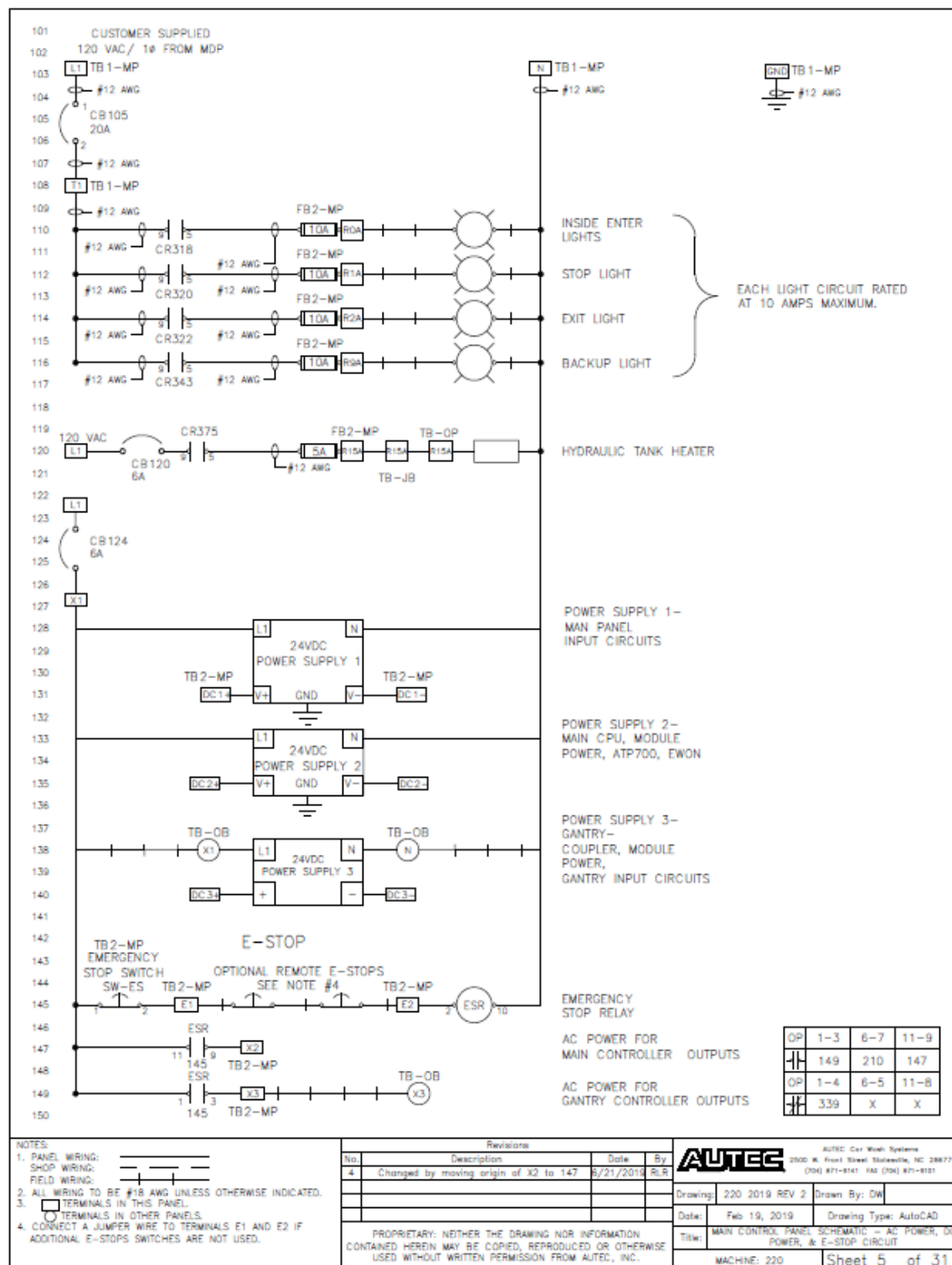


Fig 9-6 Main Control Panel – Photoeyes

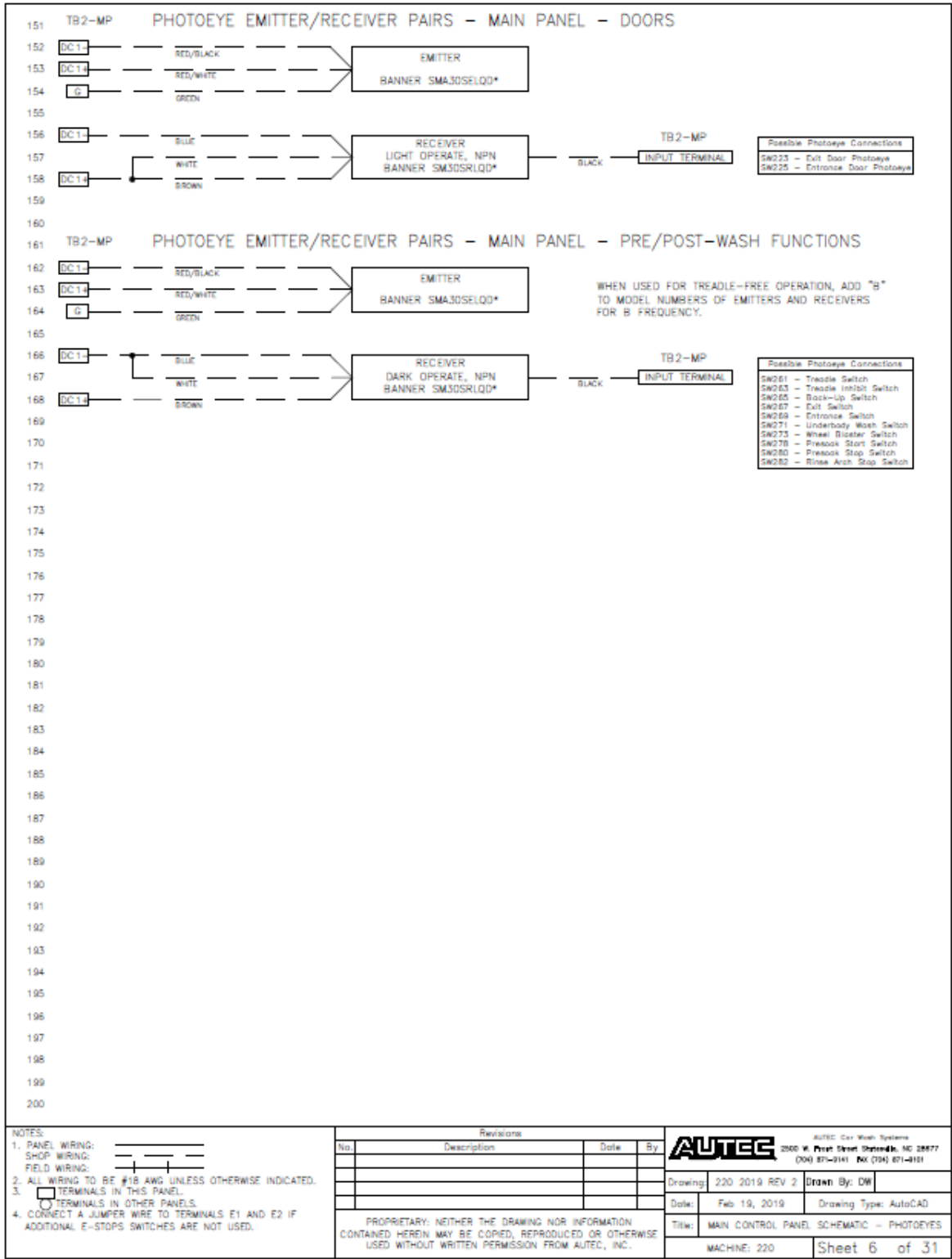


Fig 9-7 Main Control Panel – PLC Main Inputs

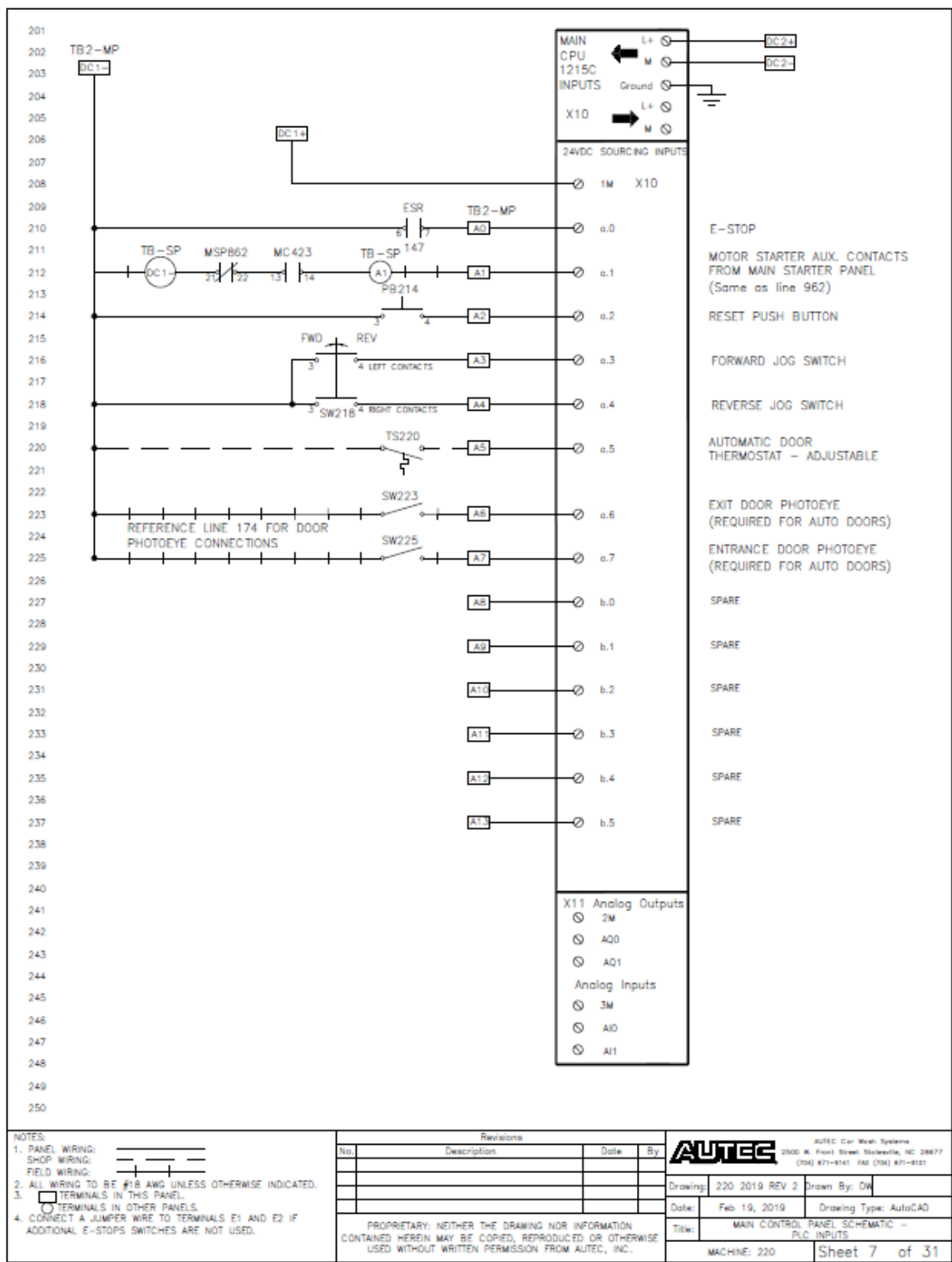


Fig 9-8 Main Control Panel – PLC Module 1 Inputs

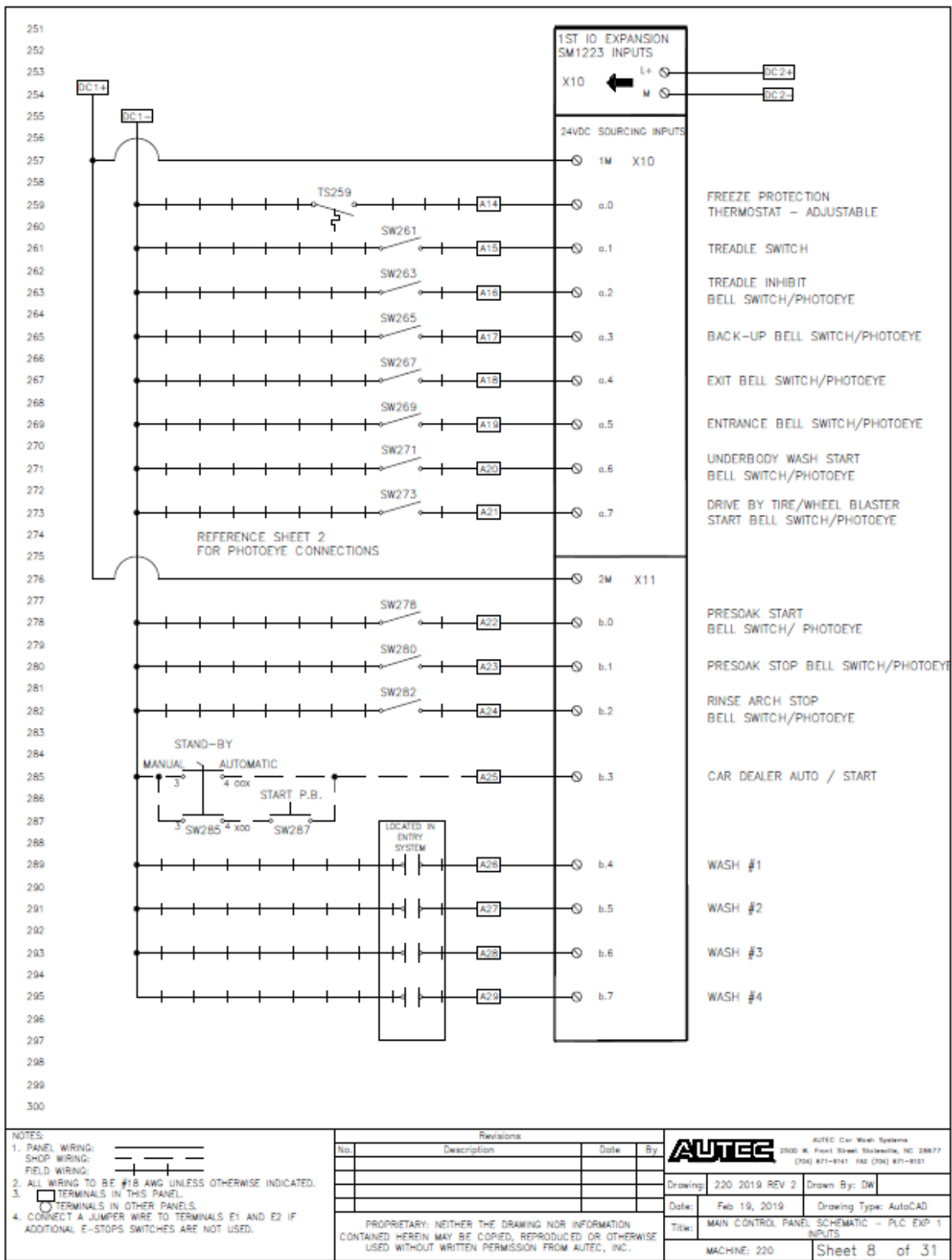


Fig 9-9 Main Control Panel – PLC Main Outputs

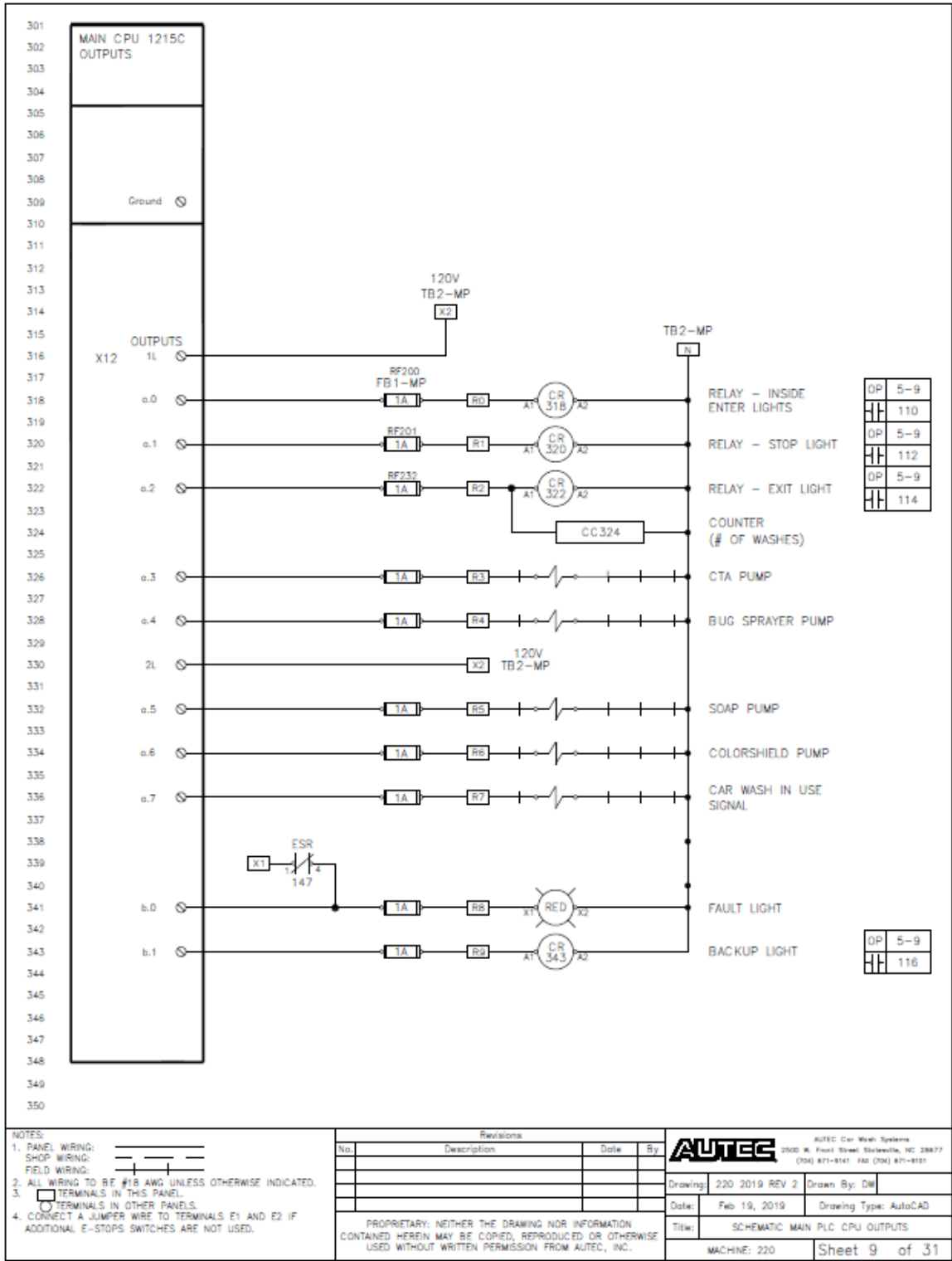


Fig 9-10 Main Control Panel – PLC Module 1 Outputs

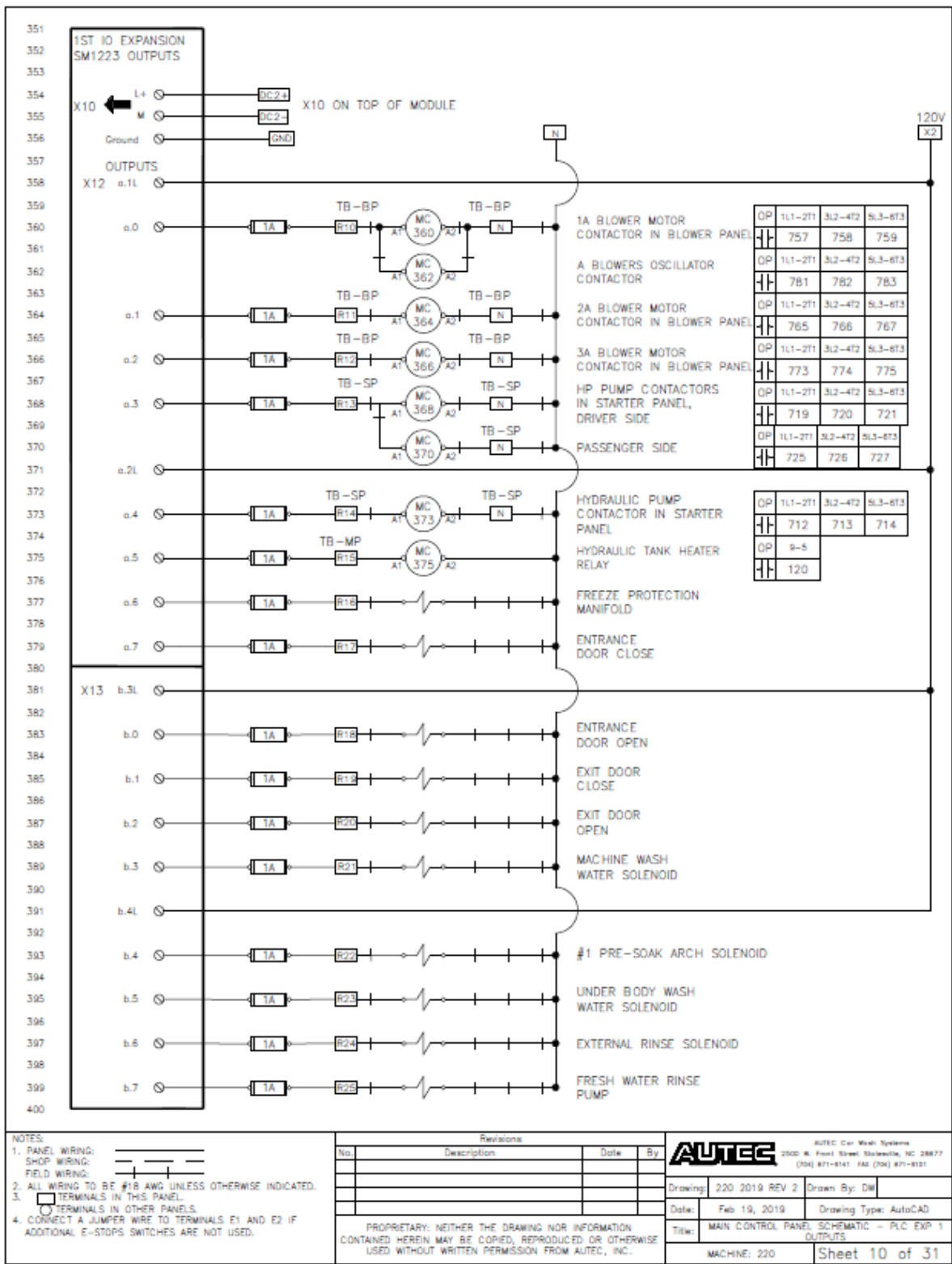


Fig 9-11 Main Control Panel – PLC Module 2 Outputs

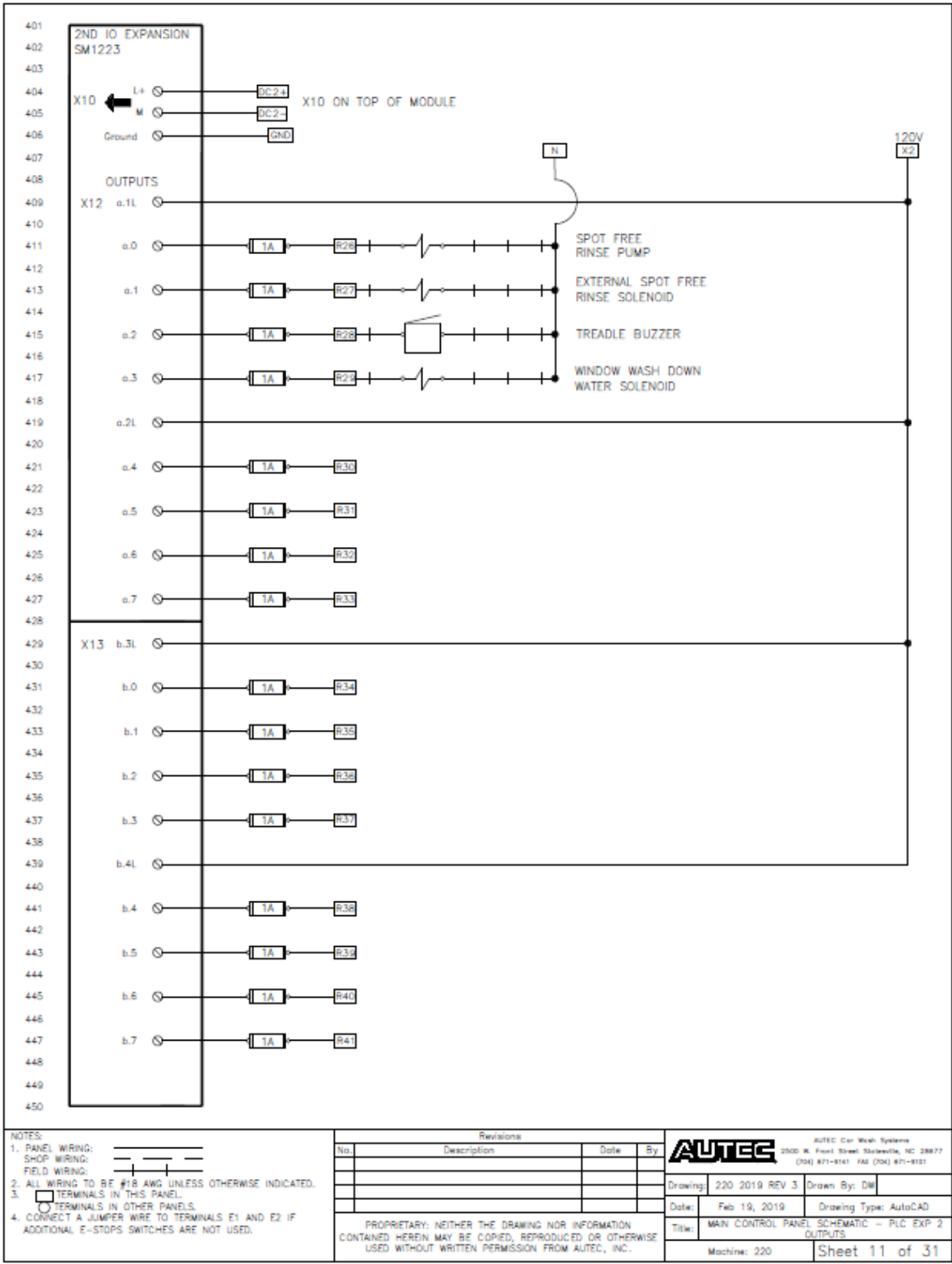


Fig 9-12 Ethernet Communications Diagram

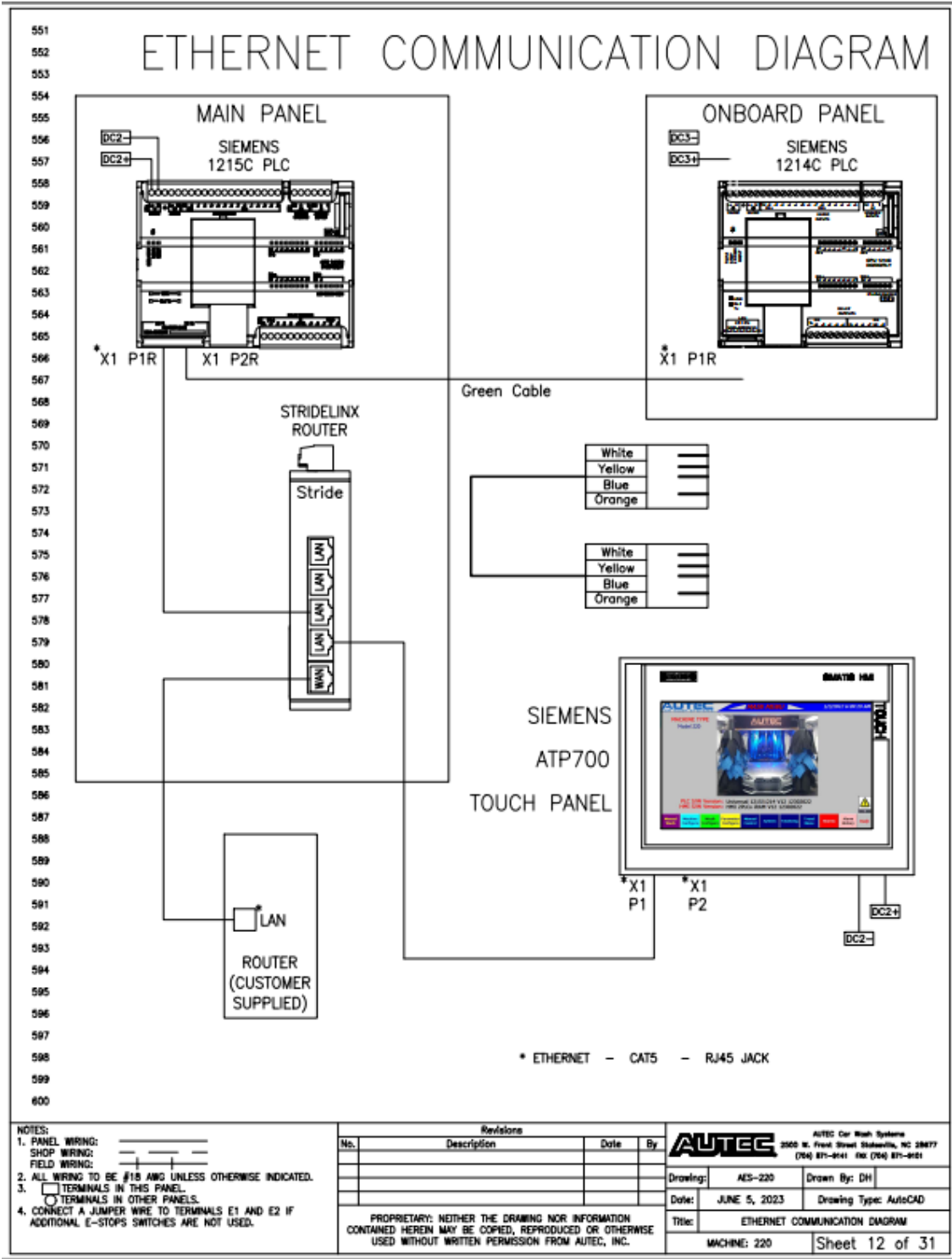


Fig 9-13 Gantry Control Panel – Component Details

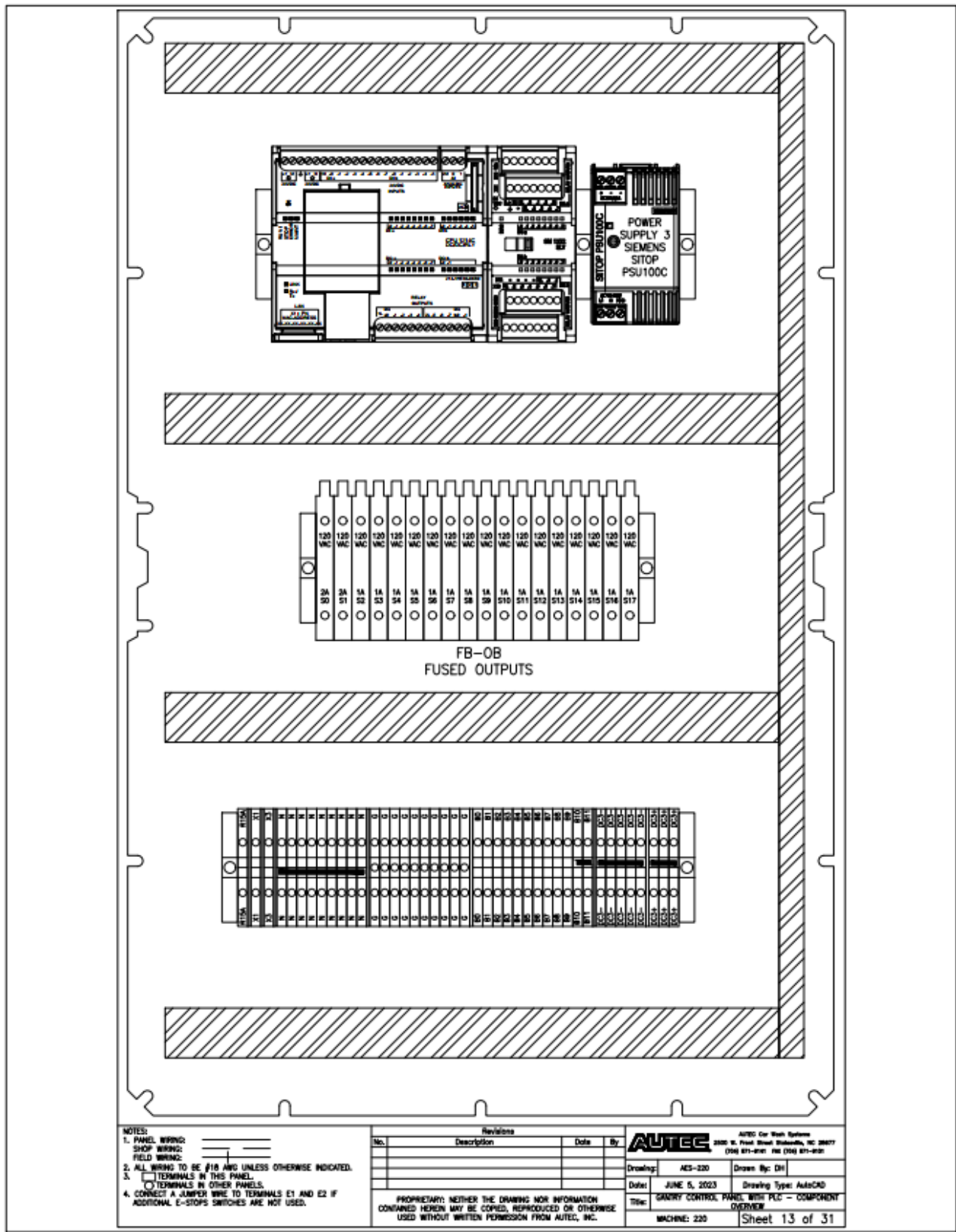


Fig 9-14 Gantry Control Panel –Detail A

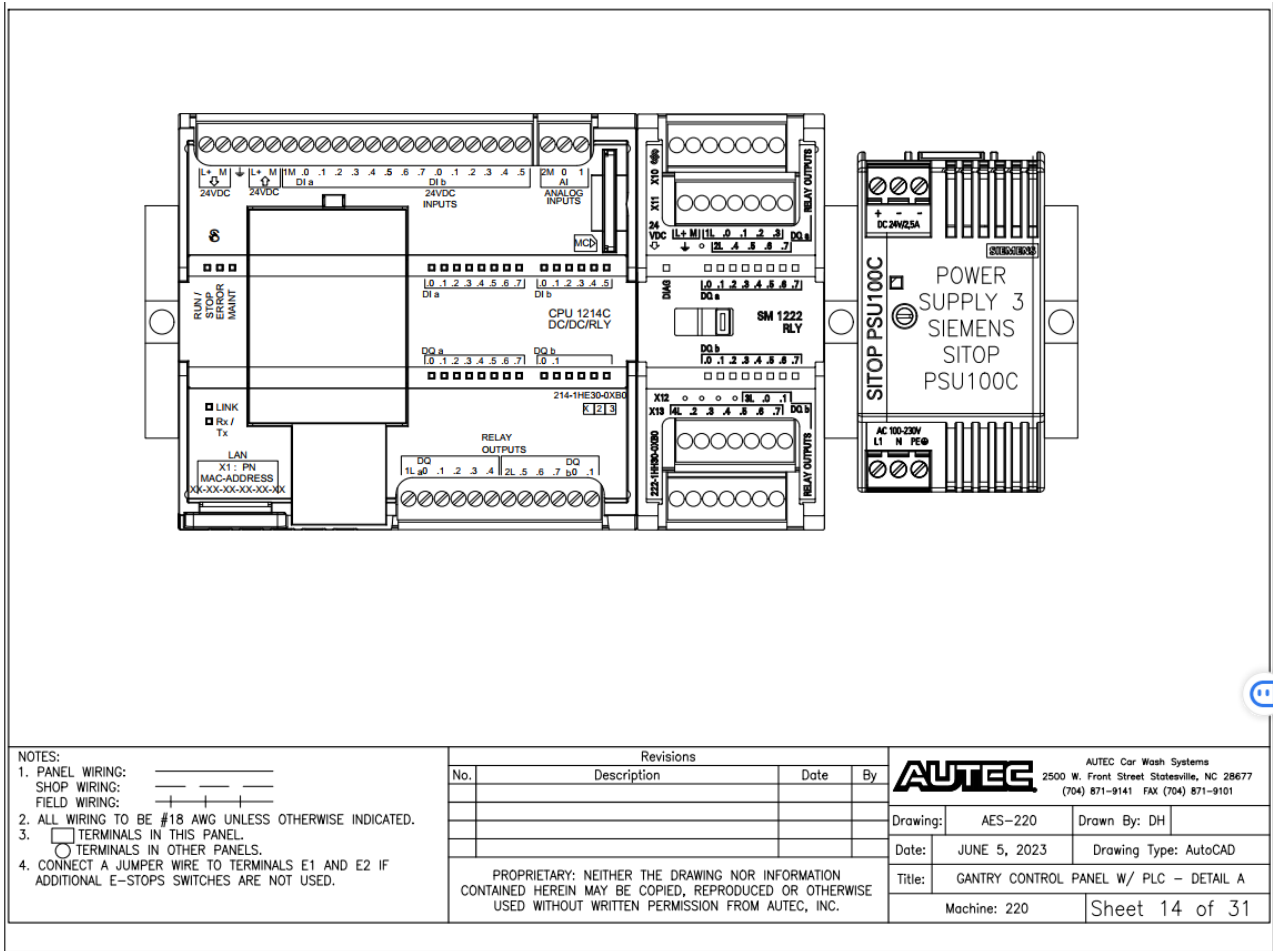


Fig 9-15 Gantry Control Panel – Inputs

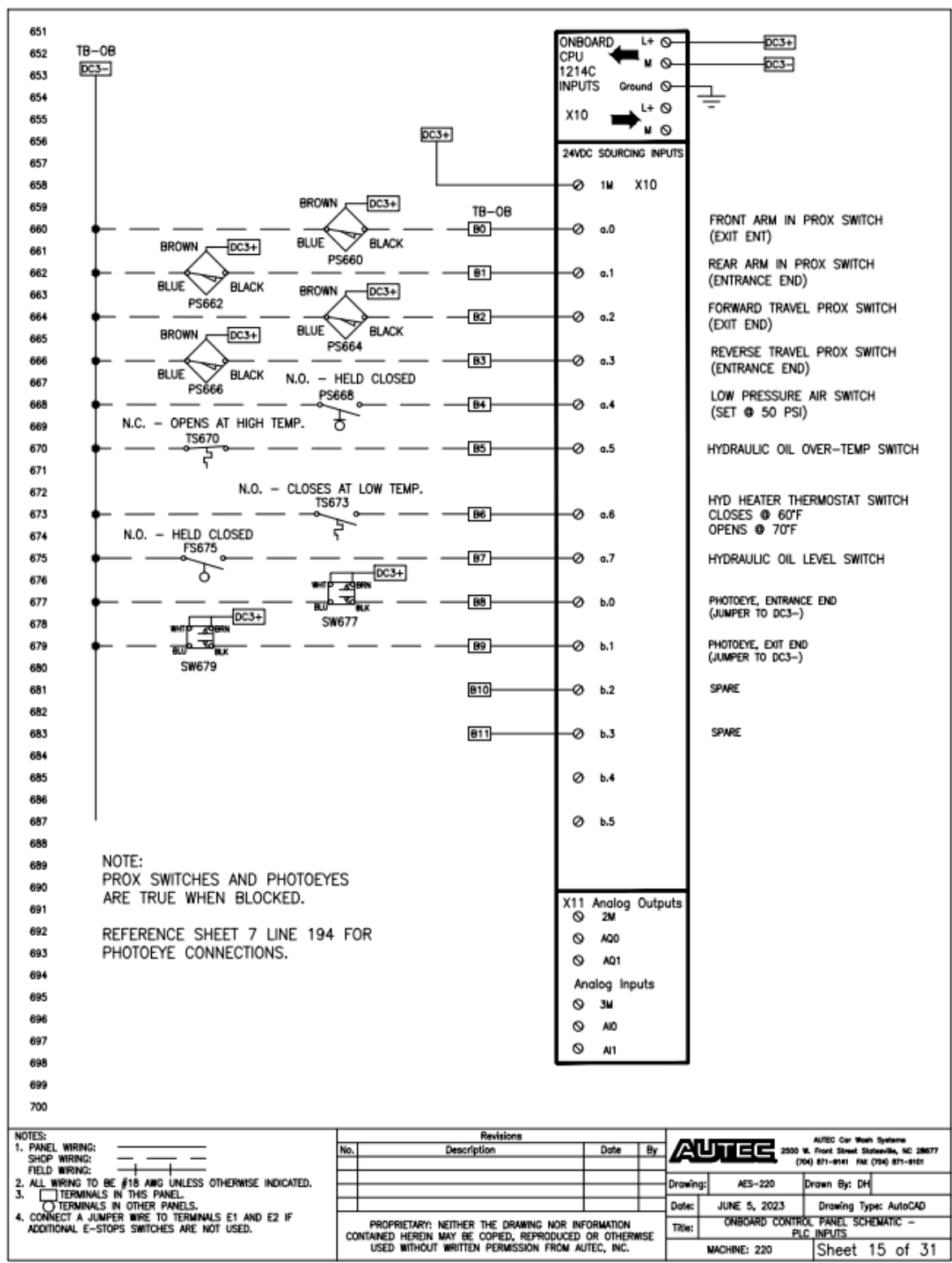


Fig 9-16 Gantry Control Panel –Outputs #1

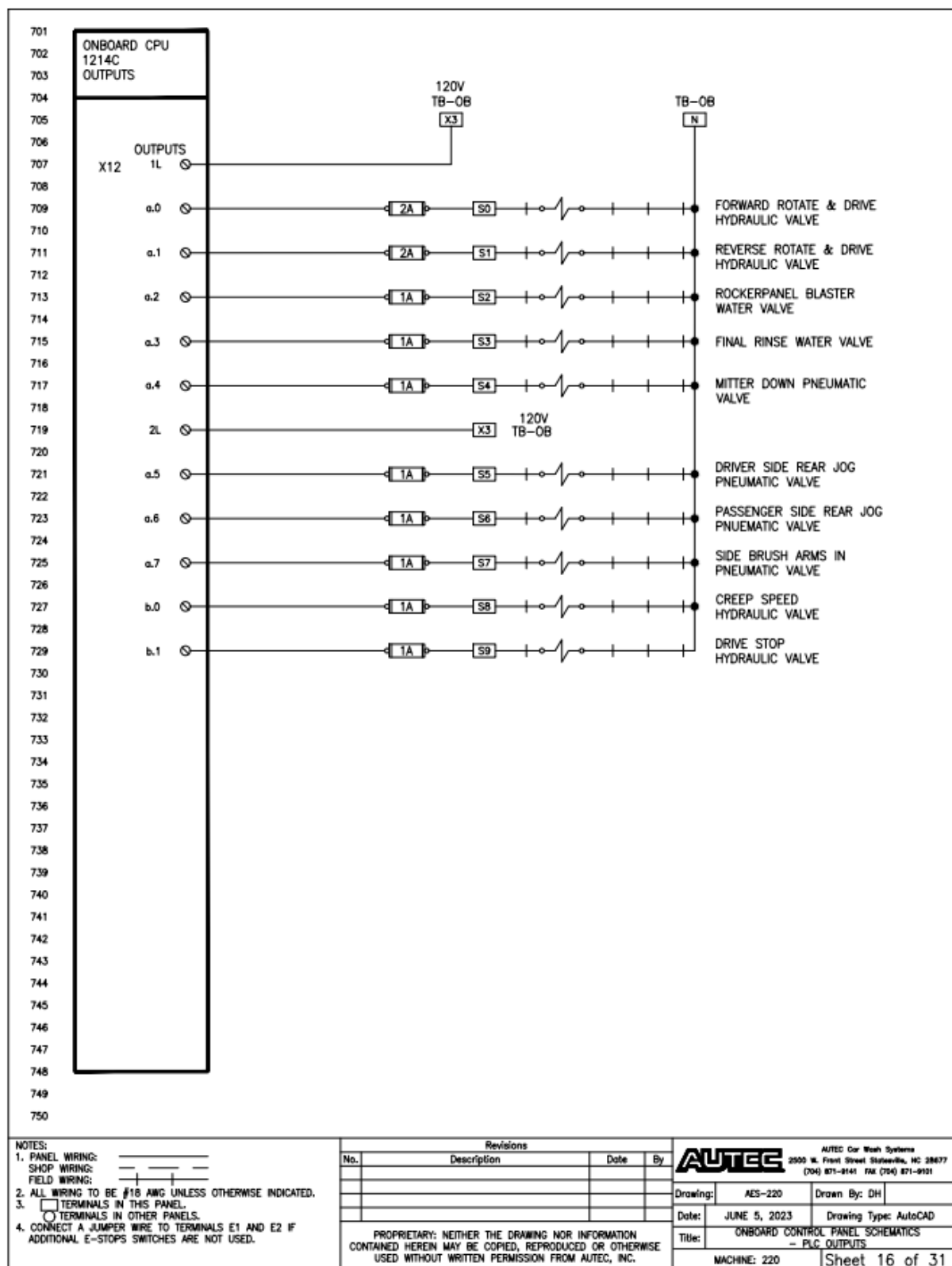


Fig 9-17 Gantry Control Panel – Outputs #2

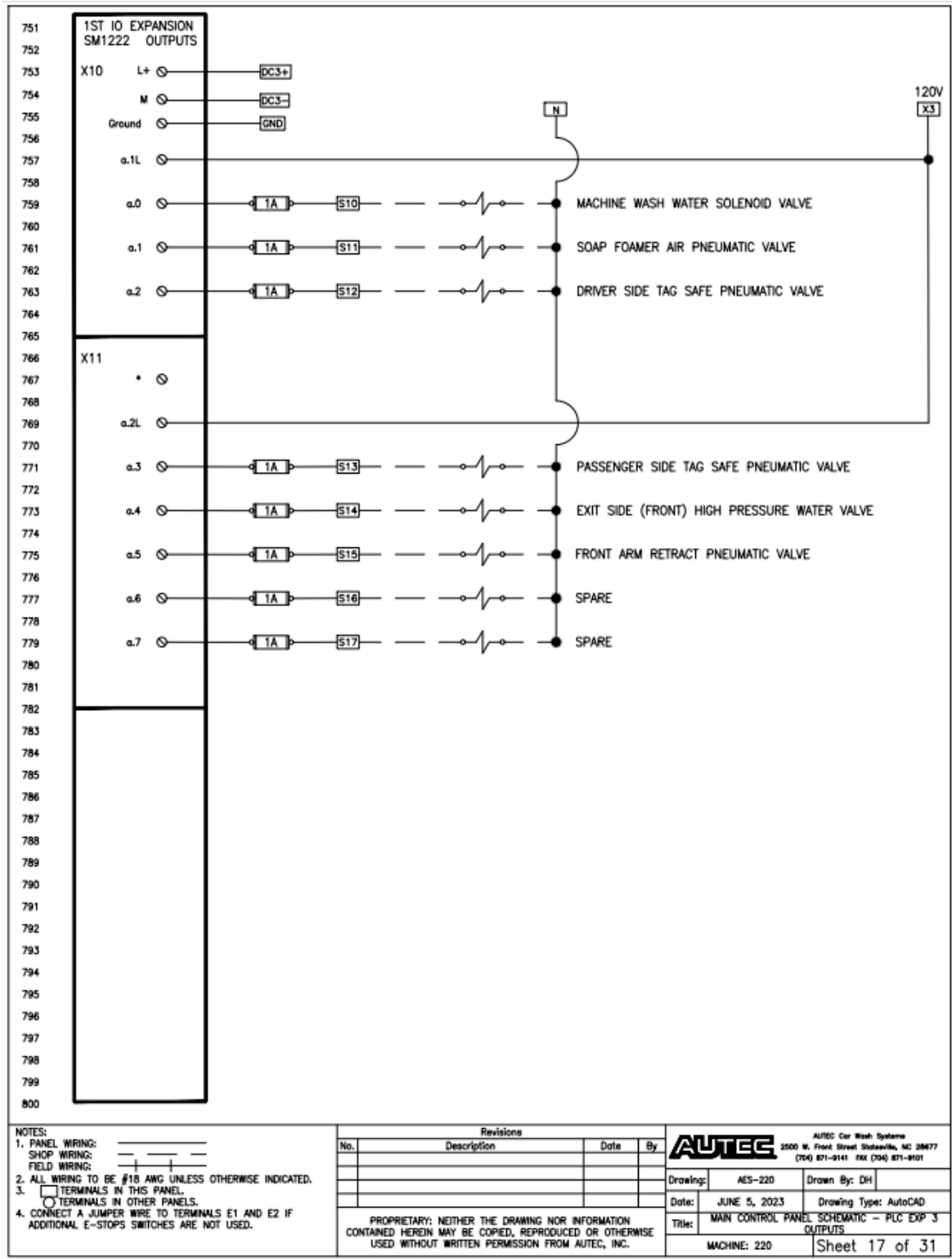


Fig 9-18 Hydraulic & High Pressure Pump Motor Starters

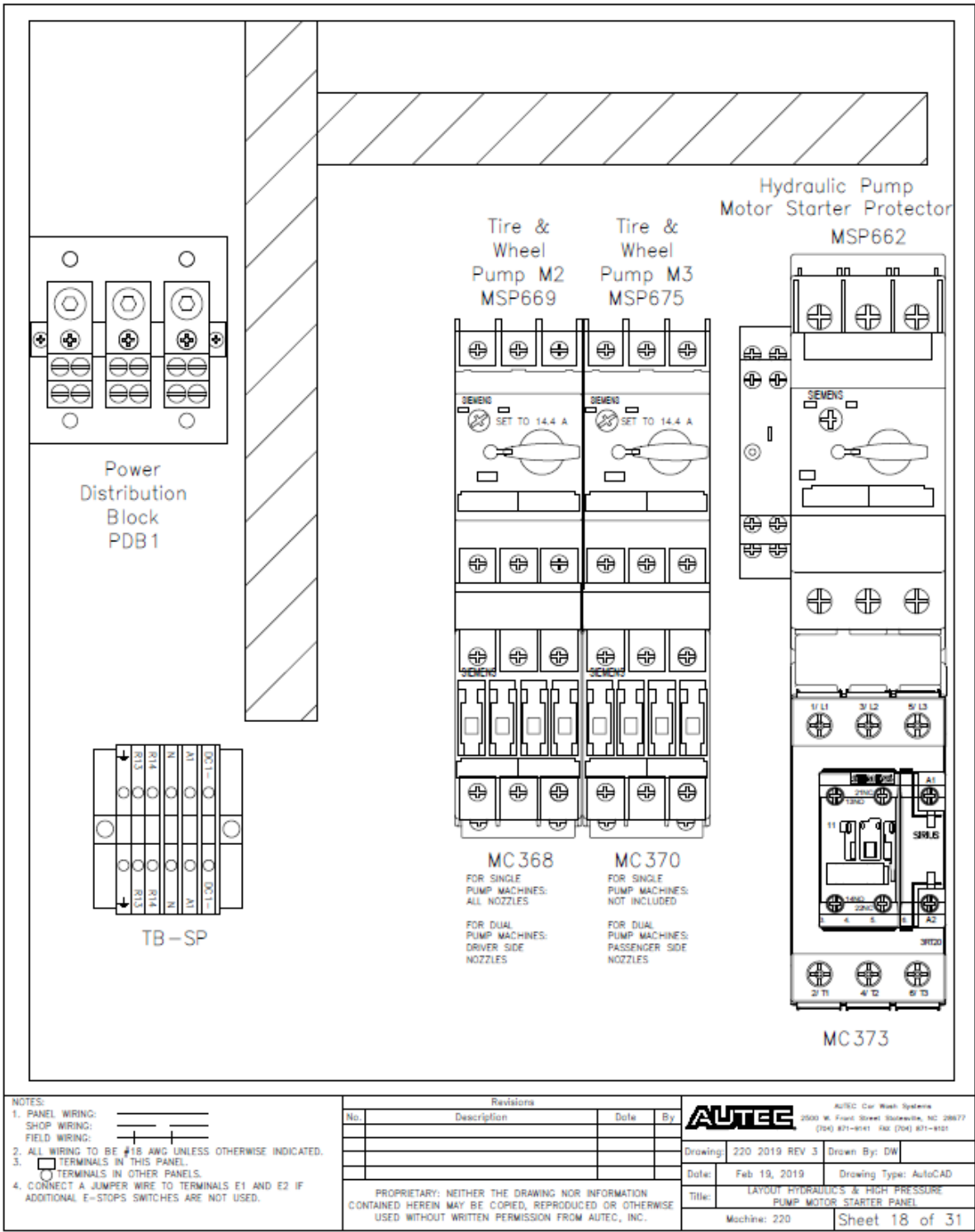


Fig 9-19 Motor Control Panel –Control Circuit

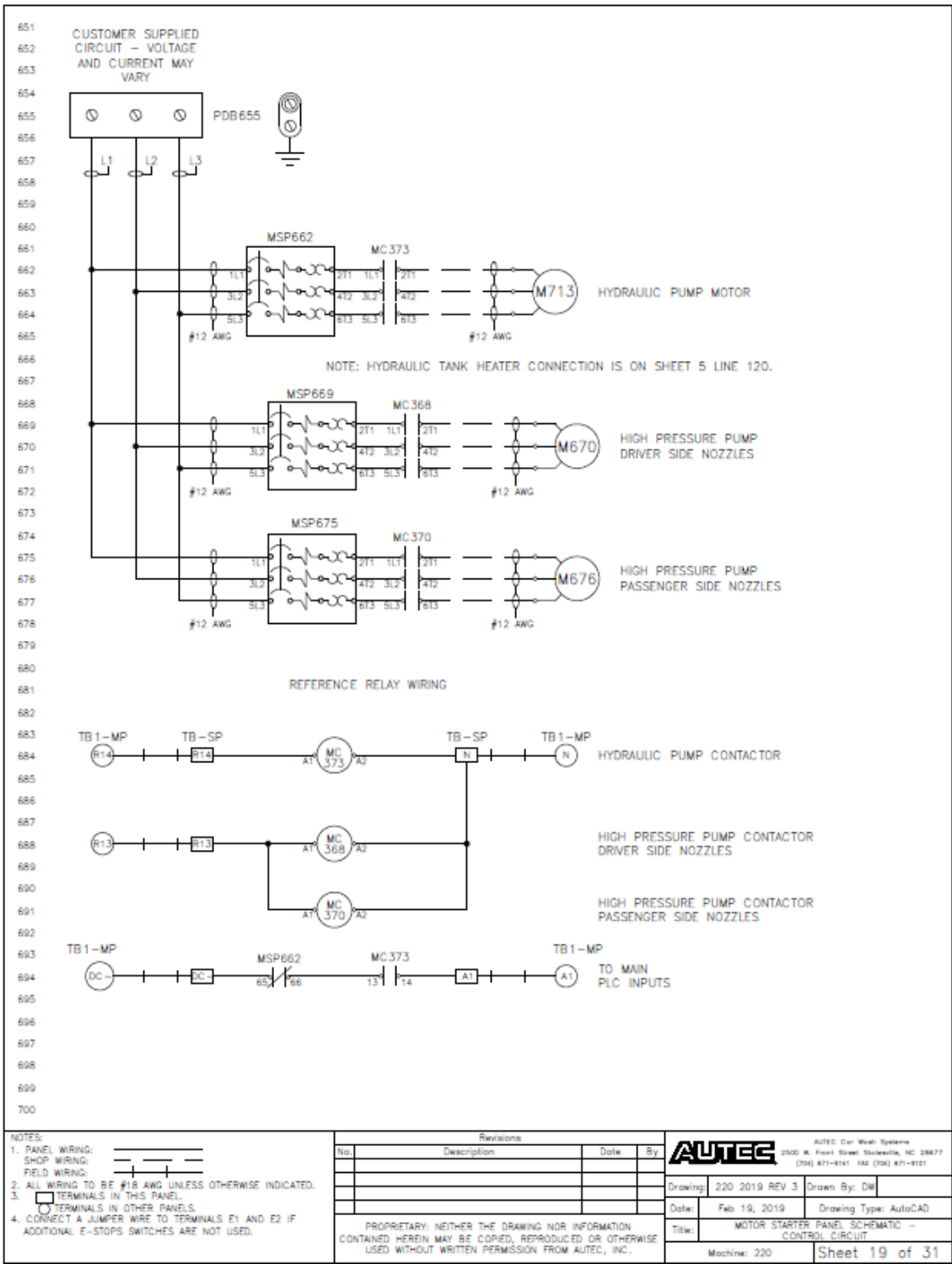


Fig 9-20 Motor Control Panel –Control Circuit

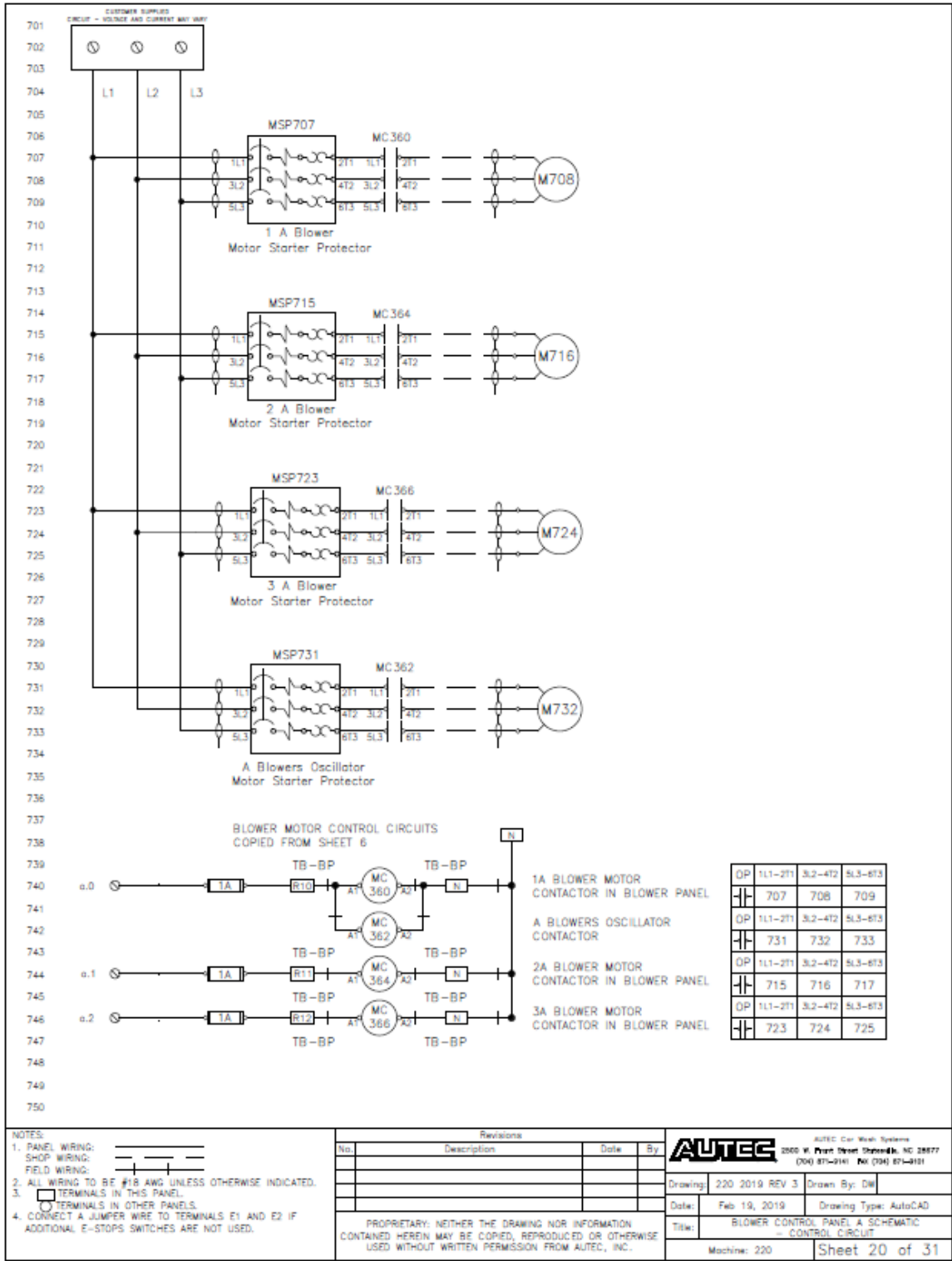


Fig 9-21 Boom Stand Junction Box - Detail

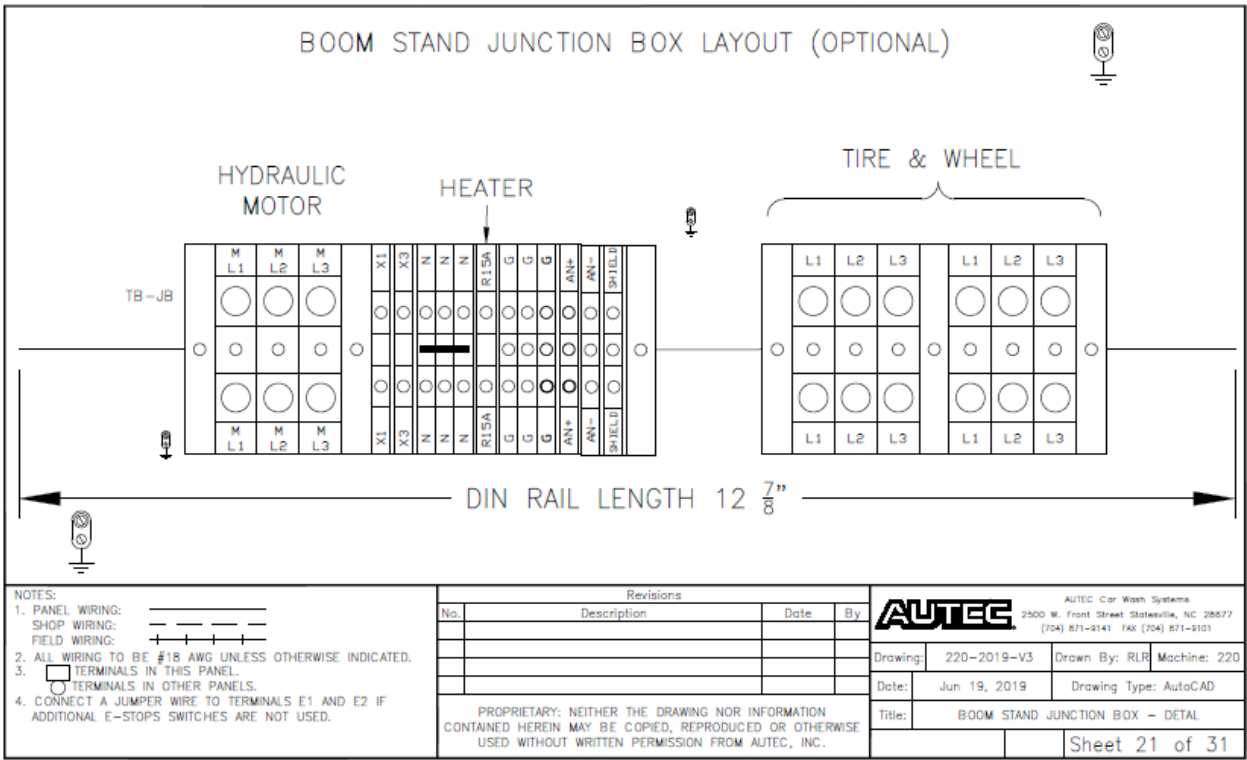
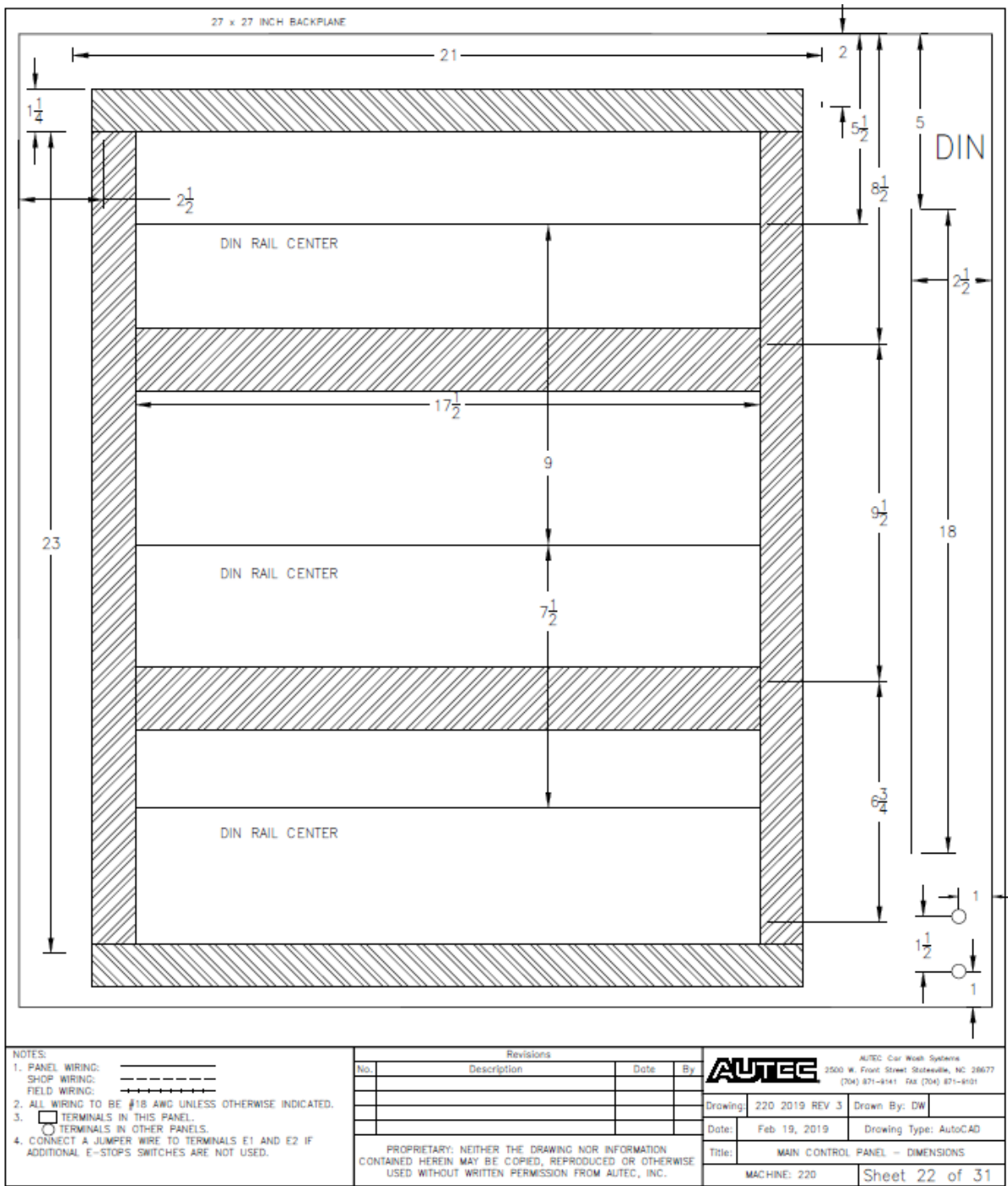


Fig 9-22 Main Control Panel - Dimensions






<p>NOTES:</p> <p>1. PANEL WIRING: </p> <p>2. SHOP WIRING: </p> <p>3. FIELD WIRING: </p> <p>4. ALL WIRING TO BE #18 AWG UNLESS OTHERWISE INDICATED.</p> <p>5. TERMINALS IN THIS PANEL.</p> <p>6. TERMINALS IN OTHER PANELS.</p> <p>7. CONNECT A JUMPER WIRE TO TERMINALS E1 AND E2 IF ADDITIONAL E-STOPS SWITCHES ARE NOT USED.</p>	<table border="1"> <thead> <tr> <th colspan="4">Revisions</th> </tr> <tr> <th>No.</th><th>Description</th><th>Date</th><th>By</th></tr> </thead> <tbody> <tr><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td></tr> </tbody> </table> <p>PROPRIETARY: NEITHER THE DRAWING NOR INFORMATION CONTAINED HEREIN MAY BE COPIED, REPRODUCED OR OTHERWISE USED WITHOUT WRITTEN PERMISSION FROM AUTEC, INC.</p>	Revisions				No.	Description	Date	By																	<p>AUTEC Car Wash Systems 2500 N. First Street, Raleigh, NC 27607 (919) 871-8141 FAX (919) 871-8101</p> <table border="1"> <tr> <td>Drawing:</td><td>220 2019 REV 3</td><td>Drawn By:</td><td>DW</td></tr> <tr> <td>Date:</td><td>Feb 19, 2019</td><td>Drawing Type:</td><td>AutoCAD</td></tr> <tr> <td>Title:</td><td colspan="3">MAIN CONTROL PANEL ENCLOSURE - DIMENSIONS</td></tr> <tr> <td>Machine:</td><td>220</td><td>Sheet</td><td>23 of 3</td></tr> </table>	Drawing:	220 2019 REV 3	Drawn By:	DW	Date:	Feb 19, 2019	Drawing Type:	AutoCAD	Title:	MAIN CONTROL PANEL ENCLOSURE - DIMENSIONS			Machine:	220	Sheet	23 of 3
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Drawing:	220 2019 REV 3	Drawn By:	DW																																							
Date:	Feb 19, 2019	Drawing Type:	AutoCAD																																							
Title:	MAIN CONTROL PANEL ENCLOSURE - DIMENSIONS																																									
Machine:	220	Sheet	23 of 3																																							

Fig 9-24 Main Control Enclosure – Door Detail

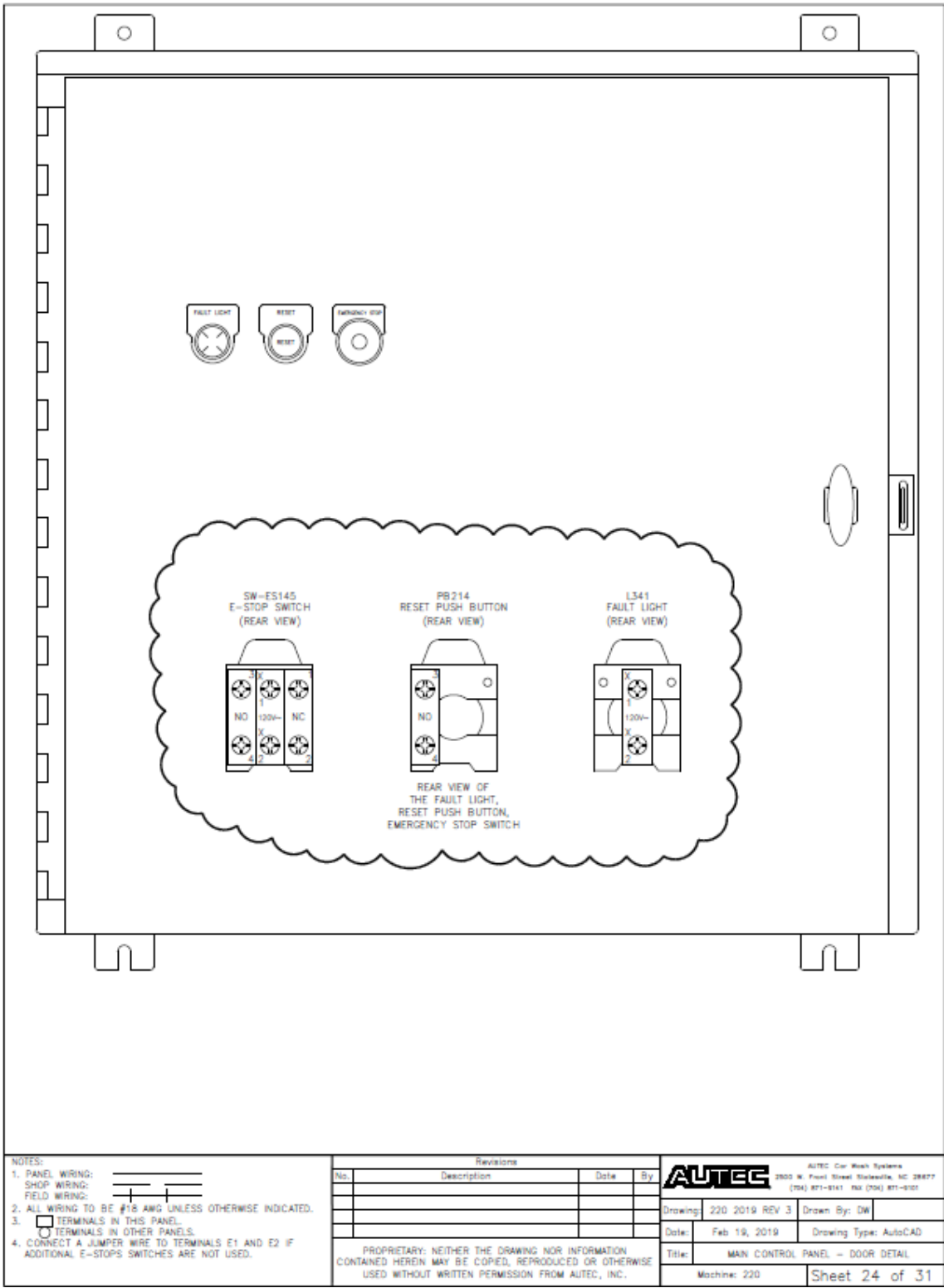


Fig 9-25 Gantry Control Panel - Dimensions

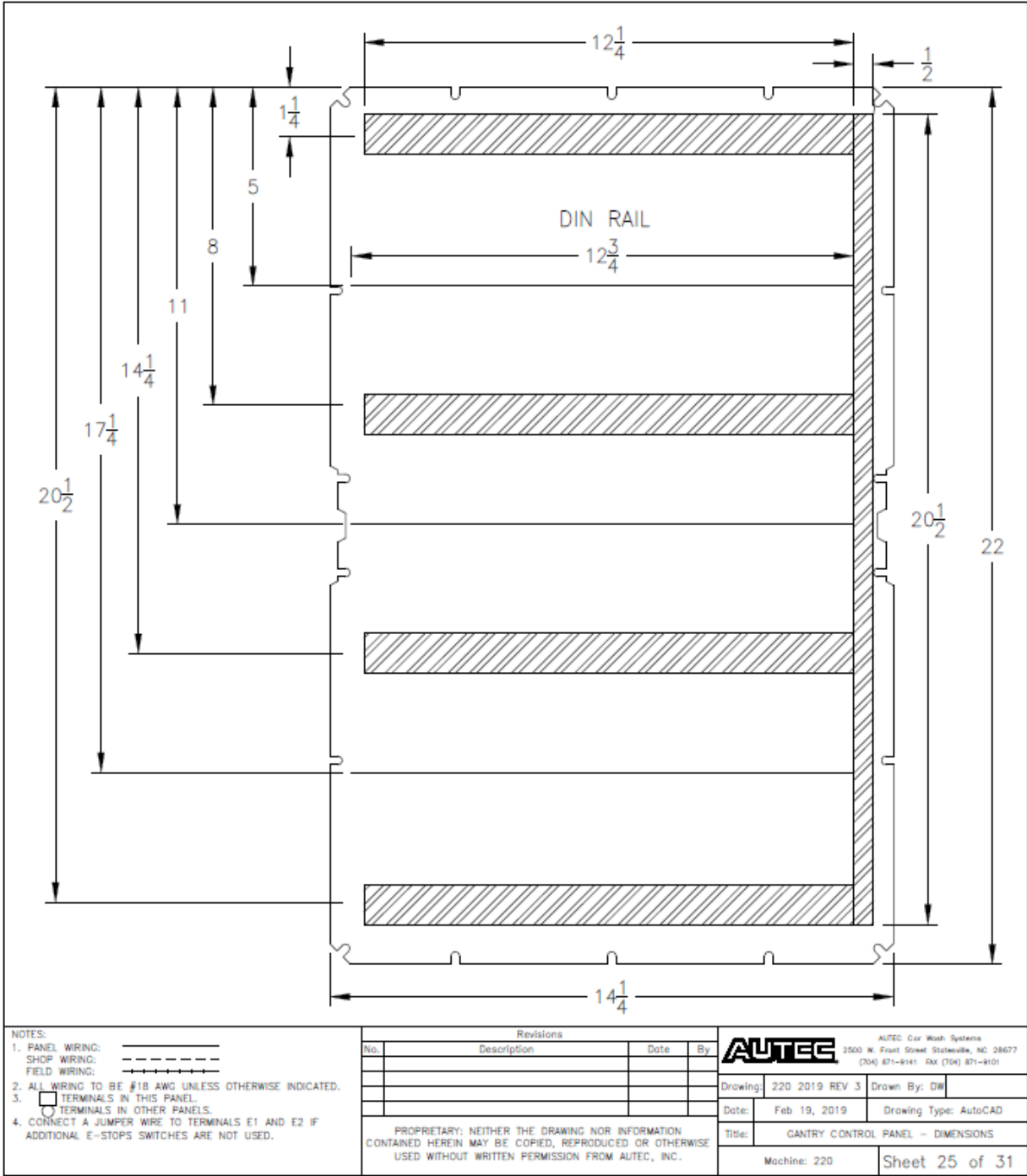


Fig 9-26 Gantry Control Enclosure - Dimensions

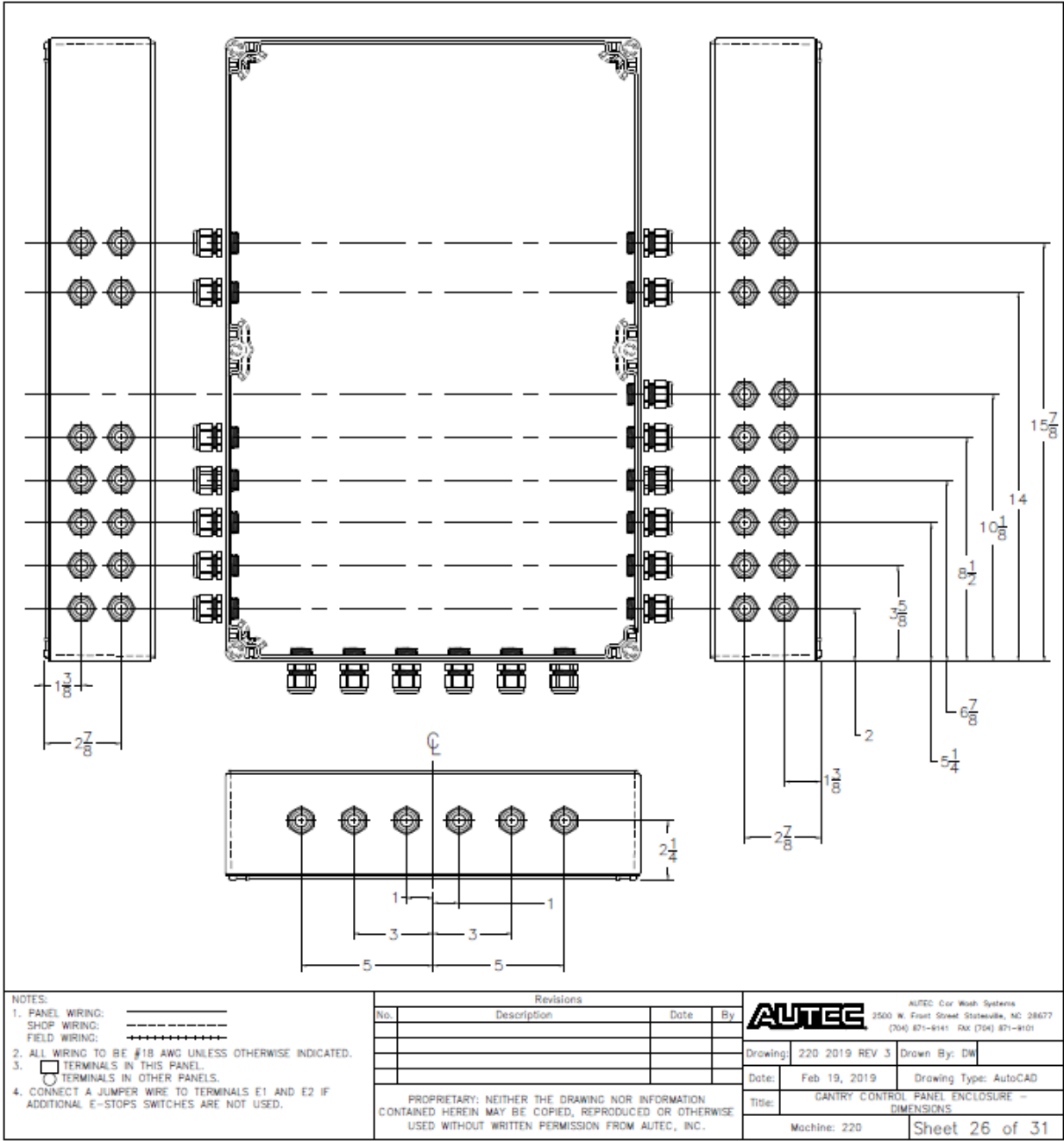


Fig 9-27 Gantry Control Enclosure - Dimensions

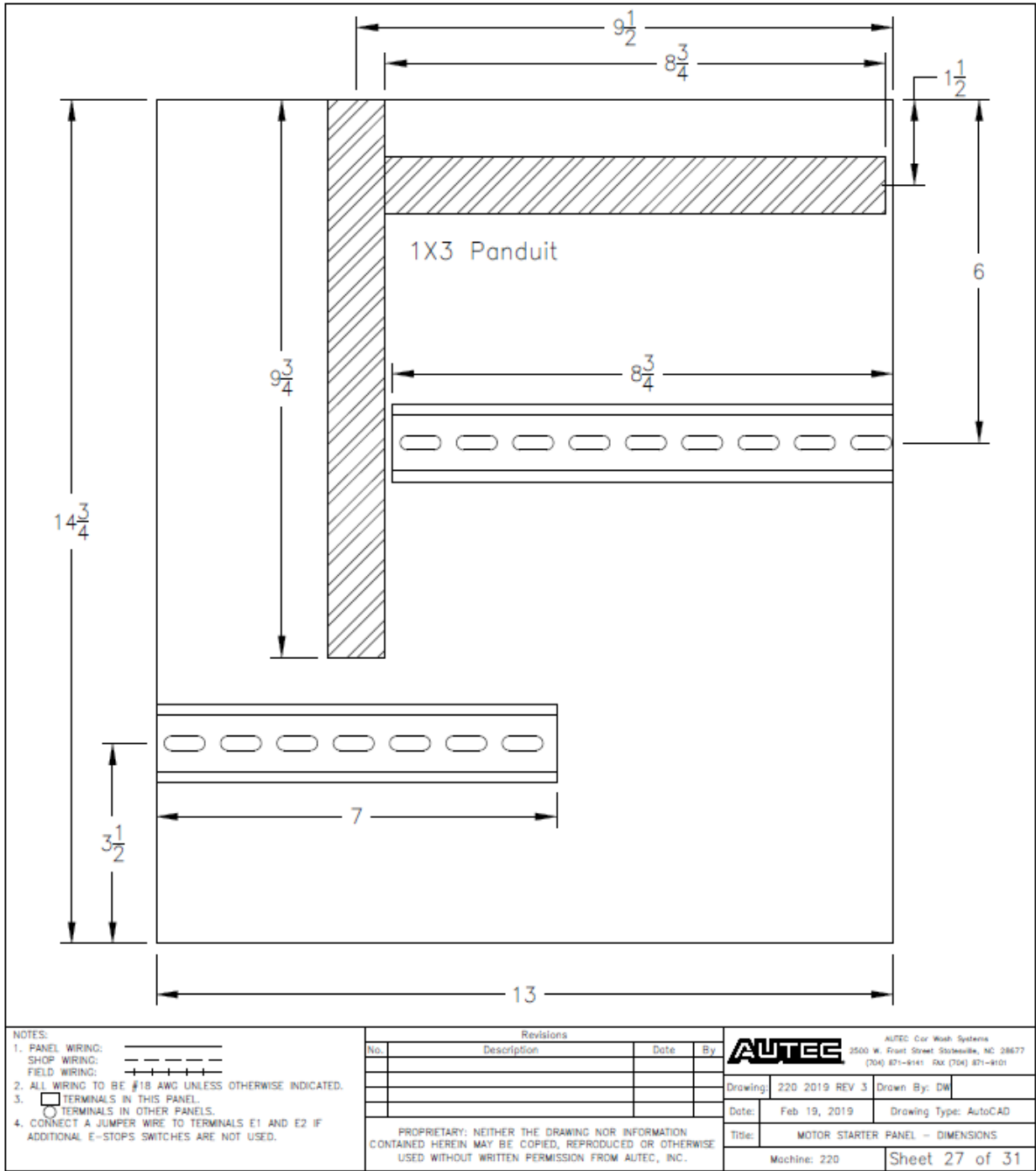


Fig 9-28 Motor Starter Enclosure

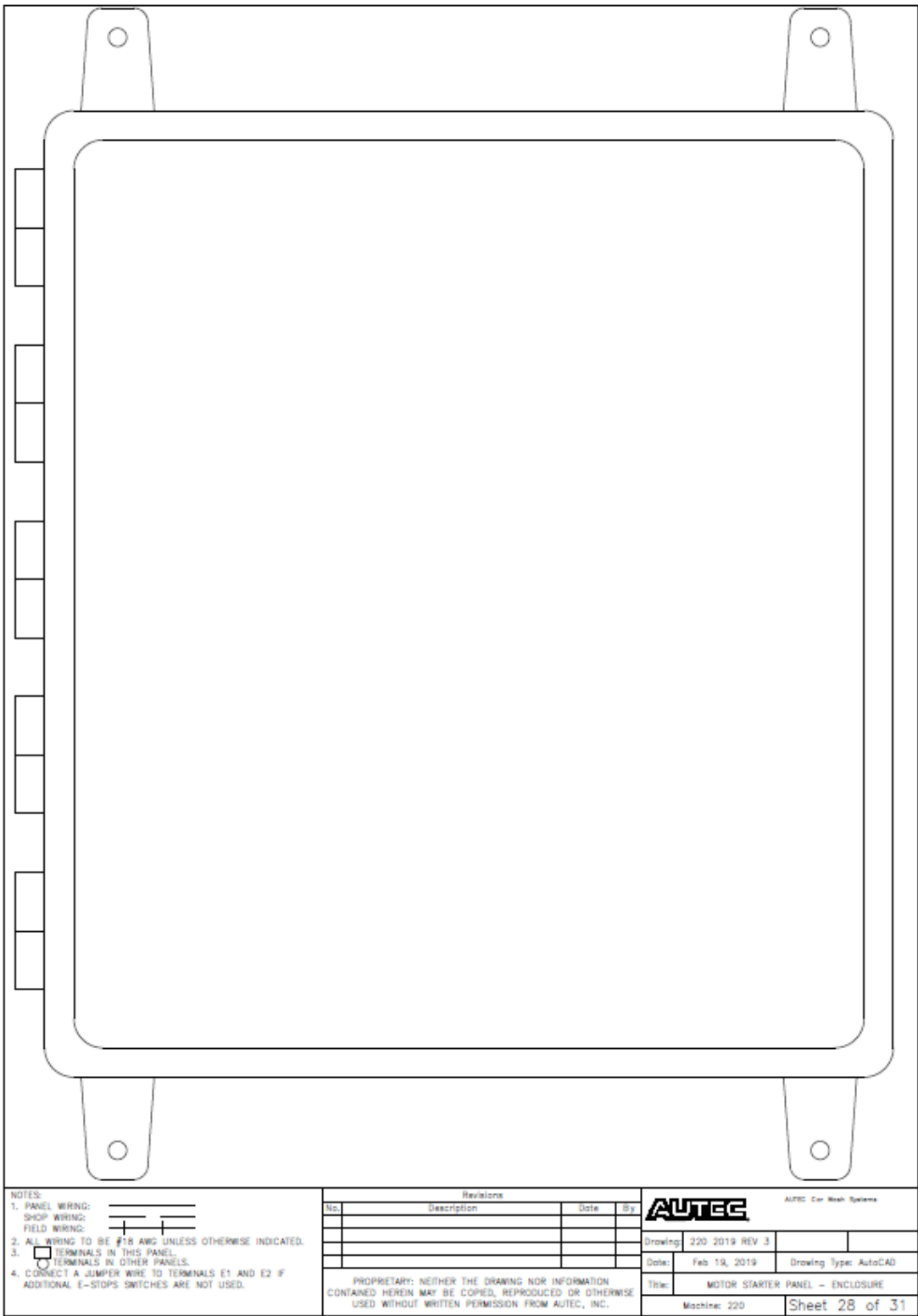


Fig 9-29 Motor Circuit Specifications


MOTOR CIRCUIT SPECIFICATIONS

Pump Motors 208/230/460 Volt						Voltage		
Motor	HP	SF	Spec			208	230	460
Hydraulic Pump	10	1.30	Motor Nameplate FLA			26.9	25	12.5
Brand: Elektrim			Motor Starter Protector (MSP) Setting			33.6	31.3	15.6
Model: 20NCM-3-10-18			Branch Circuit Wire Size (AWG)			10	10	12
EV-1 & Polisher Hydraulic Pump	15	1.15	Motor Nameplate FLA			38.2	34.6	17.3
Brand: Teco Westinghouse			Motor Starter Protector (MSP) Setting			47.8	43.3	21.6
Model: AEHHBP NP0154C			Branch Circuit Wire Size (AWG)			6	8	12
Tire & Wheel Pump(s)	5	1.15	Motor Nameplate FLA			13.5	12.2	6.1
Brand: Teco Westinghouse			Motor Starter Protector (MSP) Setting			16.9	15.3	7.7
Model: AEHHBP N00054C			Branch Circuit Wire Size (AWG)			10	10	12
EV-1 High Pressure Pump	20	1.15	Motor Nameplate FLA			50.9	46	23
Brand: Teco Westinghouse			Motor Starter Protector (MSP) Setting			63.6	57.5	28.8
Model: AEHHBP NP0204			Branch Circuit Wire Size (AWG)			6	6	10
ATF High Pressure Pump	25	1.15	Motor Nameplate FLA			68.6	62	31
Brand: Toshiba			Motor Starter Protector (MSP) Setting			85.8	77.5	38.8
Model: 0254FT5A21A-P			Branch Circuit Wire Size (AWG)			4	4	8



Blower Motors 208/230/460 Volt						Voltage		
Motor	HP	SF	Spec			208	230	460
Blower	15	1.25	Motor Nameplate FLA			36.2	32.8	16.4
Brand: Elektrim			Motor Starter Protector (MSP) Setting			45.3	41	20.5
Model: 20NCM-3-15-36/CWF			Branch Circuit Wire Size (AWG)			6	6	12
Blower Oscillator	1/3	1.30	Motor Nameplate FLA			1.5	1.6	0.8
Brand: Marathon			Motor Starter Protector (MSP) Setting			1.9	2.0	1.0
Model: 5K33JNA 943 K253			Branch Circuit Wire Size (AWG)			12	12	12

Pump Motors 575 Volt						
Motor	HP	SF	Spec			
Hydraulic Pump	10	1.30	Motor Nameplate FLA			10.0
Brand: Elektrim			Motor Starter Protector (MSP) Setting			12.5
Model: 20NCM-3-10-18			Branch Circuit Wire Size (AWG)			12
EV-1 & Polisher Hydraulic Pump	15	1.15	Motor Nameplate FLA			13.8
Brand: Teco Westinghouse			Motor Starter Protector (MSP) Setting			17.3
Model: AEHHBP NP0154C			Branch Circuit Wire Size (AWG)			12
Tire & Wheel Pump(s)	5	1.15	Motor Nameplate FLA			5.9
Brand: Elektrim			Motor Starter Protector (MSP) Setting			7.4
Model: 20NCM-3-5-18/575			Branch Circuit Wire Size (AWG)			12
EV-1 High Pressure Pump	20	1.15	Motor Nameplate FLA			18.4
Brand: Teco Westinghouse			Motor Starter Protector (MSP) Setting			23.0
Model: AEHHBP NP0204			Branch Circuit Wire Size (AWG)			12
ATF High Pressure Pump	20	1.15	Motor Nameplate FLA			18.4
Brand: TECO Westinghouse			Motor Starter Protector (MSP) Setting			23.0
Model: AEHHBN EP02045			Branch Circuit Wire Size (AWG)			10

NOTES:

1. PANEL WIRING: 


2. ALL WIRING TO BE #18 AWG UNLESS OTHERWISE INDICATED.

3.  TERMINALS IN THIS PANEL.
 TERMINALS IN OTHER PANELS.

4. CONNECT A JUMPER WIRE TO TERMINALS E1 AND E2 IF ADDITIONAL E-STOP SWITCHES ARE NOT USED.

Revisions

No.	Description	Date	By



AUTEC Control Systems
2400 W. Ford Street, Bensenville, IL 60017
(708) 871-0141 FAX (708) 871-0101

Drawing: 220-2019-REV 3	Date: Feb 19, 2019	Drawn By: DM
Drawing Type: AutoCAD		
Title: MOTOR CIRCUIT SPECIFICATIONS		
Machine: 220	Sheet 29 of 31	

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Fig 9-30 Symbols & Legend

SYMBOLS			
	PANEL WIRING		TERMINAL BLOCK IN LOCAL PANEL
	SHOP WIRING		TERMINAL BLOCK IN REMOTE PANEL
	FIELD WIRING		FUSE
	CIRCUIT BREAKER 1-POLE		CONTACTOR OR RELAY CONTACT NORMALLY OPEN
	PUSH BUTTON NORMALLY OPEN		RELAY CONTACT NORMALLY CLOSED
	PUSH BUTTON NORMALLY CLOSED		SOLENOID VALVE
	MAINTAINED SWITCH 3-POSITION		TEMPERATURE SWITCH NORMALLY OPEN
	MOMENTARY SWITCH 3-POSITION SPRING RETURN TO CENTER		TEMPERATURE SWITCH NORMALLY CLOSED
	MISCELLANEOUS SWITCH		PRESSURE SWITCH NORMALLY OPEN
	CONTACTOR OR RELAY COIL		FLOAT SWITCH NORMALLY OPEN
	INDICATOR LIGHT		PHOTOEYE NORMALLY OPEN
	LINES CROSSING NOT CONNECTED		LINES CROSSING CONNECTED
	PROXIMITY SWITCH NORMALLY OPEN		HORN/BUZZER
	ELECTRO-MECHANICAL COUNTER		CIRCUIT BREAKER 2-POLE
	POWER DISTRIBUTION BLOCK		MANUAL MOTOR STARTER PROTECTOR
	ELECTRIC MOTOR 3-PHASE		ELECTRIC MOTOR 1-PHASE
LEGEND			
TB = TERMINAL BLOCK	TS = TEMPERATURE SWITCH	TERMINAL BLOCK LEGEND	
CB = CIRCUIT BREAKER	FS = FLOAT SWITCH	DESIGNATION / LOCATION	
PS = POWER SUPPLY	PS = PRESSURE SWITCH	TB1-MP	/ MAIN PLC PANEL
CC = COUNTER	M = MOTOR	TB1-MP	/ MAIN PLC PANEL
ESR = EMERGENCY STOP RELAY		TB-OB	/ ON BOARD PANEL
FB = FUSE BLOCK		TB-SP	/ MOTOR STARTER PANEL
LR = LIGHT RELAY		TB-BP	/ BLOWER PANEL
PDB = POWER DISTRIBUTION BLOCK		TB-JB	/ ONBOARD JUNCTION BOX
MC = MOTOR CONTACTOR		FB1-MP	/ MAIN PLC PANEL
H = HEATER		FB2-MP	/ MAIN PLC PANEL
HC = HEATER CONTACTOR		FB-OB	/ ON BOARD PANEL
MSP = MOTOR STARTER PROTECTOR			
PB = PUSH BUTTON			
SW = SWITCH			
L = LIGHT			
NOTES:			
1. PANEL WIRING:			
2. SHOP WIRING:			
3. FIELD WIRING:			
4. ALL WIRING TO BE #18 AWG UNLESS OTHERWISE INDICATED.			
5. TERMINALS IN THIS PANEL:			
6. TERMINALS IN OTHER PANELS:			
7. CONNECT A JUMPER WIRE TO TERMINALS E1 AND E2 IF ADDITIONAL E-STOP SWITCHES ARE NOT USED.			
Revisions			
No.	Description	Date	By
AUTEC			
Autec Car Wash Systems			
2500 W. Port Street, Suite 100, NC 28677			
(704) 871-8141 FAX (704) 871-8101			
Drawing:	220	2019 REV 3	Drawn By: DW
Date:	Feb 19, 2019		Drawing Type: AutoCAD
Title:	SYMBOLS & LEGEND		
Machine:	220	Sheet 30 of 31	

Section 10 – Hydraulic \ Water Drawings and Schematics

<u>Drawing</u>	<u>Page</u>
Hydraulic Schematics:	
Main Hydraulic Block	10-1
Hydraulic Power Unit	10-2
Water Manifold & Nozzle Detail	10-3

Fig 10-1 Main Hydraulic Manifold Assembly

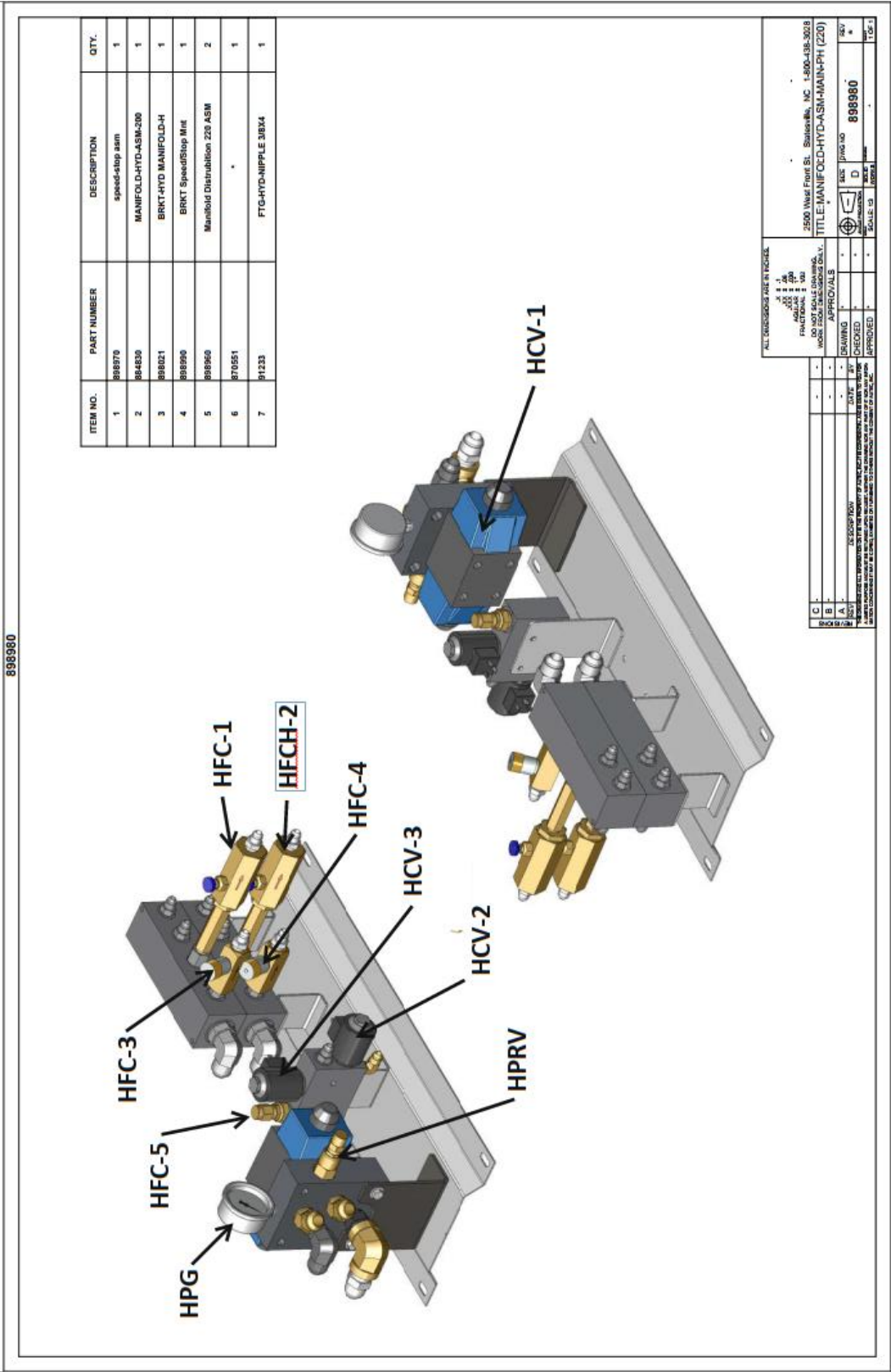


Fig 10-2 Hydraulic Power Unit

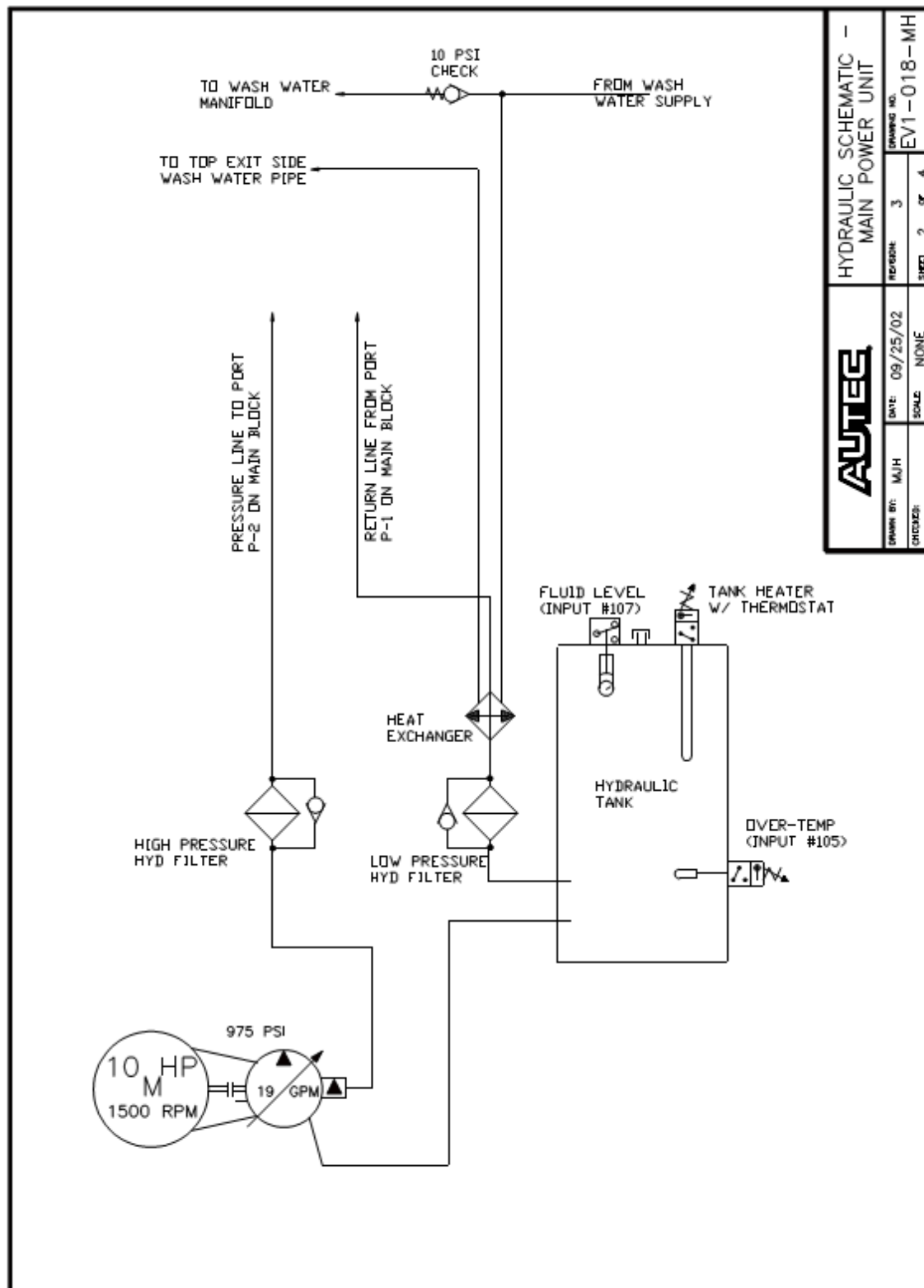
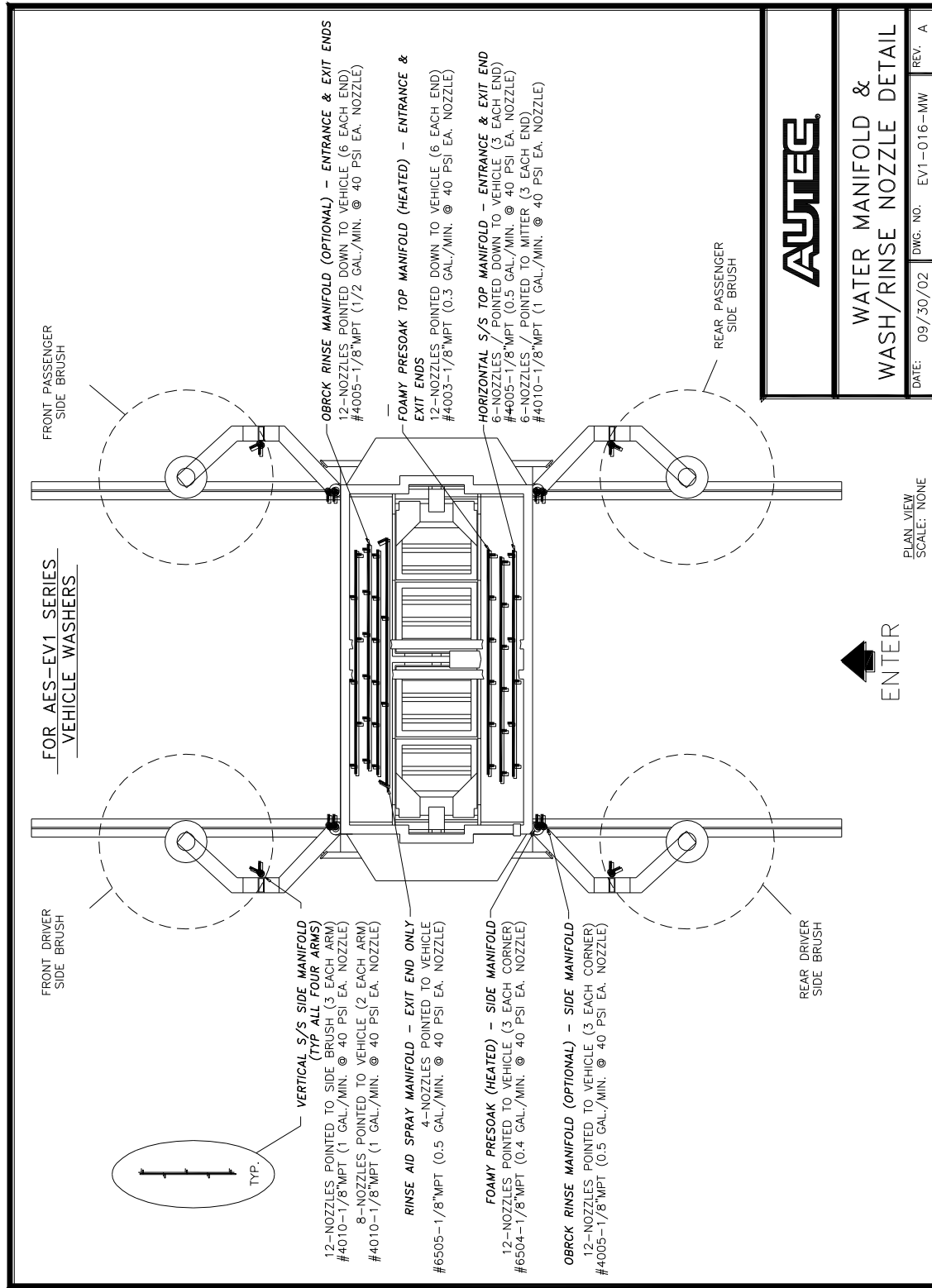


Fig 10-3 Water Manifold & Nozzle Detail



Section 11 – Cloth Specifications

<u>Drawing</u>	<u>Page</u>
Soft Cloth Detail	11-1
PolyFlex Detail	11-2
Mitter Detail	11-3
Cloth Hub Assembly	11-4

Fig 11-1 Soft Cloth Configuration

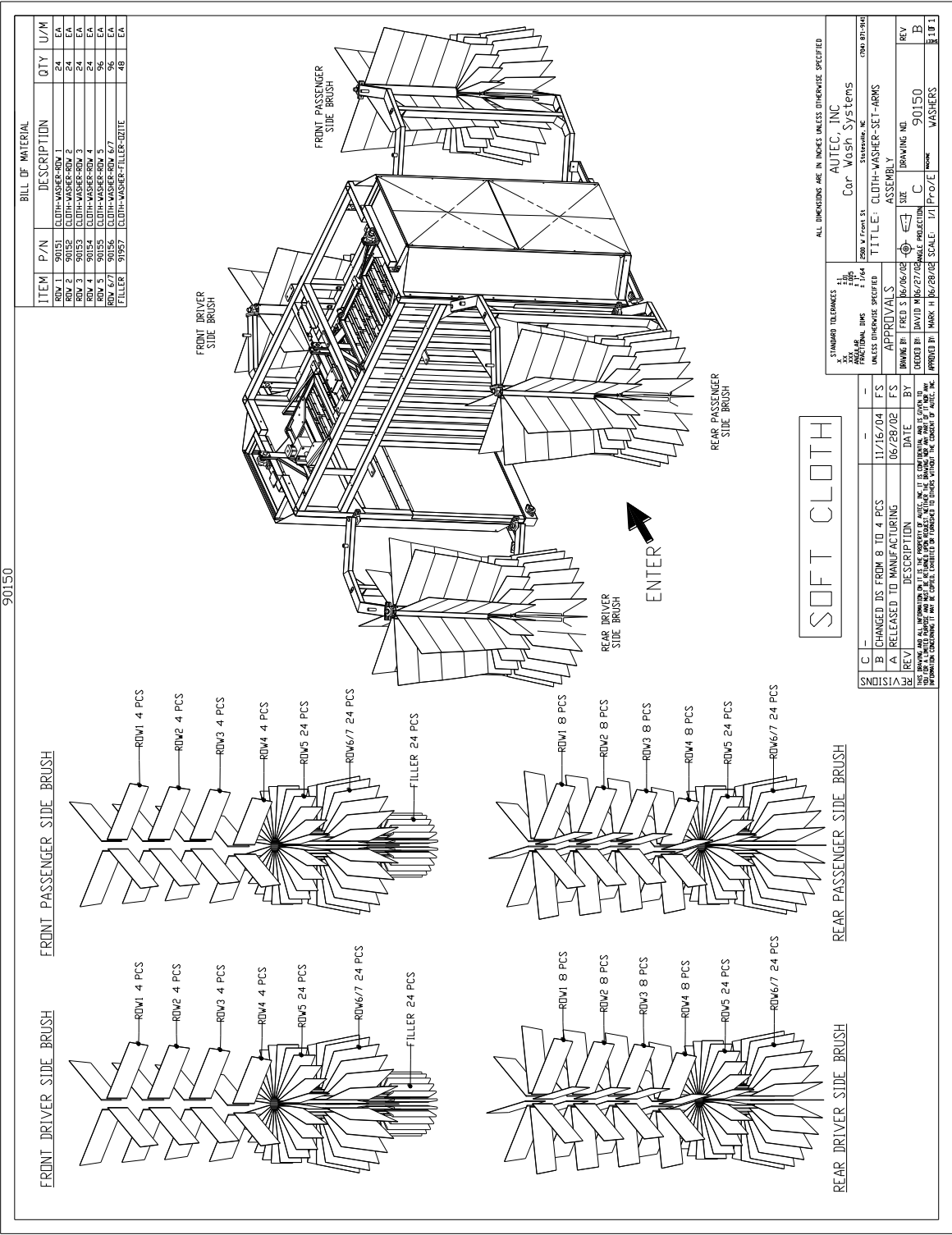


Fig 11-2 PolyFlex Configuration

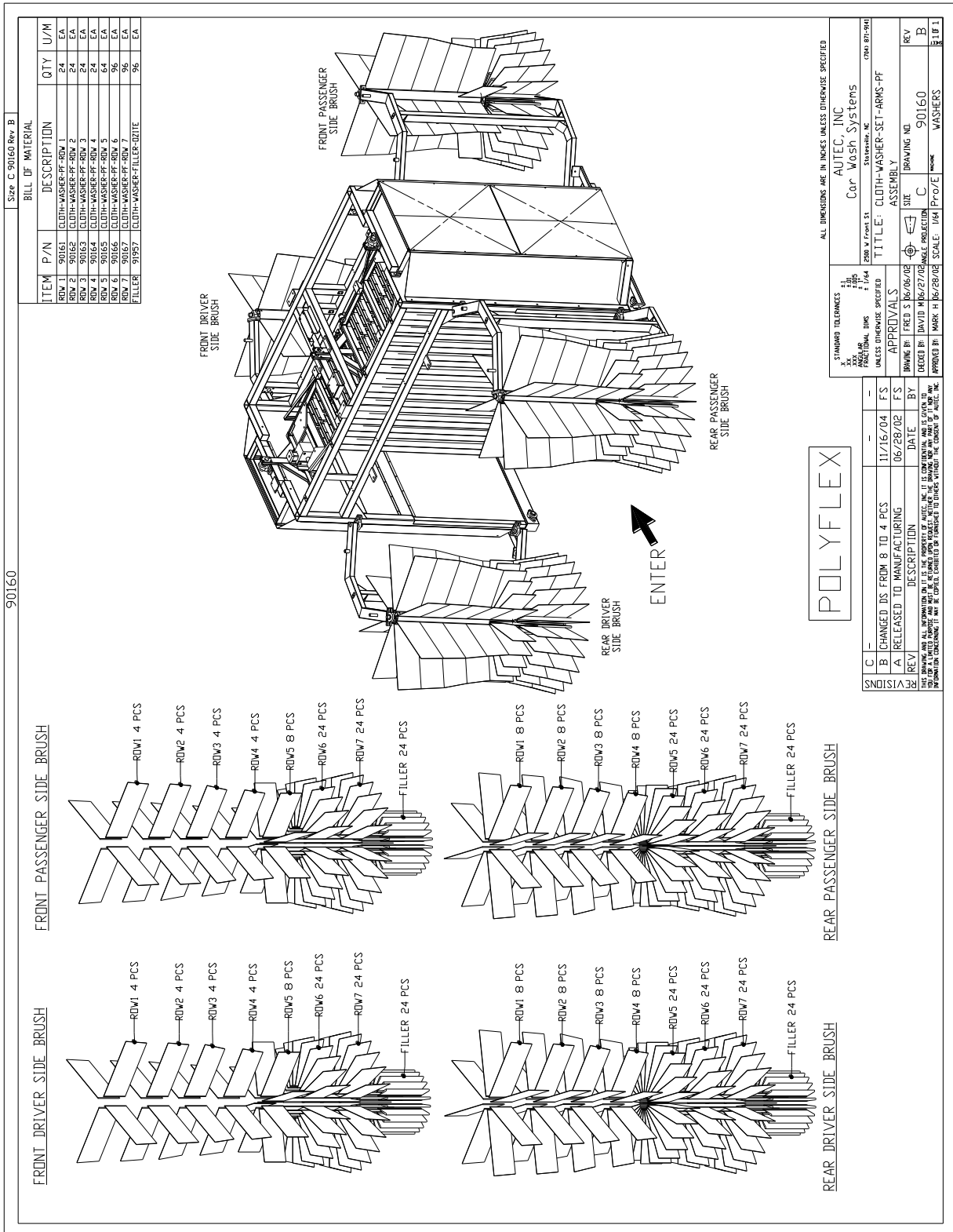


Fig 11-3 Mitter Cloth Configuration

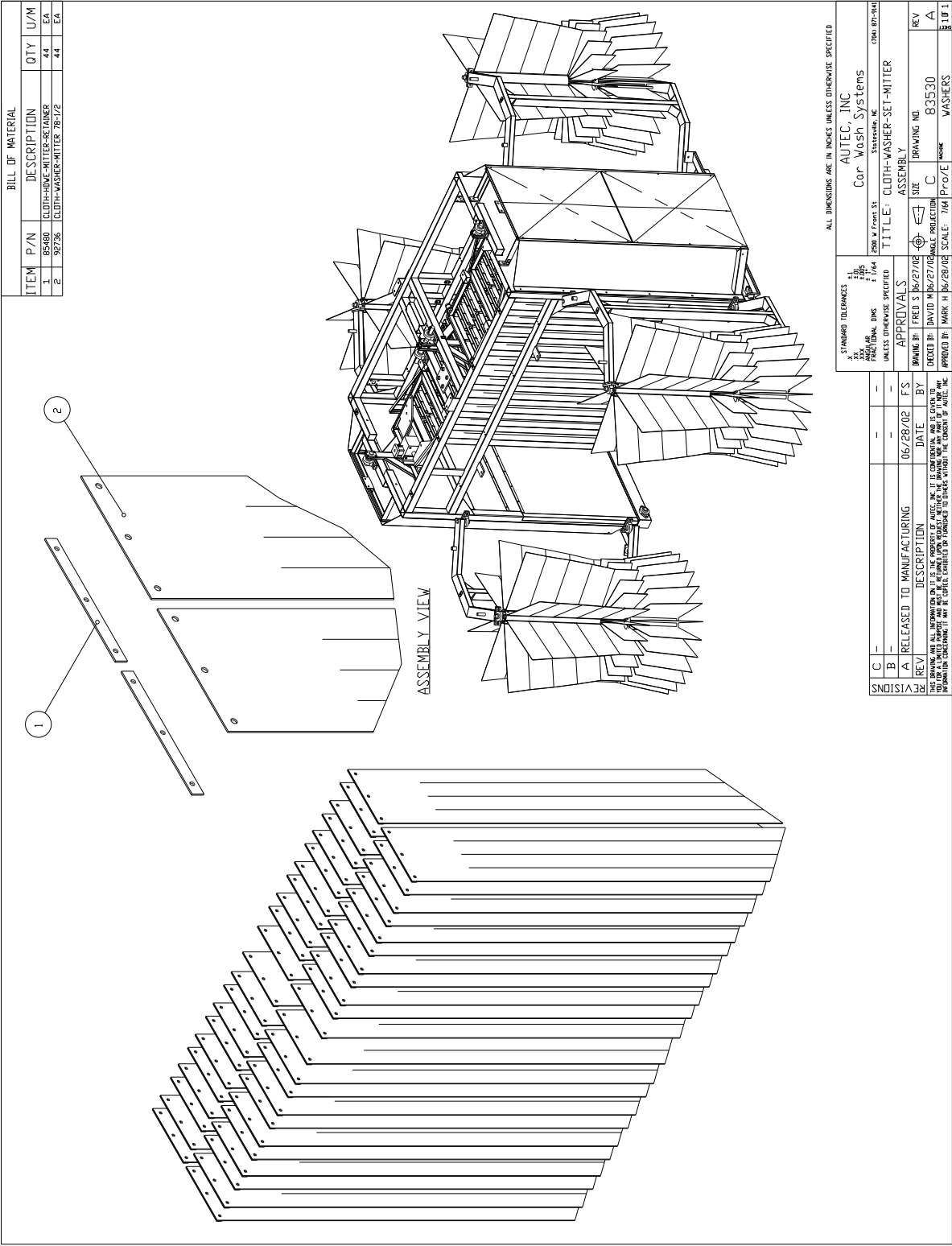
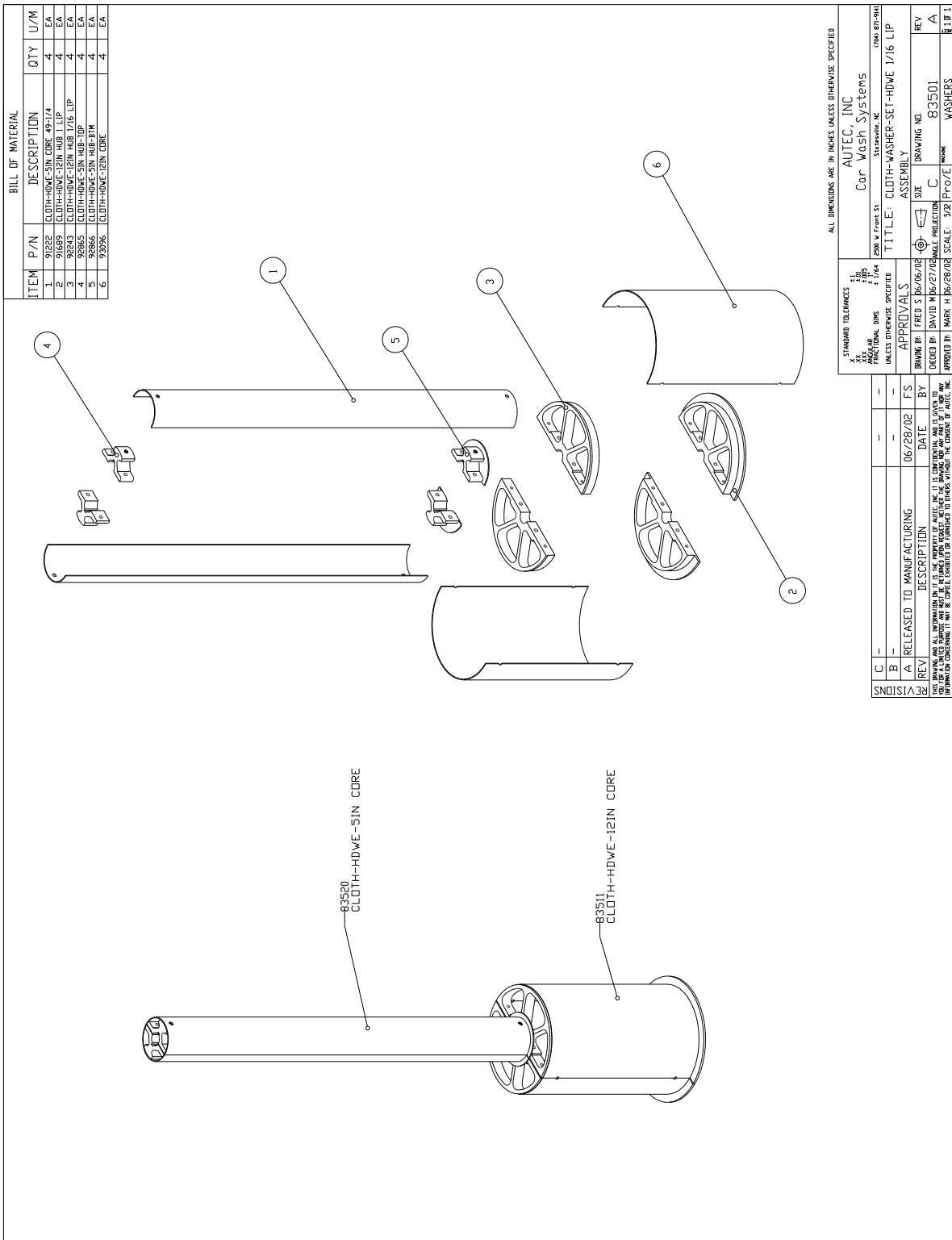


Fig 11-4 Cloth Hub Assembly



Section 12 - Trouble Shooting



DANGER / WARNING -- Attempting to test electrical components by means of a jumper wire or, in some cases, a test meter, can be hazardous. It is strongly recommended that these procedures be performed by factory trained technicians or licensed electricians only. AUTEC does not encourage the testing of equipment by anyone other than the above-mentioned personnel.

A. Main Breaker / Overload / Primary Fuses / breakers

1. Power, OK and Run lights on PLC?
 - i. Check main 3-phase breaker and disconnect
 - ii. Check 3 amp & 5 amp fuses/breakers in panel
2. Flashing back-up light?
 - i. Check reset button on overload relay, main panel
3. Light on DC power supply?

B. Output Fuses

1. Individual glass fuses for each output (mdl 1 - mdl 2)

C. No Power Outputs (Water, Lights, Solenoids, Etc.)

1. Check PLC output light
2. Check wash program for correct option choice
3. Check neutral wire to output device
4. Check inputs for signal (bell switch, entry system, treadle, etc.)
5. Check ESR relay, X-2, X-3

D. Power To Outputs But No Operation (Water, Hyd., Air, Etc.)

1. Check source of water, air, etc. (valves, pumps, compressor, etc.)
2. Is hydraulic motor running backward? Check pressure gauge.

E. Hydraulics not working, 10 or 15 H.P. motor humming

1. Motor single phasing (call electrician)

F. Machine Won't Move

1. Mechanical
 - i. Machine off track?
 - ii. Concrete anchors too high?
 - iii. Worn out couplings / wheels?
 - iv. Trash / cans under proximity switches? On track?

- v. Proximity switches faulty?
- vi. Track grooved from spinning wheels? (See i. - iv. For cause)
- vii. Flow control valves turned off?

G. Machine not stopping at end of track

- 1. Proximity switch under machine not sensing prox plate on floor
- 2. Proximity switch under machine out of order
- 3. Broken wire between proximity switch and PLC

H. Machine won't leave end of track, or only travels short distance

- 1. Check for trash under proximity switches
- 2. Check for faulty proximity switch
- 3. Check for dual proximity switch inputs in Gantry Coupler (inputs B2 & B3)
- 4. Check that the machine is not too far into the prox plate otherwise creep speed may keep it there longer than the travel timeout value allows.

I. Machine Stopping Prematurely

- 1. Treadle (too sensitive, cars driving off or rocking?)
- 2. Fault Indications (see #14)

J. Machine or Brush Movements Opposite Of Output Signal

- 1. 4-Way hyd. valve piston jammed at one end of valve
- 2. Reversed wiring between PLC and valve

K. Rear Jog Not Working,

- 1. Input (check input A4 for malfunctioning prox)
- 2. Output (check outputs for rear arm solenoids)
- 3. Mechanical (check for closed muffler adjustments on rear arm solenoids)

L. Continuous Water/Air/Lights

- 1. Electrical (shorted wires, shorted contacts in output card)
- 2. Mechanical (trash in solenoid diaphragm or seat, split diaphragm)

M. Exit light won't go off, or rinse arch won't time out

- 1. Treadle stuck on? Check input light A15 on first PLC Block
- 2. Junction box for treadle full of water? Same as above.

N. Fault Conditions / Flash Codes

- 1. Solid Fault Light – E-Stop Fault

- i. Reset E-Stop
 - ii. Push Reset Button
2. One Stop Light flash, one Enter Light flash – Low Air Pressure
 - i. Check Air Compressor / Hoses
 - ii. Restore Air Pressure
 - iii. Push Reset Button
3. Two Stop Light flashes, one Enter Light flash – High Oil Temp.
 - i. Check Hydraulic Heater operation
 - ii. Check Coolant Valve operation (Water Based Hydraulics only)
 - iii. Push Reset Button after machine cool down
4. Three Stop Light flashes, one Enter Light flash – Overload Relay on Main Starter.
 - i. Reset overload relay
 - ii. Check for cause of fault
 - iii. Push Reset Button
5. Four Stop Light flashes, one Enter Light flash – Communications problem between Main PLC & Gantry Coupler.
 - i. Check for loose connectors
 - ii. Check for broken cable
6. Five Stop Light flashes, one Enter Light flash – Low Oil Level
 - i. Check for leaks
 - ii. Replenish Hydraulic Fluid
 - iii. Push Reset Button
7. Six Stop Light flashes, one Enter Light flash – Out of Soap
 - i. Replenish Soap Supply
 - ii. Push Reset Button
8. Seven Stop Light flashes, one Enter Light flash – Treadle Switch
 - i. Check for faulty Treadle Switch
 - ii. Push Reset Button
9. Eight Stop Light flashes, one Enter Light flash – Low Water in High-pressure Holding Tank
 - i. Check Tank Water Level
 - ii. If Tank is empty, check fill valves
 - iii. If Tank is partially full (above float switch), check float switch
10. Nine Stop Light flashes, one Enter Light flash – Entry System Out of Service
 - i. Check Entry System for Problems
11. Ten Stop Light flashes, one Enter Light flash – Both Travel Prox Switches made at same time
 - i. Check for metal trash under prox switches (drink can, etc.)
 - ii. Check Prox Switches for proper operation
12. Eleven Stop Light flashes, one Enter Light flash – Gantry Travel Time Out (machine takes too long to travel from end to end)
 - i. Check Travel Time Out timers (timers #134-136)
 - ii. Check travel prox switches
 - iii. Make sure machine travels freely from end to end
 - iv. Check for any obstructions that machine can hit or grab

O. Entry System

1. Code Acceptance (try codes for each wash)
2. Power (reset main power to entry system)
3. Refer to mfg. manual for further troubleshooting instructions

P. High-pressure Pumping Station

1. Power
 - i. Is pump running?
 - ii. Check motor starter for tripped overload
 - iii. Check breaker
2. Water Supply
 - i. Check Holding Tank for Low Water
 - ii. Check fused outputs
 - iii. Check High-pressure Solenoids for Oscillating Nozzles and Rockerpanel Nozzles
3. Trash
 - i. Check nozzles for trash
 - ii. Check pump valves for trash
4. Pump pressure
 - i. Check unloader valve setting
 - ii. Check pump valves for trash

Q. Traffic Signals

1. Bulbs (maximum 52 w)
2. Inputs
 - i. Check for correctly operating input for light in question (bell switch, treadle etc.)
3. Staying On
 - i. Continuous inputs?
 - ii. Outputs fused in PLC?

R. PLC Problems

1. Power, OK, and Run lights?
2. Inputs
 - i. Lights coming on for proper inputs?
 - ii. Neutral wires connected?
 - iii. Swap input cards and test
3. Outputs
 - i. Output lights on?
 - ii. Swap output cards and test

4. PLC
 - i. Program present? (Check w/ Logic Touch) If there are pound signs on the Main Menu where the versions are displayed then the PLC is not communicating with the HMI. If there is a value in the PLC software version then the program is present but it must be checked for the correct program.
 - ii. Run light on?
 - iii. Timers and other registers appear to be correct?

S. Chemicals

1. Supply Mixture
 - i. Check for presence of chemical and premix in buckets
 - ii. Check operation of Hydrominder
2. Air Pressure
 - i. Check for adequate air pressure to chemical pumps
 - ii. Check for adequate air pressure to foamers on machine
3. Pumps
 - i. Is pump running properly?
 - ii. Are pump valves clogged with debris, making pump erratic?
4. Clogged hoses / check valves
 - i. Inspect hoses and check valves, suction and pressure
 - ii. Does pump operate correctly with suction hose disconnected?
 - iii. Does pump operate correctly with pressure hose disconnected?
5. PLC outputs
 - i. Are PLC outputs operating correctly?
 - ii. Is air solenoid for pump energizing properly?
 - iii. Check fuse for output to pump solenoid

Section 13 – Control of Peripheral Equipment

<u>Peripheral Equipment</u>	<u>Page</u>
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A. Automatic Door CONTROL Package

The carwash equipment comes standard with automatic door control functionality built into the PLC program. However, automatic door operation will require the purchase of safety Photoeyes, a thermostat, and possibly an interface box, depending on the type of doors used.

6. Related I/O and Timers

<u>Inputs</u>	<u>Description</u>
A18	Exit Bellswitch / Photoeye
A15	Treadle Switch
A19	Entrance Bellswitch / Photoeye
A7	Entrance Door Photoeye
A6	Exit Door Photoeye
A5	Automatic Door Thermostat

<u>Outputs</u>	<u>Description</u>
R17	Entrance Door Close
R18	Entrance Door Open
R19	Exit Door Close
R20	Exit Door Open

<u>Timers</u>	<u>Description</u>	<u>Default Value</u>
25	Door Low Temp Verify	300 sec
26	Door Low Temp Ok	300 sec
28	Entrance Door Open Signal Duration	1 sec
31	Exit Door Open Signal Duration	1 sec
32	Exit Door Close Signal Duration	1 sec
33	Entrance Door Close Signal Duration	1 sec
35	Exit Door Close Delay	15 sec

66	Exit Door Close If No Exit Bell	300 sec
85	Entrance Door Photoeye On-Delay	1 sec
86	Entrance Door Photoeye Off-Delay	1 sec
87	Entrance Door Close Verify	10 sec
89	Exit Door Photoeye On-Delay	1 sec
90	Exit Door Photoeye Off-Delay	1 sec
91	Exit Door Close Verify	10 sec
92	Exit Door Close after Photoeye is Re-made	10 sec
93	Entrance Door Close after Photoeye is Re-made	10 sec

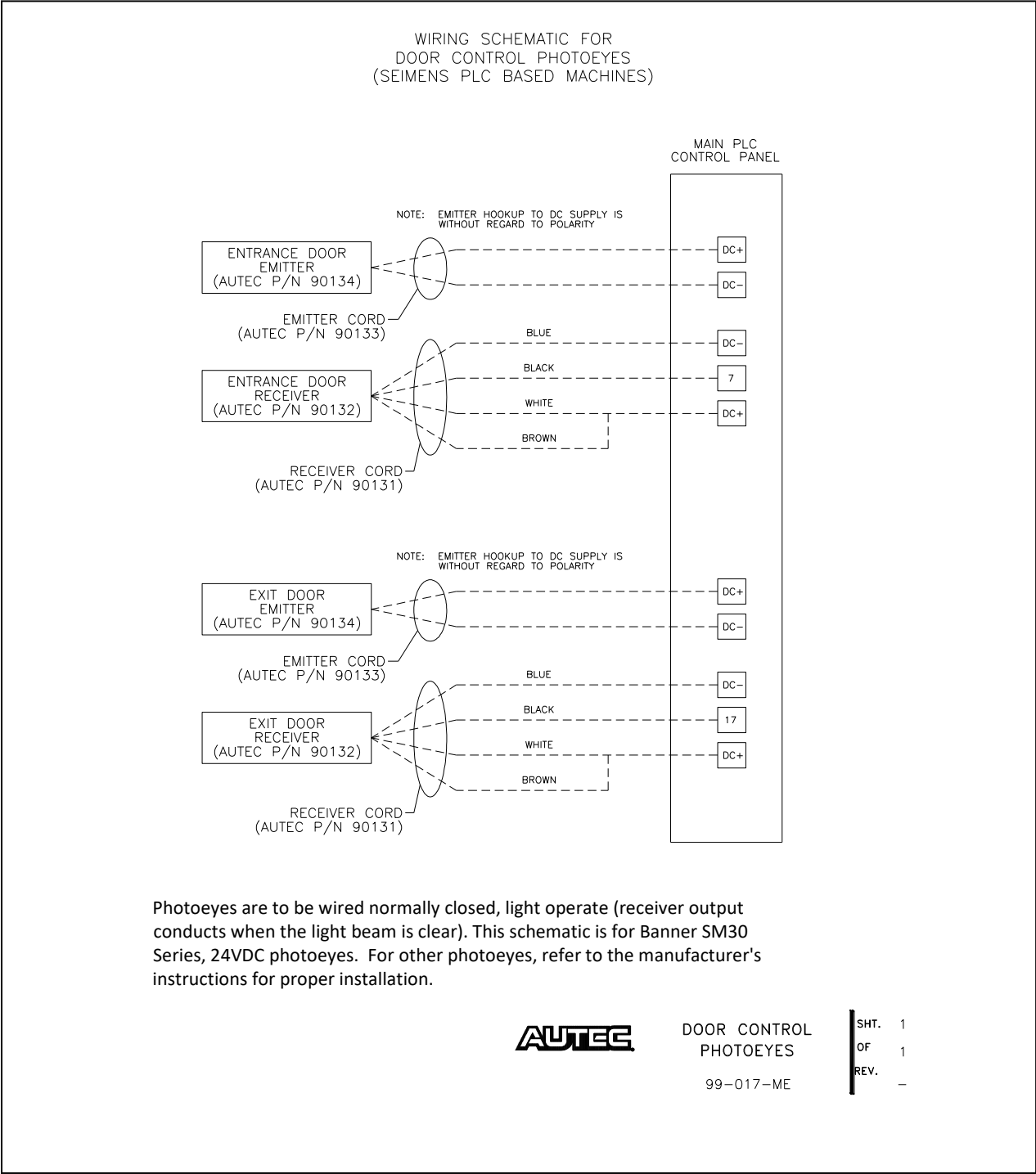
7. Program Functionality

- a. Door control functionality requires a safety Photoeye on both the entrance and exit door wired normally closed, light operate (i.e. when Photoeye is clear, input is energized). Refer to Fig. 1 for Photoeye wiring. The automatic door control becomes active when the door thermostat input (A5) has an uninterrupted thermostat signal for 5 minutes (timer #25).
- b. Once active, the PLC will monitor both the Entrance and Exit Door Photoeyes (inputs A7 & A6). **At no time will either door close if the respective Photoeye is blocked.**
- c. If a Photoeye is blocked when a door close signal would normally occur, the PLC will wait for the Photoeye to clear. Once the Photoeye is clear, a door down signal will be generated once the 10 second safety timer (# 92 or 93) expires.
- d. If a Photoeye becomes blocked within 10 seconds (timers # 87 & 91) of a door down signal, the door will be reopened and behave as described in No. 3 above.
- e. Door open and close signals are 120 VAC (1/2 A max load) outputs lasting one second (timers # 28, 31, 32, 33). These are control signals and not intended to power a motor or actuator.
- f. Door Photoeye and thermostat inputs are 24 VDC.
- g. Once active, the door controller will close both the entrance and exit doors if no wash is in progress. If a wash is in progress, the doors will close as specified below.
- h. Upon activating a wash or driving over the entrance bell switch, the entrance door will open allowing entry to the wash bay.

- i. The Entrance Door will close upon startup of the equipment, or if the equipment never starts, the door will close after a 5 minute safety timer expires (#66).
- j. The Exit Door will open at the completion of the wash, or if the exit bell switch is triggered. A safety timer (#66) will also start at this point.
- k. As the car leaves the bay, it activates the exit Photoeye or bellswitch, starting a 15s exit door timer (#35) to close the door. Should the car not activate the Photoeye or bellswitch, the doors will close after the safety timer (#66) expires.

- l. The automatic door control becomes inactive when the door thermostat input loses the thermostat signal for a continuous 5 minutes (timer #26). The doors will remain closed, however, until the next wash input or entrance bellswitch opens the entrance door and the wash completion or exit bellswitch opens the exit door.
- m. An optional Door Control Box is available that provides manual operation for the doors, converts door control signals to the correct voltage, and contains a thermostat to activate automatic door control operation. Safety Photoeyes are purchased separately.
- n. The manual controls on the Door Control Box will open doors at any time, however they will only close the doors if the safety Photoeyes are clear.

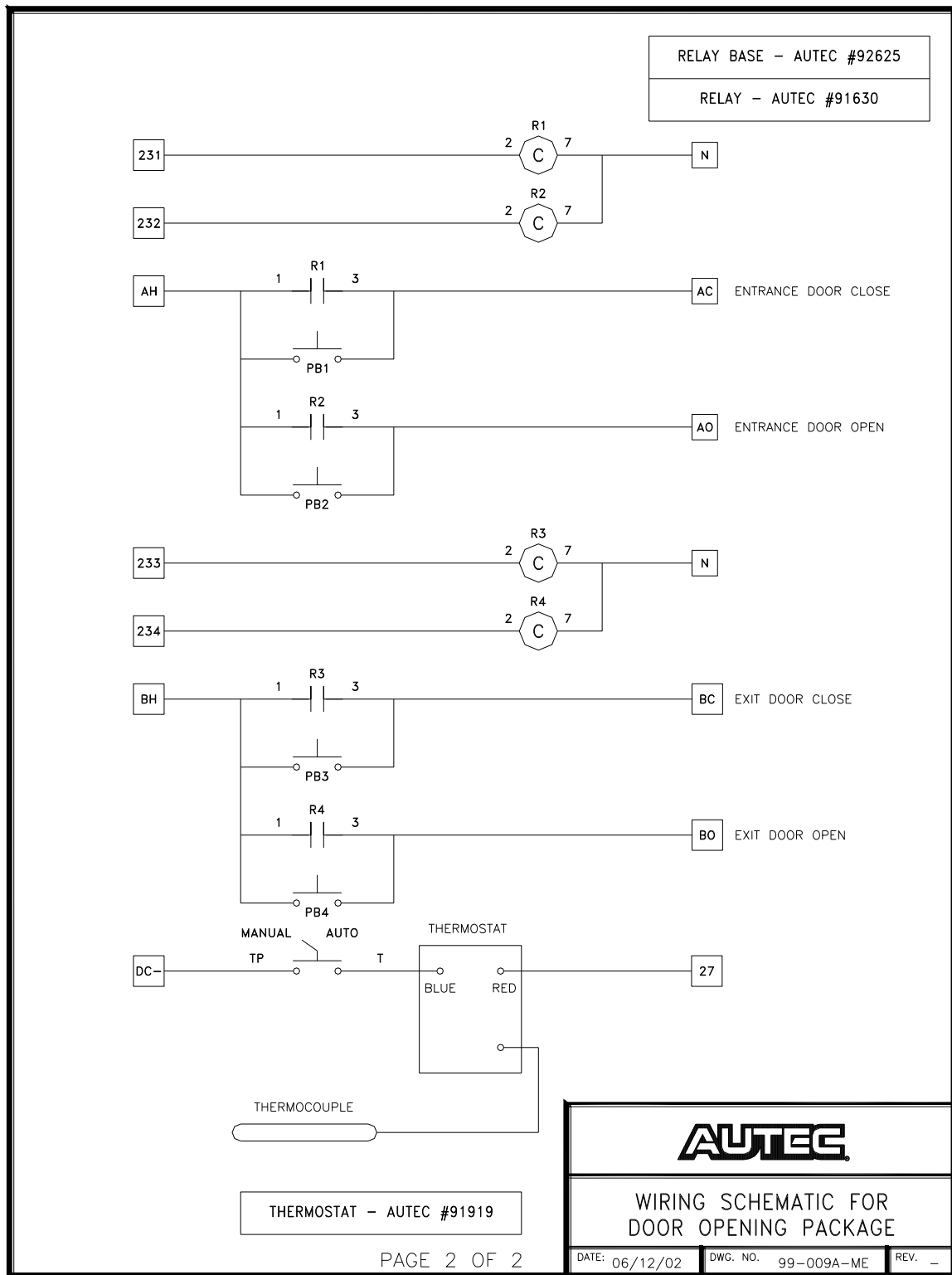
Fig 13-1 Door Control Photoeye Wiring



AUTEC Soft Cloth 260 Vehicle Washer



Fig 13-3 Wiring Schematic for Optional Door Control Package



B. External Blower Control

AUTEC Carwash Equipment comes standard with external blower control functionality built into the PLC program. The blower controls consist of inputs to start and stop blowers and two sets of programmable blower outputs. One set of blowers, both sets of blowers, or no blowers may be programmed on any given wash package. Each blower set contains three outputs to energize the blower motors. These outputs are stagger-started to reduce the high current draw during start-up.

1. Related I/O and Timers

<u>Inputs</u>	<u>Description</u>
A15	Treadle Switch
A18	Exit Bellswitch / Photoeye

<u>Outputs</u>	<u>Description</u>
R10	#1 Blower Motor Starter
R11	#2 Blower Motor Starter
R12	#3 Blower Motor Starter

<u>Timers</u>	<u>Description</u>	<u>Default Value</u>
10	Blower #2 Delay	6 sec
11	Blower #3 Delay	6 sec
23	Blower On	35 sec
42	Blower Start Delay	5 sec

2. Program Functionality

a. Blower Activation

1. Depending on which sets of blowers are programmed, the first Blower output R10 is activated once the Blower Start Delay timer (#42) expires. The Blower Start Delay timer starts when the vehicle leaves the treadle switch Input A15 at the completion of the wash. Or, if the short bay option

is selected in the site setup information, the Blower Start Delay timer will start at the completion of the wash regardless when the car leaves the treadle.

2. The second blower output R11 starts at the completion of the Blower #2 Delay timer (#10). This timer starts at the completion of the Blower Start Delay timer (#42).
3. The third blower output R12 starts at the completion of the Blower #3 Delay timer (#11). This timer starts at the completion of the Blower #2 Delay timer (#10).

b. Blower De-Activation

1. All blowers will turn off after the completion of the Blower On timer (#23). This timer starts at the same time the first blower output R10 is activated.
2. An input from the Exit Bell Switch or Photoeye A18 starts a Blower Shutoff timer (#37) which will turn off all blowers once it expires, regardless if time is still left on the Blower On timer (#23).

C. Reclaim Systems

AUTEC Carwash Equipment comes standard with dedicated reclaim outputs. Refer to reclaim manufacturer's documentation for installation and functionality.

1. Related I/O and Timers

<u>Inputs</u>	<u>Description</u>
A42	Reclaim Alarm
<u>Outputs</u>	<u>Description</u>
R21	Wash Water Source
R23	Underbody Water
R13	High-pressure Pump Starter

D. R/O (Spot-free systems)

AUTEC Carwash Equipment comes standard with dedicated outputs for R/O systems. Refer to R/O system manufacturer's documentation for installation.

1. Related I/O and Timers

<u>Outputs</u>	<u>Description</u>
R26	Spot Free Rinse Pump
R27	External Spot Free Rinse Valve

2. Program Functionality

Wash packages can be programmed to use Spot Free water for both Gantry Rinse and External Rinse (see Section 7). Anytime the program calls for Spot Free water, the Spot Free Rinse Pump (output R26) and the External Spot Free Rinse Valve (output R27) will be activated. Because the Spot Free Rinse Pump is a dedicated output, other functions can also be connected to the Spot Free Pump output to supply spot free water if so desired (see Window Wash Down later in this section).

E. R/O chemical supply (rocs)

The R/O Chemical Supply (ROCS) system supplies R/O water to chemical mixing stations from an existing R/O storage tank. It consists of an air diaphragm pump, air regulator, bladder storage tank, and the appropriate plumbing to transfer R/O water from the R/O storage tank to the Hydrominder feeding a chemical mixing station.

1. Related I/O and Timers

<u>Outputs</u>	<u>Description</u>
R26	Spot Free Rinse Pump
R27	External Spot Free Rinse Valve

2. Program Functionality

Wash packages can be programmed to use Spot Free water for both Gantry Rinse and External Rinse (see Section 7). Anytime the program calls for Spot Free water, the Spot Free Rinse Pump (output R26) and the External Spot Free Rinse Valve (output R27) will be activated. Because the Spot Free Rinse Pump is a dedicated output, other functions can also be connected to the Spot Free Pump output to supply spot free water if so desired (see Window Wash Down later in this section).

F. Entry systems

AUTEC Carwash Equipment can be interfaced with most commercial entry systems. However, the 220 series usually uses a simple 1-4 button entry system that can be used to load a certain wash package.

1. “Hot Treadle”

A system is incorporated whereby a certain wash package is selected and the “Auto Start” input (A25) is constantly on. This allows vehicles to be constantly moving into the wash area one after the other without delay. Usually used in car dealerships but can be used in any circumstance.

2. Related I/O and Timers

<u>Inputs</u>	<u>Description</u>
A25	Dealer Auto Start
A26	Wash #1
A27	Wash #2
A28	Wash #3
A29	Wash #4

<u>Outputs</u>	<u>Description</u>
R7	Carwash-In-Use Signal

<u>Timers</u>	<u>Description</u>	<u>Default Value</u>
21	Hamilton Cycle Inhibit Off	2 sec

3. Program Functionality

- a. Entry System Wiring – Following are some points to keep in mind when installing the entry system. Refer to the entry system manufacturer’s documentation for specific installation instructions.
 1. The carwash can have up to 4 wash packages programmed at one time.
 2. All wash inputs are 24VDC. You must provide -24VDC to the entry system from the Main PLC Control Panel.
 3. Supply the dry contacts on the Entry System with -24VDC from the Main PLC Control Panel. Wire the dry contact for each wash package on the entry system to the desired wash package on the carwash PLC. If the Entry System does not have dry contacts, you must provide relays to control the -

24VDC wash inputs. DO NOT wire an output from the entry system directly to the carwash PLC. Refer to the entry system manufacturer's documentation for specific wiring instructions.

4. The Wash-In-Use signal from the PLC is 120VAC. You must provide a neutral from the Main PLC Control Panel along with the Wash-In-Use Signal. Refer to the entry system manufacturer's documentation for specific wiring instructions.
 5. An entry system alarm input can be monitored by the carwash PLC which is -24VDC and must be supplied from the Main PLC Control Panel. Refer to the entry system manufacturer's documentation for specific wiring instructions.
- b. Operation – During normal operation the carwash PLC communicates with the entry system as follows:
1. If the carwash is idle (no wash in progress), the entry system may send a wash input to the carwash PLC.
 2. Once the carwash PLC receives a wash input, it will turn on the green Enter Light and arm the carwash for a vehicle to enter.
 3. After the carwash has been armed with a wash, the first occurrence of an Entrance Bell Switch, any Pre-Wash Start input, or the Treadle Switch input will activate the Wash-In-Use signal.
 4. The Wash-In-Use signal will remain energized until the exit light has timed out after the completion of the wash.
 5. Once the Wash-In-Use signal has turned off, the carwash PLC can receive a new wash input.
- c. Shut Down – If used with a Unitec system, the carwash PLC can shut down the entry system when the carwash goes out of service. For other brands of entry systems, check with the manufacturer for compatibility.
1. If the carwash PLC registers a fatal fault or goes into freeze protection, the PLC will cycle the Wash-In-Use signal on for one second, off for one second, and then on continuously. This will signal the entry system that the carwash is shutdown which will take the entry system out of service.

2. While the entry system is out of service, it will not accept any codes, credit transactions, or money.
3. Once the fault clears or the carwash comes out of freeze protection, the Wash-In-Use signal will turn off which will bring the entry system back in service.

G. Pre-soak functions

The AUTECH 260 series carwash can control 1 Pre-Soak function (in addition to Underbody and CTA applications). Pre-soak functions typically consist of chemical application arches or high-pressure blasters mounted at the entrance end of the wash bay prior to the carwash.

1. Related I/O and Timers

<u>Inputs</u>	<u>Description</u>
A15	Treadle Switch
A22	Pre-Soak #1 Start Photoeye
A23	Pre-Soak Stop Photoeye

<u>Outputs</u>	<u>Description</u>
R22	Pre-Soak #1 Start

<u>Timers</u>	<u>Description</u>	<u>Default Value</u>
18	Pre-Soak #1 Duration	30 sec
95	Pre-Soak #1 Photoeye On-Delay	0.1 sec
112	Pre-Soak Stop Photoeye On-Delay	0.1 sec

2. Program Functionality

- a. Pre-Soak Programming – Each wash package can have up a pre-soak application programmed (in addition to Underbody or CTA). (Refer to Section 7 for programming wash packages.)
- b. Operation

1. The Pre-Soak function is activated by its own input R22 which can be triggered by any suitable device (bell switch, Photoeye, proximity sensor, etc.). If Photoeyes are used, a Photoeye On-Delay timer # 95 can be used to fine tune when the application will start relative to the Photoeye. If a bellswitch or other momentary type of device is used, this timer should be left at its default value (0.1 sec).
2. Once a Pre-Soak function is activated, a corresponding Pre-Soak Duration timer (#18, 47, 48, or 49) will start. When this timer expires, the Pre-Soak function will be turned off.
3. A Pre-Soak Stop input (A24) is provided which will override the Pre-Soak Duration timers and extinguish all Pre-Soak functions at one time. This input also has an On-Delay timer (#112) which may be utilized if using a Photoeye.
4. All Pre-Soak functions are terminated when the Treadle Switch input (A15) is recognized regardless of whether the Pre-Soak Duration timers have expired or the Pre-Soak Stop input has occurred.

H. Post-wash (Rinse arch) functions

The AUTEC carwash can control Post-Wash Rinse functions, consisting of Fresh Water or Spot Free Rinse, with the ability to add Rinse Aid chemical. Post wash functions typically consist of a rinse arch or chemical application arch mounted at the exit end of the wash bay, between the carwash and the exit door or any external blowers. Each Post-Wash function is independently programmed and controlled.

1. Related I/O and Timers

<u>Inputs</u>	<u>Description</u>
A18	Exit Bell Switch
A15	Treadle Switch
A24	Rinse Arch Stop Photoeye
<u>Outputs</u>	<u>Description</u>
R26	Spot Free Rinse Pump
R25	Fresh Water Rinse Pump
R38	Rinse Chemical Pump
R24	External Fresh Water Rinse Valve

R27 External Spot Free Rinse Valve

<u>Timers</u>	<u>Description</u>	<u>Default Value</u>
20	Rinse Arch Duration	30 sec
37	Rinse Arch Shut-Off-Delay	5 sec
50	Rinse Arch Stop Counter	1
49	Post-Wash Chemical Arch Duration	30 sec
97	Rinse Arch Stop On-Delay	0.1 sec

2. Program Functionality

- a. Post-Wash Programming – Each wash package can have up to two Post-Wash applications programmed (in addition to blowers). (Refer to Section 7 for programming wash packages.)
- b. Operation
 1. All Post-Wash functions are activated when the vehicle leaves the treadle (Input A15) or, if Short Bay Option is programmed (see Section 7), the Post-Wash functions will start as soon the Gantry wash completes. Note: If a drive-off is detected while a wash is in progress, by the loss of the treadle input (A15), the External Rinse Arch programmed for that wash package, if any, will activate automatically to rinse the vehicle.
 2. Depending on what is programmed in the wash package, the appropriate post-wash outputs will energize.
 - i. External Fresh Water Rinse – Outputs R24 & R25
 - ii. External Spot Free Rinse – Outputs R26 & R27
 - iii. Rinse Chemical Pump (can be plumbed to either arch) – Output R38
 - iv. Post-Wash Chemical Arch – Output R49 †
 3. All Post-Wash functions will terminate in one of three ways:
 - i. The post-wash functions will terminate at the end of their respective duration timers (# 20 or 49). These timers start with the post-wash function.

- ii. Post-wash functions are stopped by a Rinse Arch Stop input (A24) which can be either a bellswitch or Photoeye. If a bellswitch is used then the Rinse Arch Stop Counter (Counter # 50) should be set to 2 which will count two pulses before the input is recognized. If a Photoeye is used then leave the Rinse Arch Stop Counter at 1. Also, there is a Rinse Arch Stop On-Delay (timer #97) that can be used with a Photoeye to fine tune the timing between the Photoeye and the termination of the post-wash arches.
- iii. The Exit Bell Switch input (A18) will start a Rinse Arch Shut Off-Delay timer (#37 – 5s default) which will shut off both arches when it expires regardless of whether the arch duration timers have expired.

I. Underbody function

AUTEC 400, EV-1, and ATF series carwashes have dedicated I/O to control an Underbody Wash. The Underbody Wash consists of a spray manifold that mounts on the wash bay floor at the entrance of the carwash. As a vehicle enters the wash bay, a bellswitch or Photoeye triggers the underbody spray which remains on until it times out or is stopped by another input. The underbody function is programmable for each wash package (see Section 7 for wash package programming).

1. Related I/O and Timers

<u>Inputs</u>	<u>Description</u>	
A15	Treadle Switch	
A20	Underbody Start Bellswitch / Photoeye	
A23	Pre-Soak Stop Photoeye	
<u>Outputs</u>	<u>Description</u>	
R23	Underbody Wash Water Valve	
<u>Timers</u>	<u>Description</u>	<u>Default Value</u>
19	Underbody Duration	30 sec
107	Underbody Photoeye On-Delay	0.1 sec
112	Pre-Soak Stop Photoeye On-Delay	0.1 sec

2. Program Functionality

- a. Underbody Programming – Underbody can be programmed into any wash package. (Refer to Section 7 for programming wash packages.)
- b. Operation
 1. The Underbody Function is activated by its own input (A20) which can be triggered by any suitable device (bellswitch, Photoeye, proximity sensor, etc.). If Photoeyes are used, a Photoeye On-Delay timer (#107) can be used to fine tune when the application will start relative to the Photoeye. If a bellswitch or other momentary type of device is used, these timers should be left at their default value (0.1 sec).
 2. Once the underbody wash is activated, a corresponding Underbody Duration timer (#19) will start. When this timer expires, the underbody function will turn off.
 3. A Pre-Soak Stop input (A23) is provided which will override the Underbody Duration timer and all Pre-Soak times and extinguish the underbody and all Pre-Soak functions at one time. This input also has an On-Delay timer (#112) which may be utilized if using a Photoeye.
 4. The Underbody Function is terminated when the Treadle Switch input (A15) is recognized regardless of whether the Underbody Duration timer has expired or the Pre-Soak Stop input has occurred.

J. Chemical Tire Additive (CTA)

AUTEC 400, EV-1, and ATF series carwashes have dedicated I/O to control a Chemical Tire Application (CTA). The CTA option consists of spray nozzles that mount on each side of the wash bay prior to the carwash. A bellswitch, mounted just before the spray nozzles, activates the CTA pump to apply chemical to the vehicle's tires and wheels as it enters the wash bay. The CTA Function is programmable for each wash package (see Section 7 for wash package programming).

1. Related I/O and Timers

<u>Inputs</u>	<u>Description</u>
A19	Entrance Bellswitch / Photoeye
<u>Outputs</u>	<u>Description</u>
R3	CTA Pump

<u>Timers</u>	<u>Description</u>	<u>Default Value</u>
2	CTA Duration	1.5 sec

2. Program Functionality

- a. CTA Programming – CTA can be programmed into any wash package. (Refer to Section 7 for programming wash packages.)
- b. Operation
 1. The CTA chemical pump is activated by the Entrance Bellswitch input (A19) which can be triggered by any suitable device (bell switch, Photoeye, proximity sensor, etc.). However, no On-Delay timer is provided with this input.
 2. Once the CTA pump is activated, a corresponding CTA Duration timer (#2) will start. When this timer expires, the CTA pump will turn off.
 3. The CTA pump will activate each time the Entrance Bellswitch input is activated until the Treadle Switch input (A15) is made or the wash package is cancelled.

Fig 13-4 Installation Procedures

AUTEC[®]

ACTA-1

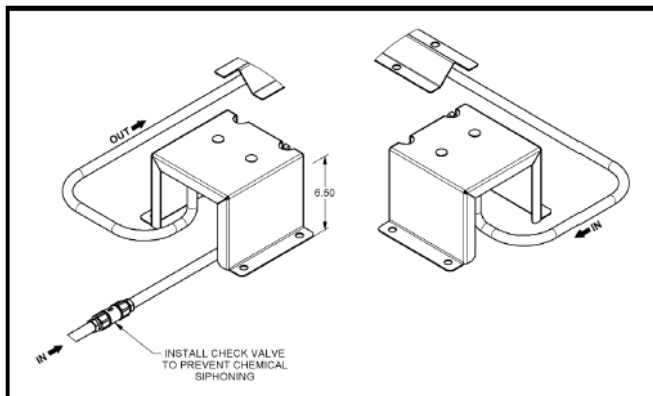
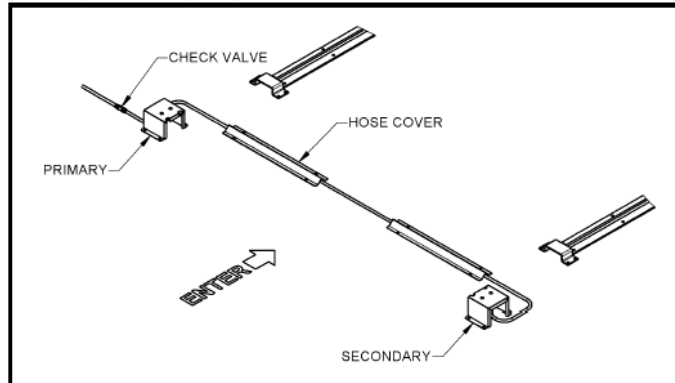
Installation Procedures

These are factory recommended instructions.

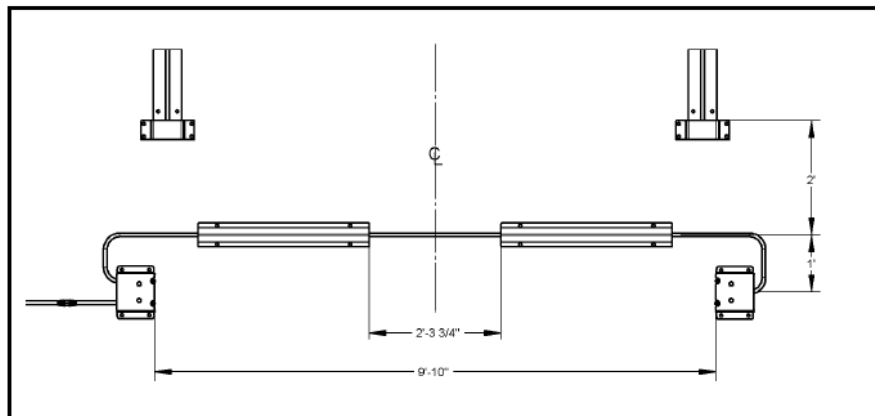
Actual plumbing and mounting of components may vary due to installation environment.

Installation Steps:

1. Install components as shown using 1/2 X 3-3/4 anchor bolts or equivalent.
2. Connect hose from chemical pump to Primary Unit.



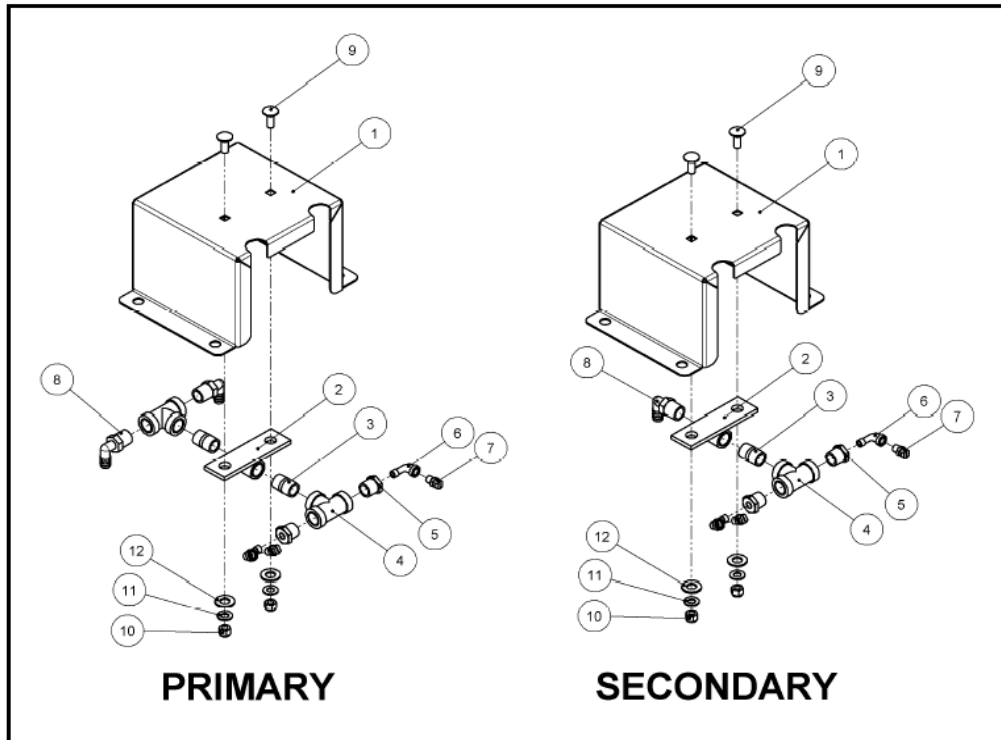
3. Assemble barbs on check valve and position it inline near the Primary unit.
4. Route the hose from the Primary unit, under the Hose Guards, to the Secondary Unit.



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Fig 13-5 Maintenance and Repair

Maintenance and Repair



Item	Part No	Description
1	884210	CTA-RISER
2	883060	CTA-COUPLING BRKT-WLDASM
3	91742	FTG-NIPPLE-SS 1/2XCLOSE
4	91755	FTG-TEE-SS 1/2
5	91856	FTG-BUSHING-SS 1/2X1/8
6	92085	FTG-ELBO-STRT-90-SS 1/8
7	91708	NOZZLE-SS-4010-1/8
8	91251	FTG-BARB-MALE-90-POLYP 1/2X1/2 NPT
9	99013	BOLT-CARRIAGE 3/8-16 X 1 SS
10	99089	NUT-LOCK 3/8-16 SS
11	99106	WASHER-FLAT 3/8 SAE-SS
12	99099	WASHER-FLAT 1/2 SAE-SS
	92738	VALVE-WTR-CHECK-PVC 1/2 ADJ
	886590	HOSE COVER-SS
	91513	ANCHOR-CONCRETE-1/2X3-3/4
	99065	NUT-HEX 1/2-13 SS

K. Bug Sprayer Function

AUTEC 400, EV-1, 260, and ATF series carwashes have dedicated I/O to control a Bug Spray function. The option consists of a spray bar the mounts on the wash bay floor, in front of the vehicle, and a chemical pumping station. It applies a chemical to the front of the vehicle prior to the start of the wash to help loosen insect splatter and other road grime. The Bug Sprayer Function is programmable for each wash package (see Section 7 for wash package programming).

1. Related I/O and Timers

<u>Inputs</u>	<u>Description</u>
N/A	N/A

<u>Outputs</u>	<u>Description</u>
R4	Bug Sprayer Pump

<u>Timers</u>	<u>Description</u>	<u>Default Value</u>
4	Treadle Verify	4 sec
58	Bug Sprayer Duration	6 sec

2. Program Functionality

- a. Bug Sprayer Programming – The Bug Sprayer can be programmed into any wash package. (Refer to Section 7 for programming wash packages.)
- b. Operation
 1. The Bug Sprayer is activated by the Treadle Switch input (A15) when a vehicle parks on the treadle.
 2. Once the bug sprayer is activated, a corresponding bug Sprayer Duration timer (#58) will start. When this timer expires, the bug sprayer function will turn off.
 3. If the vehicle leaves the treadle prior to the Treadle Verify timer (#4) expiring, the bug sprayer will deactivate and activate again each time the treadle input is made. Once the Treadle Verify timer (default 4 sec) is satisfied, the bug sprayer will not activate again during the wash in progress.

L. Drive-By Wheel/Rocker Panel Blaster

AUTEC 400 and EV-1 series carwashes have dedicated I/O to control a Drive-By Wheel/Rockerpanel Blaster function. This option consists of an input to turn on the Gantry High-pressure Wheel and Rockerpanel Blaster Nozzles as a vehicle is entering the wash bay to blast off as much grime as possible before the first wash pass. It is available on all EV1 series machines; however the 400 series carwash must have the High-pressure Tire and Wheel option. The Drive-By Blaster Function is programmable for each wash package but is typically only used on a friction wash type (see Section 7 for wash package programming).

1. Related I/O and Timers

<u>Inputs</u>	<u>Description</u>
---------------	--------------------

A15	Treadle Switch
A21	Drive-By Rockerpanel Blaster Start

<u>Outputs</u>	<u>Description</u>
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R13	High-pressure Pump Starter
S2	Rockerpanel Blaster Water Valve

<u>Timers</u>	<u>Description</u>	<u>Default Value</u>
---------------	--------------------	----------------------

45	Drive-By Rockerpanel Blaster Duration	30 sec
110	Drive-By Rockerpanel On-Delay	0.1 sec

2. Program Functionality

- a. Drive-By Rockerpanel Blaster Programming – The Drive-By Rockerpanel Blaster can be programmed into any wash setup but is only recommended for friction wash packages. (Refer to Section 7 for programming wash packages.)
- b. Operation
 1. The Drive-By Rockerpanel Blaster is activated by the Drive-By Rockerpanel Blaster Start input (A21) which can be triggered by any suitable device (bell switch, Photoeye, proximity sensor, etc.). If Photoeyes are used, a Photoeye On-Delay timer (# 110) can be used to fine tune when the application will start relative to the Photoeye. If a bellswitch or other momentary type of device is used, this timer should be left at its default value (0.1 sec).

2. Once the Drive-By Rockerpanel Blaster is activated, a corresponding Drive-By Rockerpanel Duration timer (#45) will start. When this timer expires, the Drive-By Rockerpanel Blaster function will turn off.
3. When the vehicle activates the Treadle Switch input (A15), the Drive-By Rockerpanel Blaster will turn off if its timer has not yet expired.

M. Treadle Buzzer

AUTEC 400, EV-1, and ATF-1 series carwashes have an optional Treadle Buzzer function that sounds a buzzer when the vehicle activates the treadle switch. This feature provides an audible signal to help people locate the treadle switch more efficiently. It will also sound the buzzer after the wash completes to signal the driver to exit.

1. Related I/O and Timers

<u>Inputs</u>	<u>Description</u>
A15	Treadle Switch

<u>Outputs</u>	<u>Description</u>
R28	Treadle Buzzer

<u>Timers</u>	<u>Description</u>	<u>Default Value</u>
3	Treadle Switch Verify	4 sec
80	Treadle Buzzer Duration	1 sec

2. Program Functionality

- a. Wash Activation – Once a valid wash input has armed the carwash, the Treadle Buzzer will sound anytime the Treadle Switch input (A15) is activated. The duration of the buzzer is determined by the Treadle Buzzer Duration timer (#80). If the vehicle leaves the treadle switch prior to the Treadle Switch Verify timer (#3) expiring, it will resound each time the treadle switch input is activated. Once the Treadle Switch Verify timer has expired, the treadle switch buzzer will not sound again until the completion of the wash.
- b. Wash Completion – The treadle buzzer will sound again one time at the completion of the wash in conjunction with the exit light.

N. Window Wash Down

AUTEC 400, EV-1, and ATF-1 series carwashes have an optional Window Wash Down function to help keep glass buildings and windows clean. It utilizes a spray bar mounted above the windows or glass panels to rinse the glass with water between washes. This helps prevent soap and chemicals from drying on the glass thus eliminating residue build up.

1. Related I/O and Timers

<u>Inputs</u>	<u>Description</u>
N/A	N/A

<u>Outputs</u>	<u>Description</u>
R29	Window Wash Down Water Source
R30	Glass Wash Down #1
R31	Glass Wash Down #2
R32	Glass Wash Down #3
R33	Glass Wash Down #4

<u>Timers</u>	<u>Description</u>	<u>Default Value</u>
77	Glass Wash Down Pause	1 sec
78	Glass Wash Down Duration	10 sec
79	Glass Wash Down Verify	30 sec

2. Program Functionality

- a. Glass Wash Down Activation – Once the exit light and any external blowers have expired after a wash, the Glass Wash Down Verify timer (#79) starts. If the machine has not been armed with a valid wash input when this timer expires, the glass wash down function will start.
- b. Operation – The Wash Down Function will turn on a water source, which could be a pump or a water valve, and then cycles through four water valve outputs. This allows you to wash smaller areas of glass at one time which reduces the size of the water supply required. The following sequence happens when the wash down function activates.

1. When activated, the wash down function will turn on the window wash down water source output (R29), the glass wash down #1 valve output (R30) and start the glass wash down duration timer (#78).
2. Once the wash down duration timer expires, the glass wash down #1 valve output will turn off and the glass wash down pause timer (#77) will start.
3. After the wash down pause timer expires, wash down #2 valve output will turn on and the wash down duration timer will restart.
4. This sequence will continue with outputs #3 and #4, each valve staying open for the wash down duration timer and pausing between each for the wash down pause timer.
5. If a valid wash input is recognized by the PLC at any time during the wash down sequence, the wash down function will immediately terminate and reset.

O. Freeze Protection

AUTEC 400 and EV-1 series washers have an optional Freeze Protection function that will shut down the carwash and purge all water lines to prevent freezing. It utilizes a thermostat to initiate freeze protection which takes the wash out of service and shuts off all water sources to the equipment. The system will pressurize all water lines with air and sequentially open each point of use water valve to purge any water from the lines.

1. Related I/O and Timers

<u>Inputs</u>	<u>Description</u>
A14	Freeze Protection Thermostat
<u>Outputs</u>	<u>Description</u>
R22	#1 Presoak Arch Valve
R23	Underbody Wash Water Valve
R16	Freeze Protection Manifold
R7	Wash-In-Use Signal
R24	External Fresh Water Rinse Valve

R27	External Spot Free Rinse Valve
R30	Glass Wash Down #1 Valve
R31	Glass Wash Down #2 Valve
R32	Glass Wash Down #3 Valve
R33	Glass Wash Down #4 Valve
S3	Final Rinse Water Valve
S11	Foamer Air Valve
S28	Spot Free Final Rinse Valve (Gantry)
S2	Rockerpanel Blaster Water Valve
S10	Machine Wash Water Valve

<u>Timers</u>	<u>Description</u>	<u>Default Value</u>
27	Underbody Purge Duration	15 sec
29	Presoak Water Purge Duration	15 sec
30	External Rinse Arch Purge Duration	15 sec
34	Machine Wash Water Purge Duration	15 sec
36	Purge Start Delay	60 sec
39	Delay Between Each Purge	5 sec
40	Spot Free Purge Duration	15 sec
52	Rockerpanel Blaster Purge Duration	15 sec
56	Foamer Purge Duration	5 sec
64	Freeze Protection Verify	300 sec
74	Window Wash Down Purge Duration	5 sec
103	Foaming Presoak Auto Start	600 sec
106	Foaming Presoak Auto Run	30 sec
127	Post Wash Chemical Arch Purge Duration	10 sec
124	#1 Presoak Arch Purge Duration	10 sec
125	#2 Presoak Arch Purge Duration	10 sec

126	#3 Presoak Arch Purge Duration	10 sec
128	High-pressure Forward Purge Duration	10 sec
129	High-pressure Reverse Purge Duration	10 sec

2. Program Functionality

- a. Freeze Protection Activation – The freeze protection function will activate when the Freeze Protection Thermostat input (A14) is held on continuously for the duration of the Freeze Protection Verify timer (#64). Once the Freeze Protection Verify timer is satisfied, the PLC will monitor the Wash-In-Use signal until a continuous inactive period of five seconds is detected, at which time the freeze protection sequence will start.
- b. Operation – Once activated, the freeze protection option will perform the following functions.
 1. Start Hot Water Circulation – The Foaming Presoak Chemical Pump output (R43) will activate to circulate hot presoak to the machine. The pump will run for the duration of the Foaming Presoak Auto Run timer (#106) and restart intermittently as determined by the Foaming Presoak Auto Start timer (#103) as long as the machine stays in freeze protection mode.
 2. Take entry system out of service – The PLC will turn the Wash-In-Use output (R7) on for one second, then off for one second, and then hold on continuously. This will signal the entry system that the carwash is shut down and take the entry system out of service. The entry system will remain out of service as long as the wash-in-use signal is held on. Once the wash-in-use signal is turned off, the entry system will return to service.
 3. Shut Wash Bay Doors – Both wash bay doors will be closed following the rules for door operation. (See the section on AUTOMATIC DOOR CONTROL earlier in this section.)
 4. Shut off main water – The Freeze Protection Manifold output (R16) will energize next. This output controls a normally open water valve on the main fresh water line feeding the carwash and a normally closed air valve supplying air to all waterlines. The water valve will close to shut off water to the system and the air valve will open to pressurize the water lines with air. A Purge Start Delay timer (#36) will then start which allows air pressure to build in the waterlines before purging starts.
 5. Purge waterlines – After the purge start delay timer expires, the system will cycle through opening each water valve on the machine and in the wash bay. Each valve has a corresponding duration timer to control how

long the valve stays open. There is also a Delay Between Purge timer (#39) that pauses between the activation of each water valve. The sequence of outputs and duration timers is as follows:

- i. Machine Wash Water Valve (output S10, timer #34)
 - ii. Spot Free Final Rinse Valve – Gantry (output S28, timer #40)
 - iii. Fresh Water Final Rinse Valve – Gantry (output S3, timer #30)
 - iv. High-pressure Forward Valve (output S26, timer #128)
 - v. High-pressure Reverse Valve (output S27, timer #129)
 - vi. Rockerpanel Blaster Water Valve (output S2, timer #52)
 - vii. Underbody (output R23, timer #27)
 - viii. External Fresh Water Rinse Valve (output R24, timer #30)
 - ix. External Spot Free Rinse Valve (output R27, timer #40)
- c. Return to service – Once the freeze protection thermostat input has been continuously deactivated for the duration of the freeze protection verify timer, the system will terminate the freeze protection function.
- 1. If the purge sequence is still in process, it must complete before freeze protection is deactivated.
 - 2. The freeze protection output will deactivate which will close the air valve and open the main water valve.
 - 3. The wash-in-use signal will deactivate allowing the entry system to come back in service.
 - 4. The system is now ready to accept a new wash.

† Not ordered on this machine, or not available on 220 model machine.